

E-1100 SECOND LAMINATOR BLENDER
ACCESS PLATFORM SYSTEM

NEW PLATFORM

EXISTING
CATWALK

NEW BLENDER
AND PLATFORM
SUPPORTS

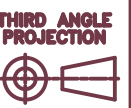
EXISTING
STAIRWAY

INDEX:

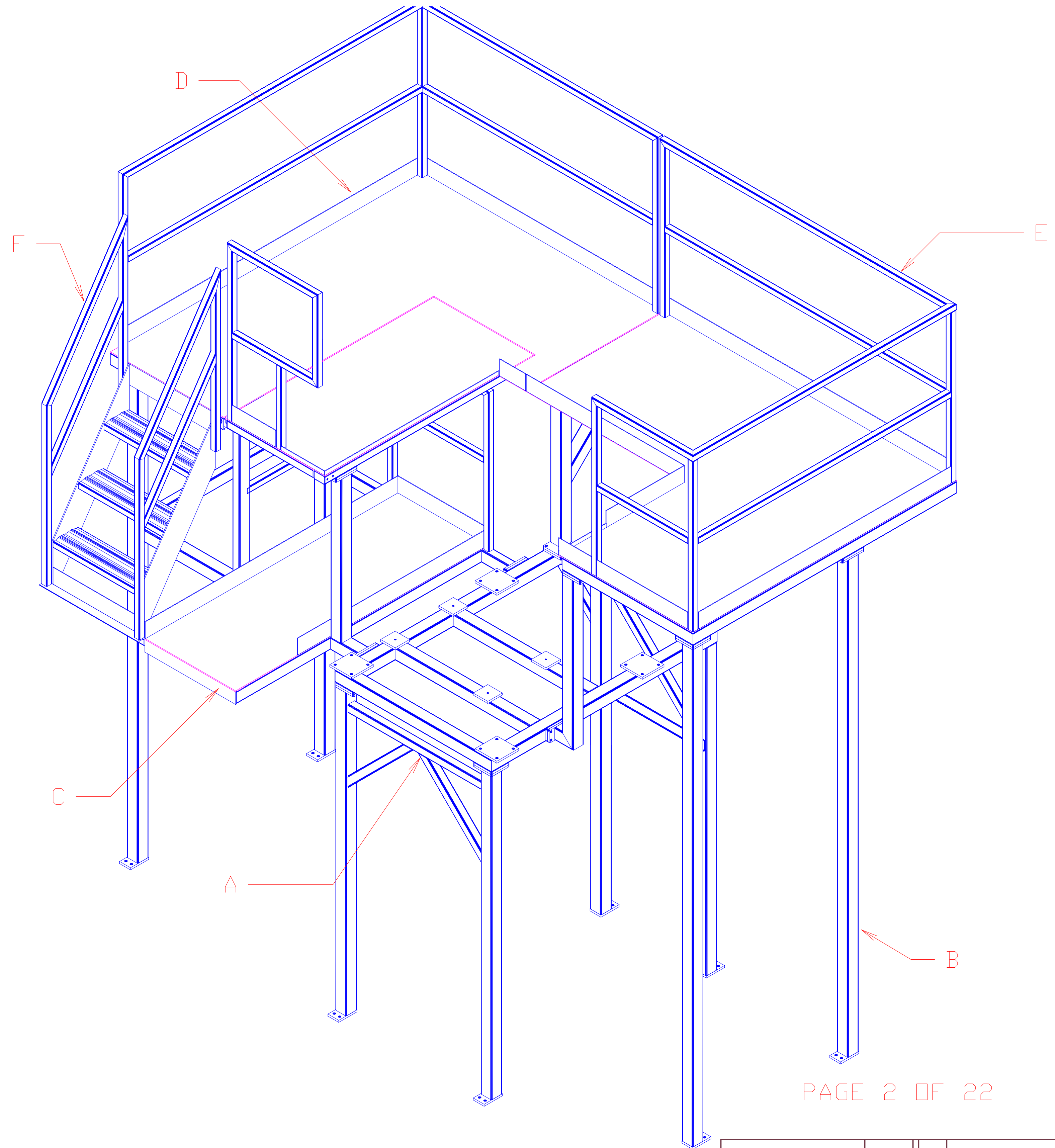
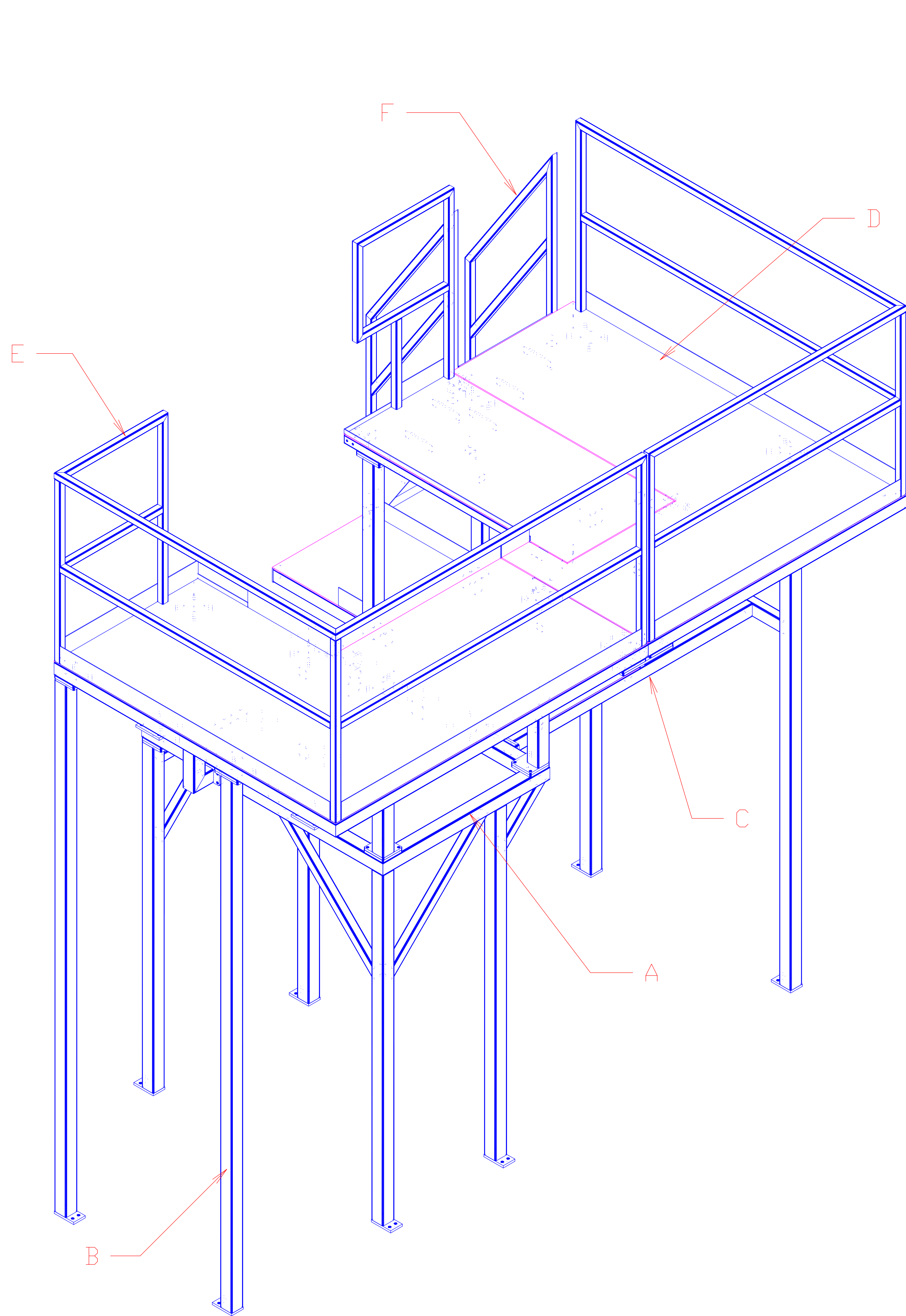
PAGE 1	GENERAL ISOMETRIC
PAGE 2	TWO VIEW ISOMETRIC
PAGE 3	BLOW UP ISOMETRIC
PAGE 4	ASSEMBLY "A"
PAGE 5	ASSEMBLY "A1"
PAGE 6	ASSEMBLY "A2"
PAGE 7	ASSEMBLY "A3" "A4"
PAGE 8	ASSEMBLY "B" "B1" "B2" B3" "B4" "B5"
PAGE 9	ASSEMBLY "C" "C1"
PAGE 10	ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11	ASSEMBLY "C6"
PAGE 12	ASSEMBLY "D" "D1"
PAGE 13	ASSEMBLY "D1" DETAILS
PAGE 14	ASSEMBLY "D2" "D2A" "D2B"
PAGE 15	ASSEMBLY "D3" "D3A"
PAGE 16	ASSEMBLY "D3B"
PAGE 17	ASSEMBLY "E" "E1"
PAGE 18	ASSEMBLY "E2" "E2A"
PAGE 19	ASSEMBLY "E2B"
PAGE 20	ASSEMBLY "A2"
PAGE 21	PLATE DETAILS
PAGE 22	BOM

- NOTES:
1. ALL WELDS CONTINUOUS EXCEPT FOR DECK PLATES AND TOE BOARDS
 2. POWDER COAT UPPER & STAIR RAILINGS SAFETY YELLOW AND THE REMAINDER EQUAL TO RUSTOLEUM VISTA GREEN #935402
 3. ASSEMBLE COMPLETELY BEFORE PAINTING
 4. THE PORTABLE STEP UP IS ON DRAWING CH-D00230-M

PAGE 1 OF 22

			THIRD ANGLE PROJECTION 							
ITEM NO.		REVISION				BY		DATE		
TOLERANCE UNLESS OTHERWISE SPECIFIED										
FRACTION		DECIMAL		ANGLE		SURF. FIN.				
± 1/64		.XX ± .010 .XXX ± .005		X ± 2 0' X X ± 0 5'		▽ -125 -63 -32				
CONC. T.I.R.		BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45		REQ'D		MATERIAL				
.002		--		--						

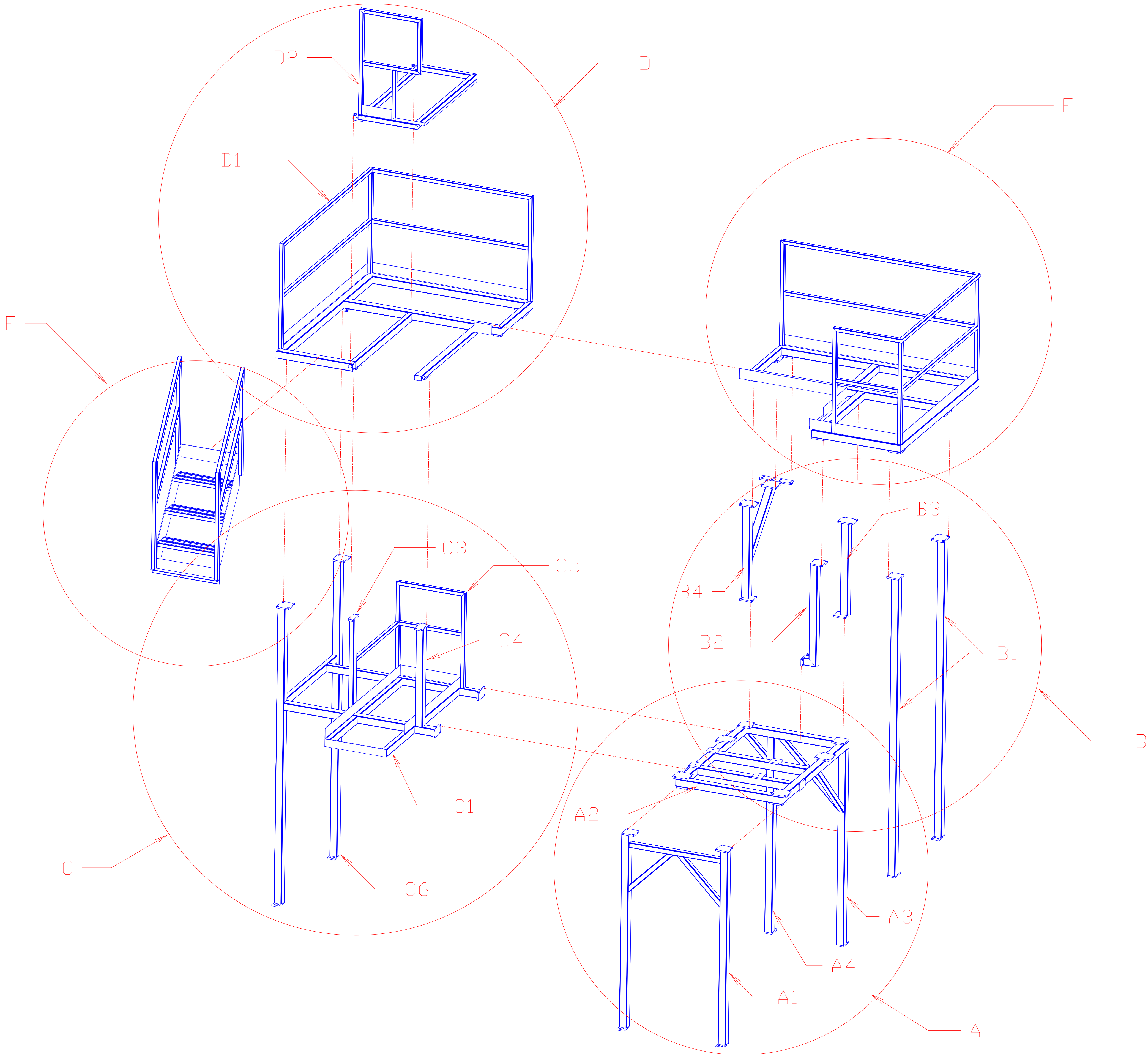
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CHECKED BY							
DRAWN BY		RMS		ASSY		EXTMECH	
DATE		10-21-06		DWG. NO.		CH-D00224-M	



PAGE 2 OF 22

				THIRD ANGLE PROJECTION	ITEM NO.		REVISION		BY	DATE
										
TOLERANCE UNLESS OTHERWISE SPECIFIED										
FRACTION	DECIMAL	ANGLE	SURF. FIN.							
+/- 1/64	.XX +/- .010 .XXX +/- .005	X ± 2 0' X' X' ± 0 5'	▽ -125 ▽ -63 ▽ -32							
CONC. T.I.R.	BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45	REQ'D	MATERIAL							
.002		--	--							

SCALE	1/8" = 1'	TITLE	ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100
CHECKED BY			
DRAWN BY	RMS	ASSY	EXTMECH
DATE	10-21-06	DWG. NO.	CH-D00224-M



INDEX:

PAGE 1	GENERAL ISOMETRIC
PAGE 2	TWO VIEW ISOMETRIC
PAGE 3	BLOW UP ISOMETRIC
PAGE 4	ASSEMBLY "A"
PAGE 5	ASSEMBLY "A1"
PAGE 6	ASSEMBLY "A2"
PAGE 7	ASSEMBLY "A3" "A4"
PAGE 8	ASSEMBLY "B" "B1" "B2" B3" "B4" "B5"
PAGE 9	ASSEMBLY "C" "C1"
PAGE 10	ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11	ASSEMBLY "C6"
PAGE 12	ASSEMBLY "D" "D1"
PAGE 13	ASSEMBLY "D1" DETAILS
PAGE 14	ASSEMBLY "D2" "D2A" "D2B"
PAGE 15	ASSEMBLY "D3" "D3A"
PAGE 16	ASSEMBLY "D3B"
PAGE 17	ASSEMBLY "E" "E1"
PAGE 18	ASSEMBLY "E2" "E2A"
PAGE 19	ASSEMBLY "E2B"
PAGE 20	ASSEMBLY "A2"
PAGE 21	PLATE DETAILS
PAGE 22	BOM

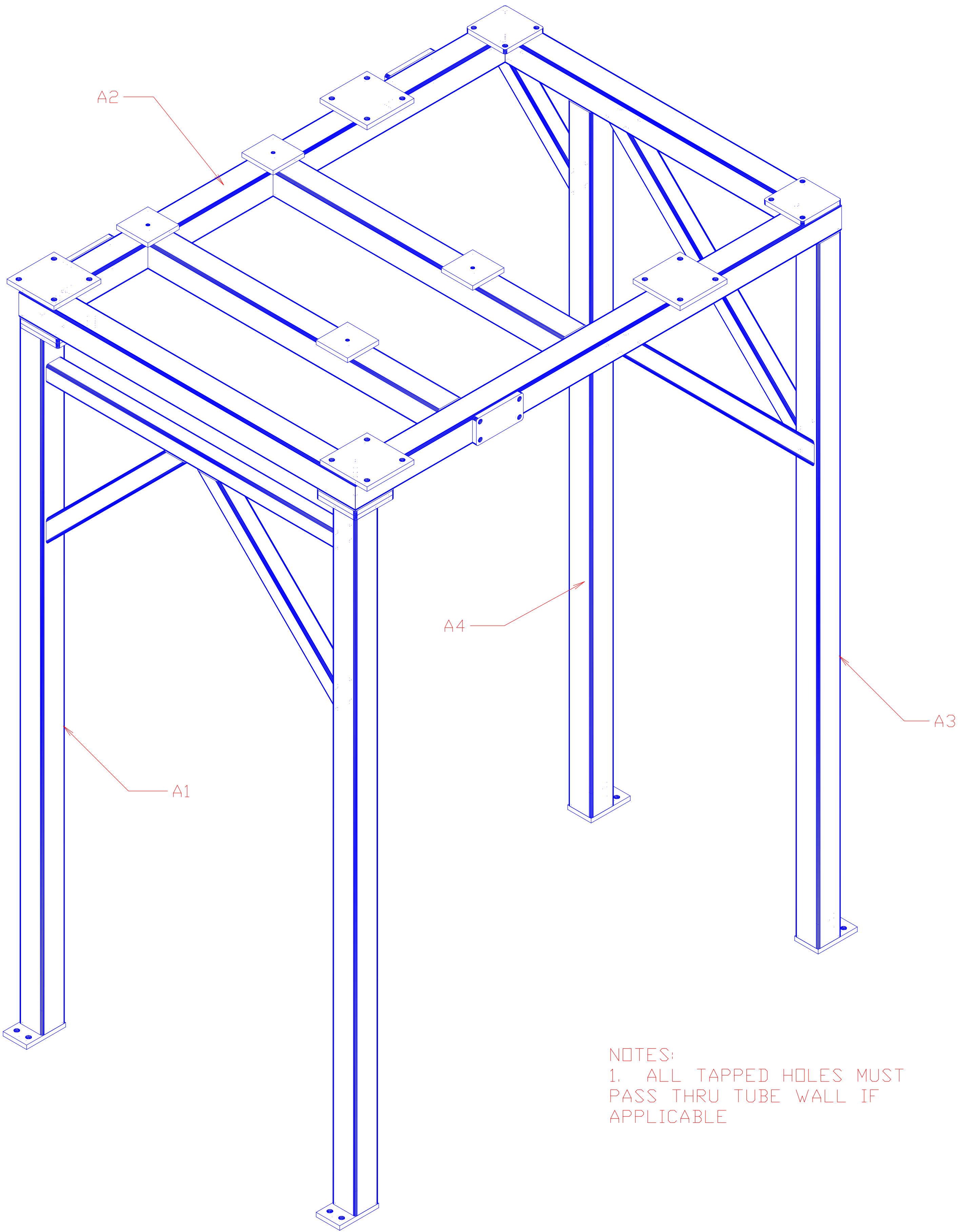
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TOLERANCE UNLESS OTHERWISE SPECIFIED					
FRACTION	DECIMAL	ANGLE	SURF. FIN.	SCALE	N/A
+/- 1/64	.XX +/- .010 .XXX +/- .005	X ± 2 0' X X ± 0 5'	▽ -125 ▽ -63 ▽ -32	CHECKED BY	RMS
CONC. T.I.R.	BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45	REQ'D	MATERIAL	DATE	10-21-06
.002		--	--	DWG. NO.	CH-D00224-M

TITLE

ACCESS CATWALK ASSEMBLY
SECOND LAM BLENDER
E-1100

ASSY

EXTMECH



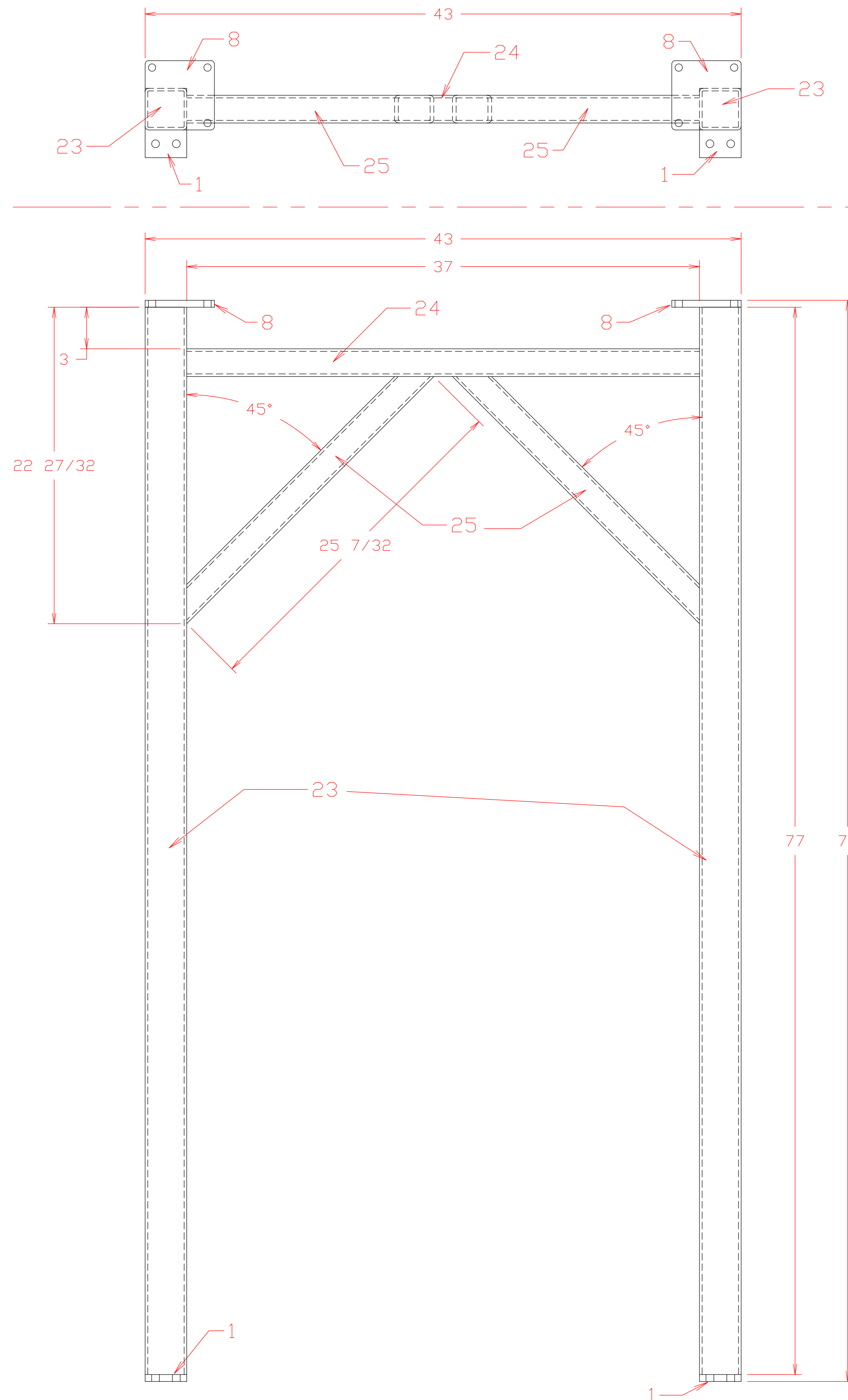
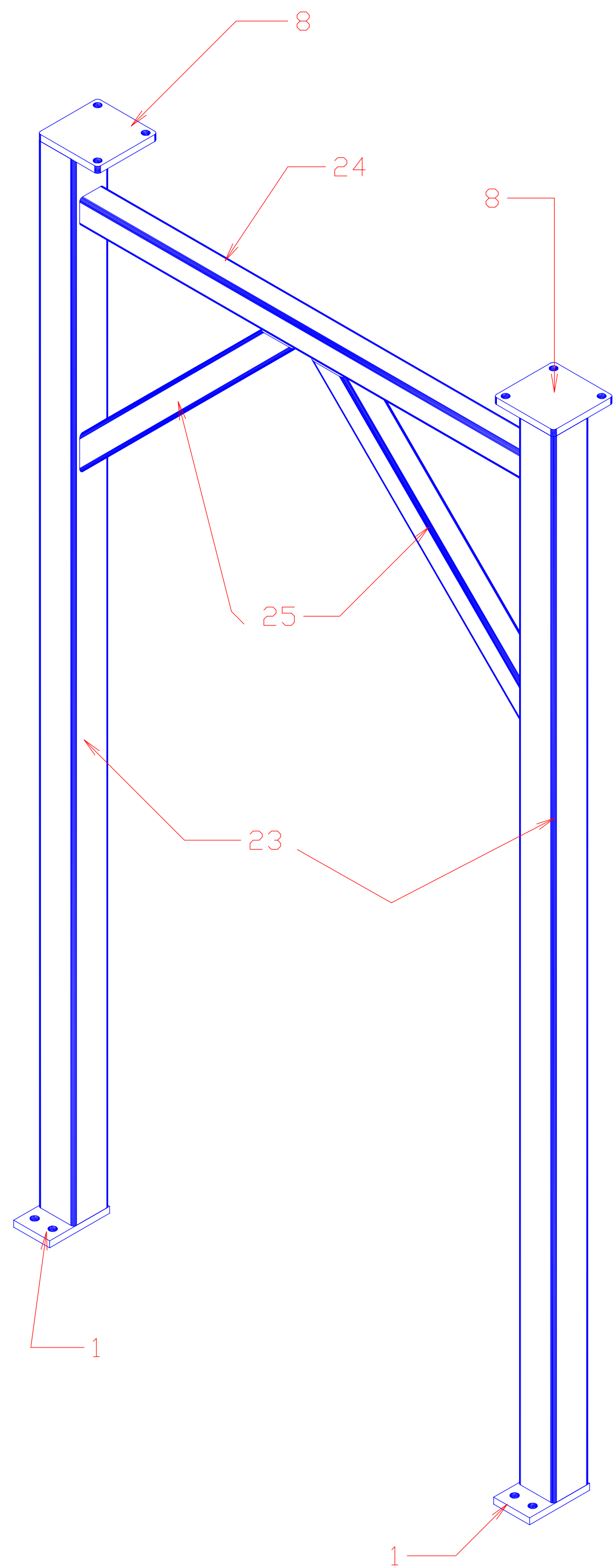
BLENDER SUPPORT ASSEMBLY
ITEM A

INDEX:

PAGE 1	GENERAL ISOMETRIC
PAGE 2	TWO VIEW ISOMETRIC
PAGE 3	BLOW UP ISOMETRIC
PAGE 4	ASSEMBLY "A"
PAGE 5	ASSEMBLY "A1"
PAGE 6	ASSEMBLY "A2"
PAGE 7	ASSEMBLY "A3" "A4"
PAGE 8	ASSEMBLY "B" "B1" "B2" B3" "B4" "B5"
PAGE 9	ASSEMBLY "C" "C1"
PAGE 10	ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11	ASSEMBLY "C6"
PAGE 12	ASSEMBLY "D" "D1"
PAGE 13	ASSEMBLY "D1" DETAILS
PAGE 14	ASSEMBLY "D2" "D2A" "D2B"
PAGE 15	ASSEMBLY "D3" "D3A"
PAGE 16	ASSEMBLY "D3B"
PAGE 17	ASSEMBLY "E" "E1"
PAGE 18	ASSEMBLY "E2" "E2A"
PAGE 19	ASSEMBLY "E2B"
PAGE 20	ASSEMBLY "A2"
PAGE 21	PLATE DETAILS
PAGE 22	BOM

NOTES:
1. ALL TAPPED HOLES MUST
PASS THRU TUBE WALL IF
APPLICABLE

THIRD ANGLE PROJECTION			ITEM NO.		REVISION		BY	DATE
TOLERANCE UNLESS OTHERWISE SPECIFIED								
FRACTION	DECIMAL	ANGLE	SURF. FIN.					
+/- 1/64	.XX +/- .010 .XXX +/- .005	X ± 2 0' X X' ± 0 5'	▽ -125 ▽ -63 ▽ -32					
CONC. T.I.R.	BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45	REQ'D	MATERIAL	SCALE	N/A	TIME	ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100	
.002		--	--	CHECKED BY				
				DRAWN BY	RMS	ASSY	EXTMECH	
				DATE	10-21-06	DWG. NO.	CH-D00224-M	



SOUTH SUPPORT LEGS ASSEMBLY

ITEM A1

SOUTH SUPPORT LEGS ASSEMBLY

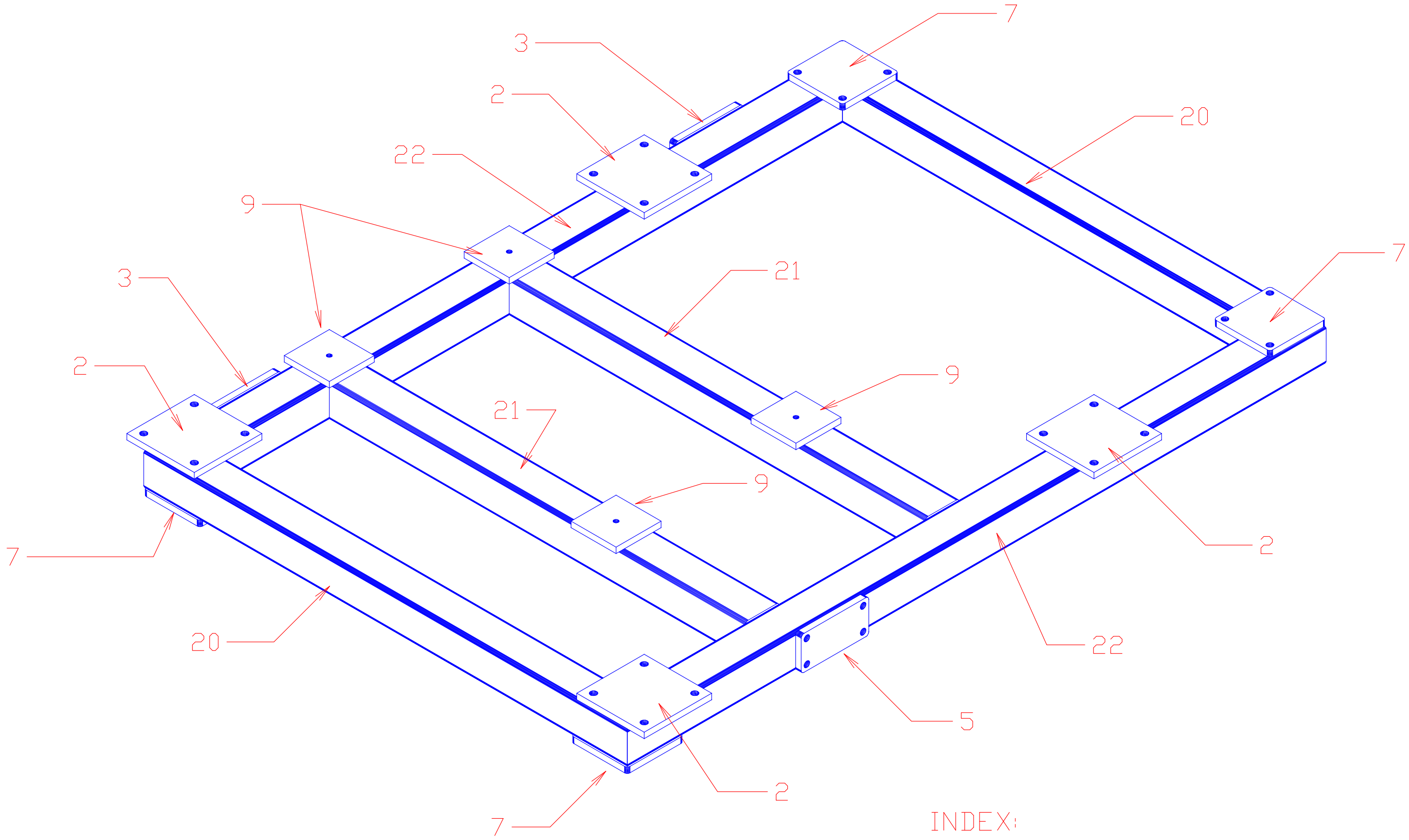
ITEM A1

INDEX:	
PAGE 1	GENERAL ISOMETRIC
PAGE 2	TWO VIEW ISOMETRIC
PAGE 3	BLOW UP ISOMETRIC
PAGE 4	ASSEMBLY "A"
PAGE 5	ASSEMBLY "A1"
PAGE 6	ASSEMBLY "A2"
PAGE 7	ASSEMBLY "A3" "A4"
PAGE 8	ASSEMBLY "B" "B1" "B2" B3" "B4" "B5"
PAGE 9	ASSEMBLY "C" "C1"
PAGE 10	ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11	ASSEMBLY "C6"
PAGE 12	ASSEMBLY "D" "D1"
PAGE 13	ASSEMBLY "D1" DETAILS
PAGE 14	ASSEMBLY "D2" "D2A" "D2B"
PAGE 15	ASSEMBLY "D3" "D3A"
PAGE 16	ASSEMBLY "D3B"
PAGE 17	ASSEMBLY "E" "E1"
PAGE 18	ASSEMBLY "E2" "E2A"
PAGE 19	ASSEMBLY "E2B"
PAGE 20	ASSEMBLY "A2"
PAGE 21	PLATE DETAILS
PAGE 22	BOM

PAGE 5 OF 22

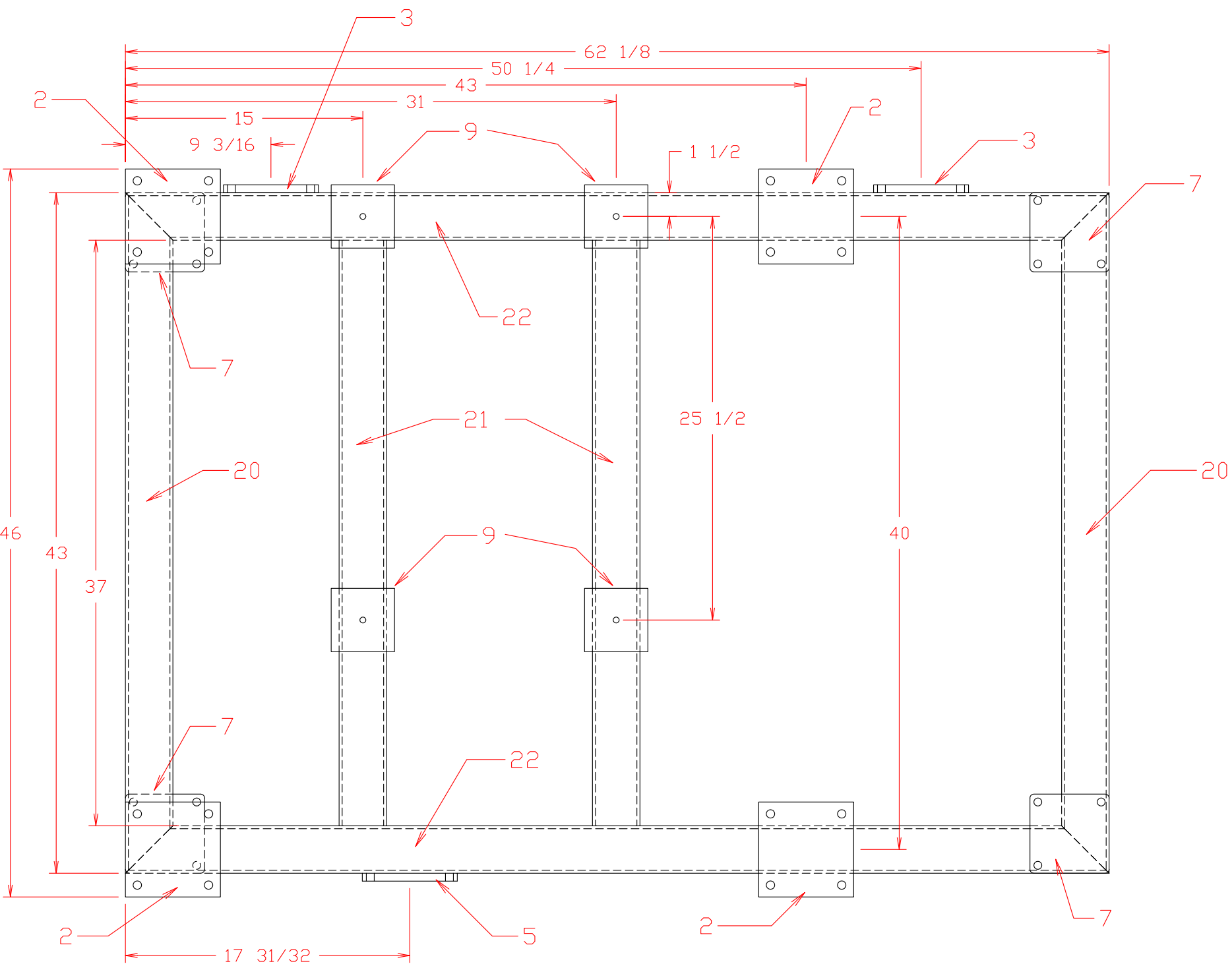
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TOLERANCE UNLESS OTHERWISE SPECIFIED													
FRACTION		DECIMAL		ANGLE		SURF. FIN.		SCALE		1/6 = 1		ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100	
+/- 1/64		.XX +/- .010 .XXX +/- .005		X ± 2 0' X X' ± 0 5'		▽ -125 ▽ -63 ▽ -32		CHECKED BY					
CONC. T.I.R.		BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45		REQ'D		MATERIAL		DRAWN BY		RMS		ASSY EXTMECH	
.002				--		--		DATE		10-21-06		DWG. NO. CH-D00224-M	

BLENDER SUPPORT BASE ASSEMBLY
ITEM A2



INDEX:

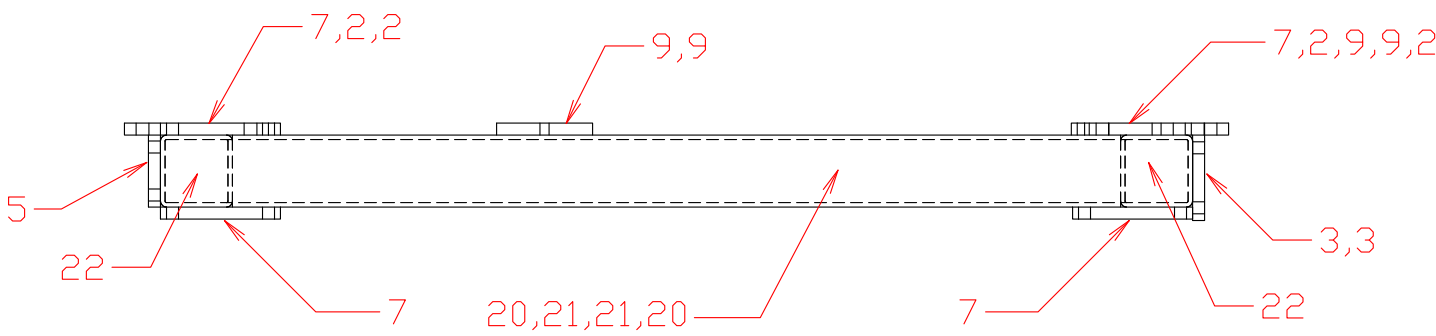
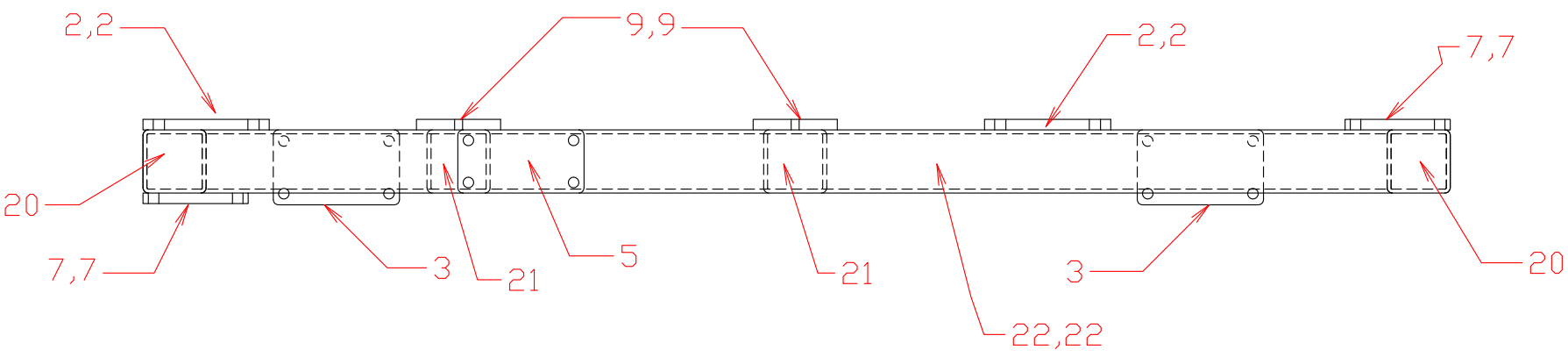
PAGE 1	GENERAL ISOMETRIC
PAGE 2	TWO VIEW ISOMETRIC
PAGE 3	BLOW UP ISOMETRIC
PAGE 4	ASSEMBLY "A"
PAGE 5	ASSEMBLY "A1"
PAGE 6	ASSEMBLY "A2"
PAGE 7	ASSEMBLY "A3" "A4"
PAGE 8	ASSEMBLY "B" "B1" "B2" "B3" "B4" "B5"
PAGE 9	ASSEMBLY "C" "C1"
PAGE 10	ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11	ASSEMBLY "C6"
PAGE 12	ASSEMBLY "D" "D1"
PAGE 13	ASSEMBLY "D1" DETAILS
PAGE 14	ASSEMBLY "D2" "D2A" "D2B"
PAGE 15	ASSEMBLY "D3" "D3A"
PAGE 16	ASSEMBLY "D3B"
PAGE 17	ASSEMBLY "E" "E1"
PAGE 18	ASSEMBLY "E2" "E2A"
PAGE 19	ASSEMBLY "E2B"
PAGE 20	ASSEMBLY "A2"
PAGE 21	PLATE DETAILS
PAGE 22	BOM



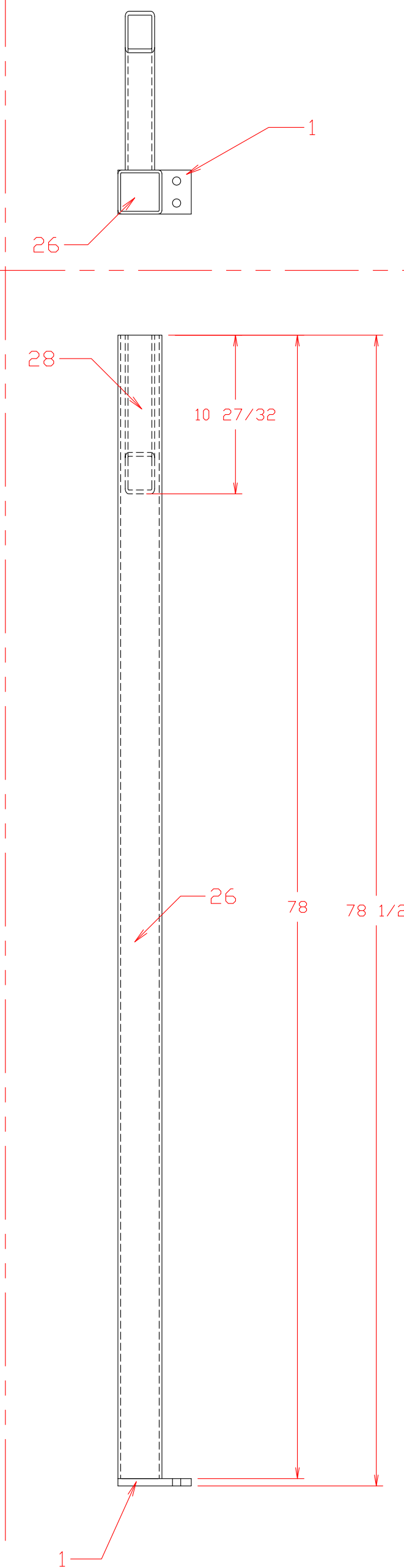
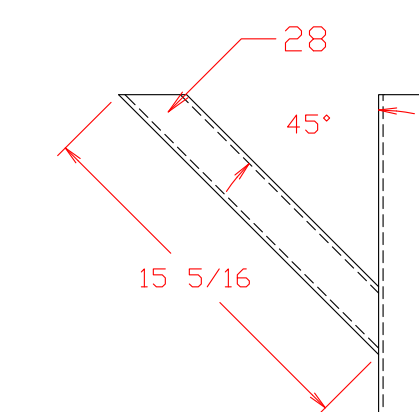
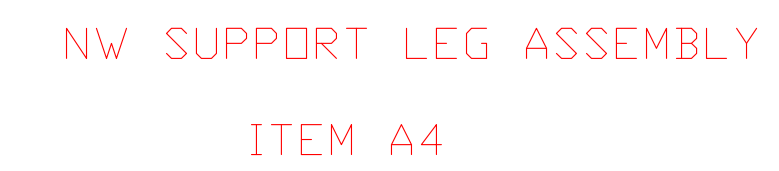
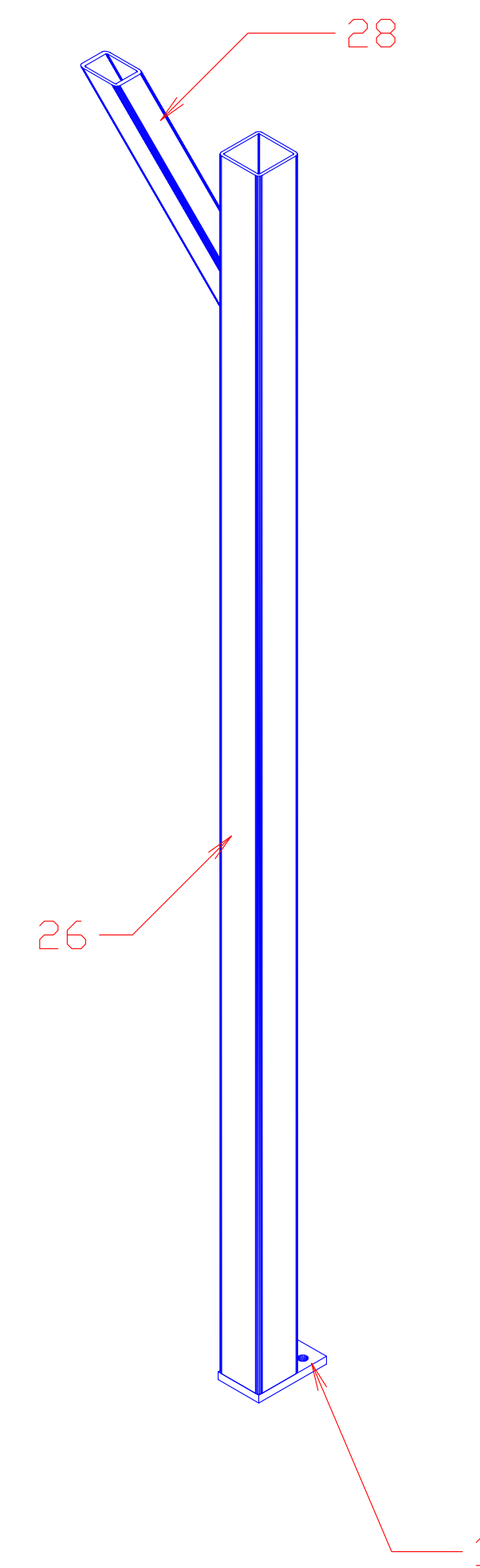
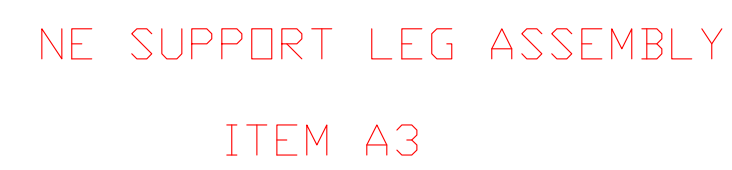
BLENDER SUPPORT BASE ASSEMBLY

ITEM A2

NOTES:
1. ALL TAPPED HOLES MUST
PASS THRU TUBE WALL IF
APPLICABLE

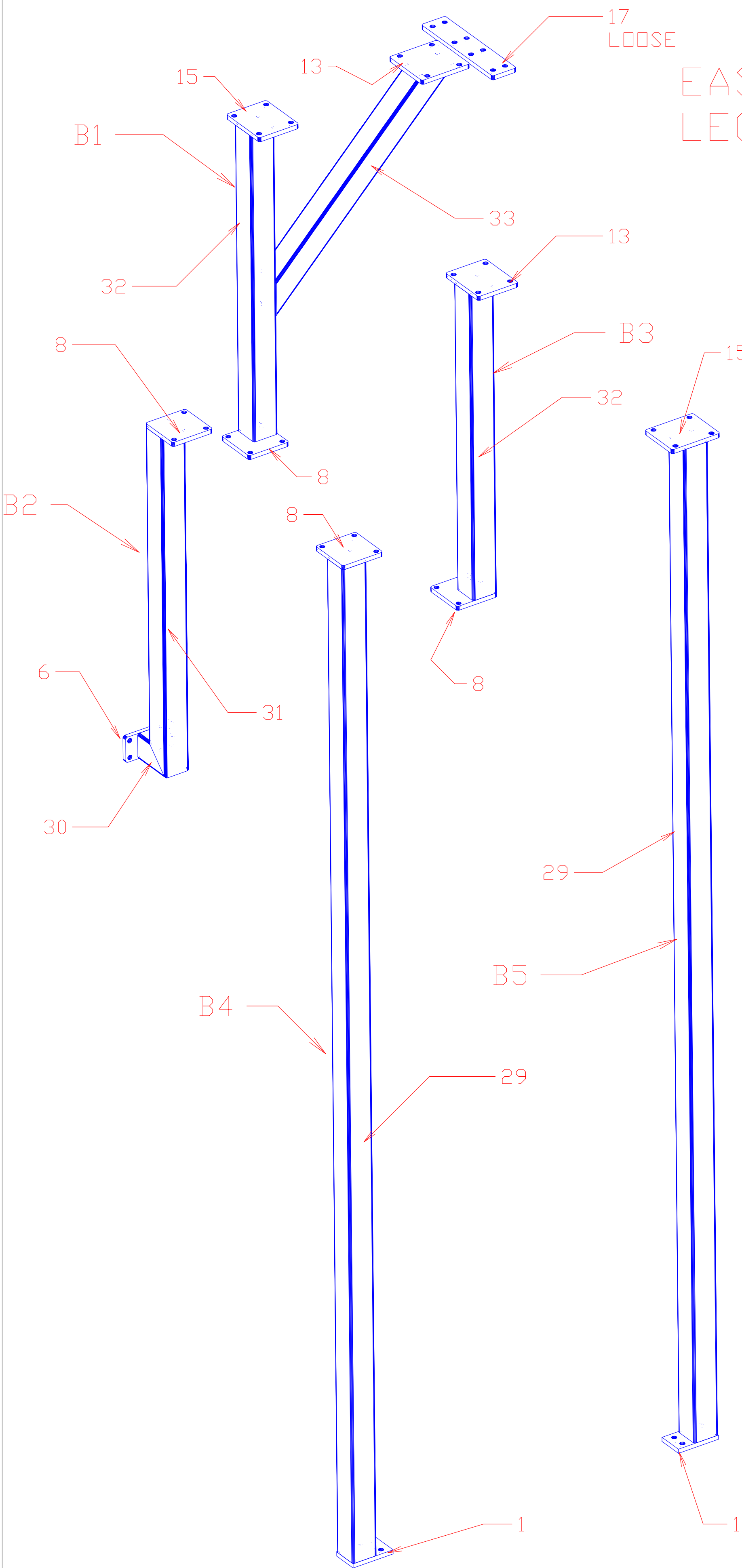


			THIRD ANGLE PROJECTION 		ITEM NO.		REVISION		BY		DATE			
TOLERANCE UNLESS OTHERWISE SPECIFIED														
FRACTION	DECIMAL	ANGLE	SURF. FIN.											
+/- 1/64	.XX +/- .010 .XXX +/- .005	X ± 2 0° X X ± 0 5°	▽ -125 ▽ -63 ▽ -32		SCALE		1/8 = 1		TITLE	ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100				
CONC. T.I.R.	BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45		REQ'D		MATERIAL		CHECKED BY							
.002			--		--		DRAWN BY		RMS		ASSY		EXTMECH	
							DATE		10-21-06		DWG. NO.		CH-D00224-M	



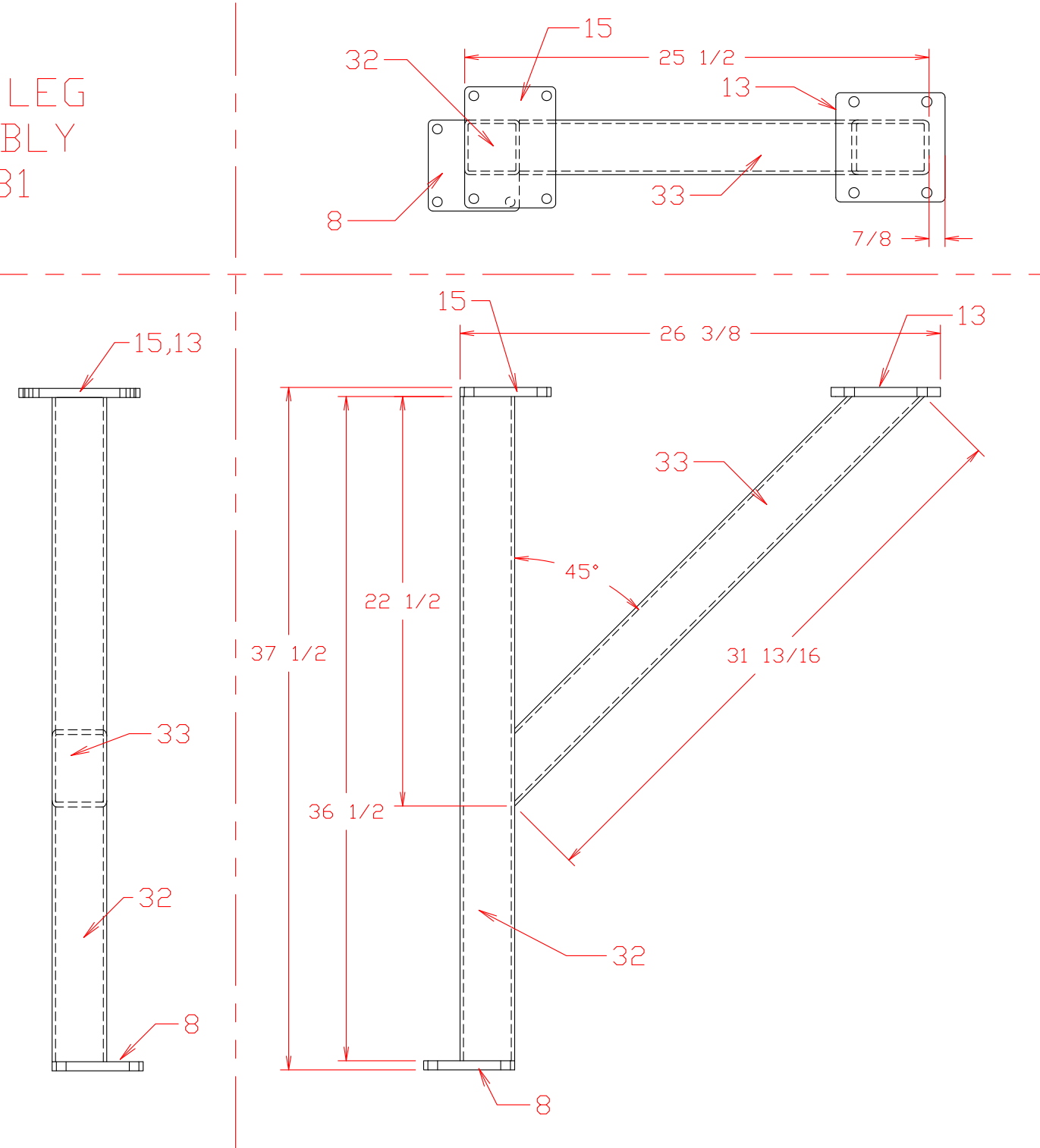
PAGE 7 OF 22

		THIRD ANGLE PROJECTION							
				ITEM NO.		REVISION		BY DATE	
TOLERANCE UNLESS OTHERWISE SPECIFIED									
FRACTION	DECIMAL	ANGLE	SURF. FIN.						
+/- 1/64	.001 +/- .010 .002 +/- .005	1/2 ± 0° 1/4 ± 0°	 -125 -63 -32						
CONC. T.I.R.	BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45	REQ'D	MATERIAL	SCALE	1/8" = 1"	TITLE	ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100		
.002		--	--	CHECKED BY					
				DRAWN BY	RMS	ASSY	EXTMECH		
				DATE	10-21-06	DWG. NO.	CH-D00224-M		

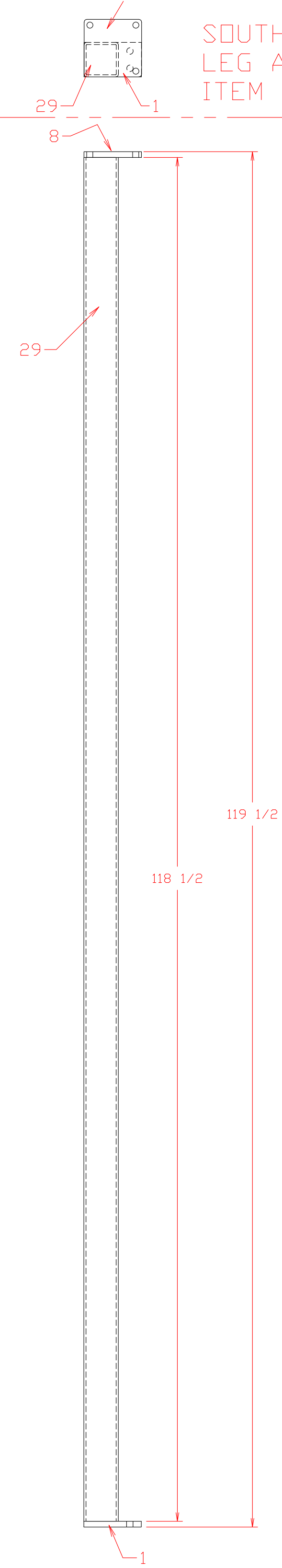


EAST SUPPORT
LEGS ASSEMBLY
ITEM B

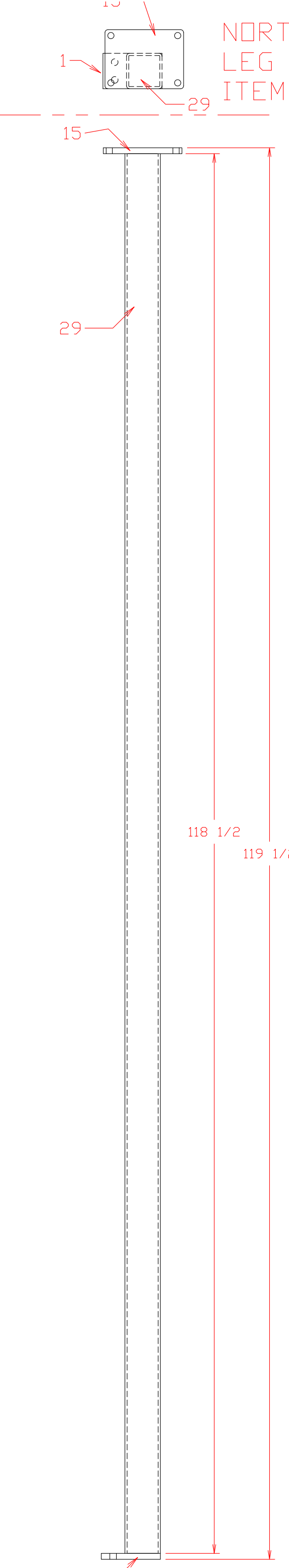
WEST LEG
ASSEMBLY
ITEM B1



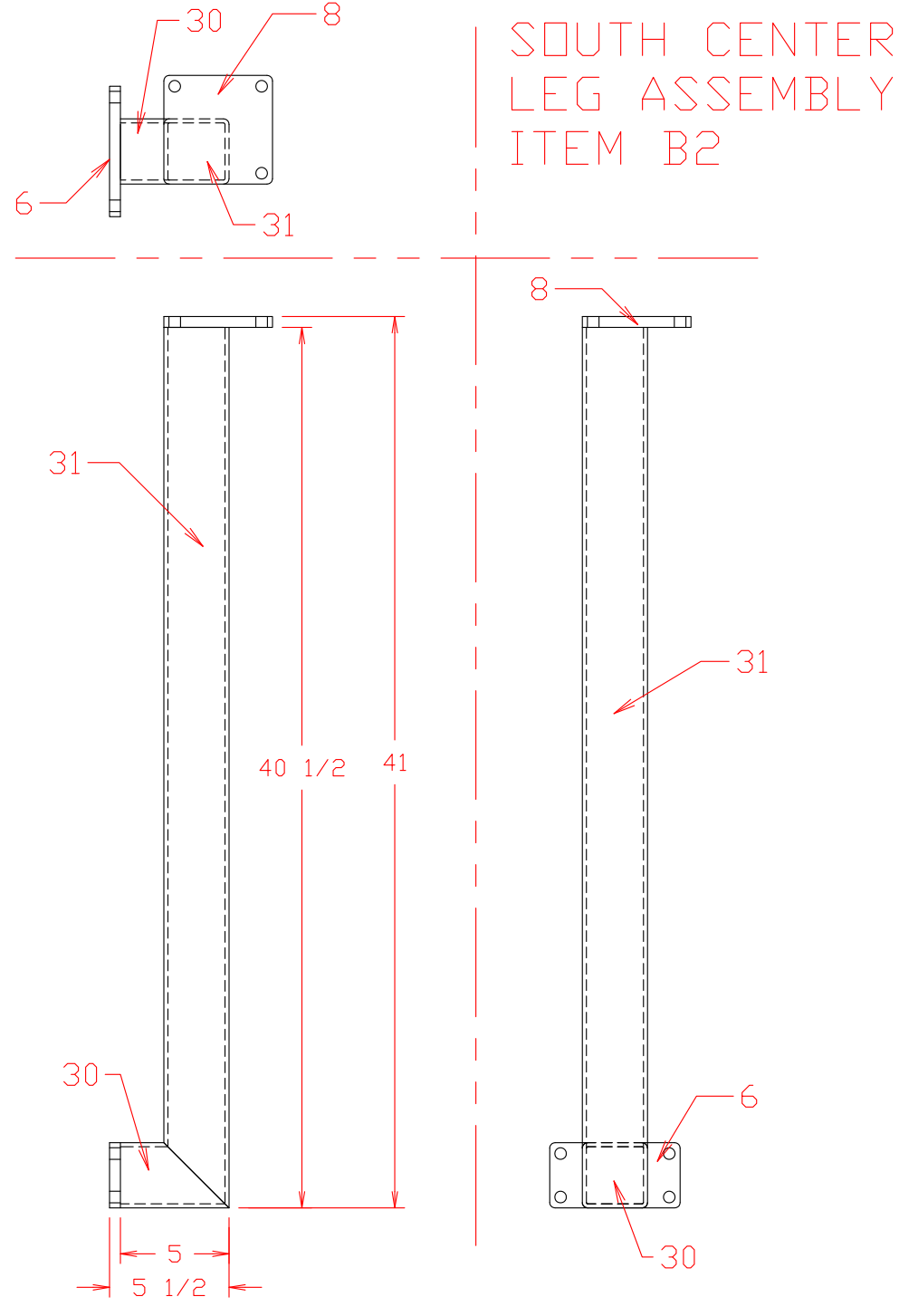
SOUTHEAST
LEG ASSEMBLY
ITEM B4



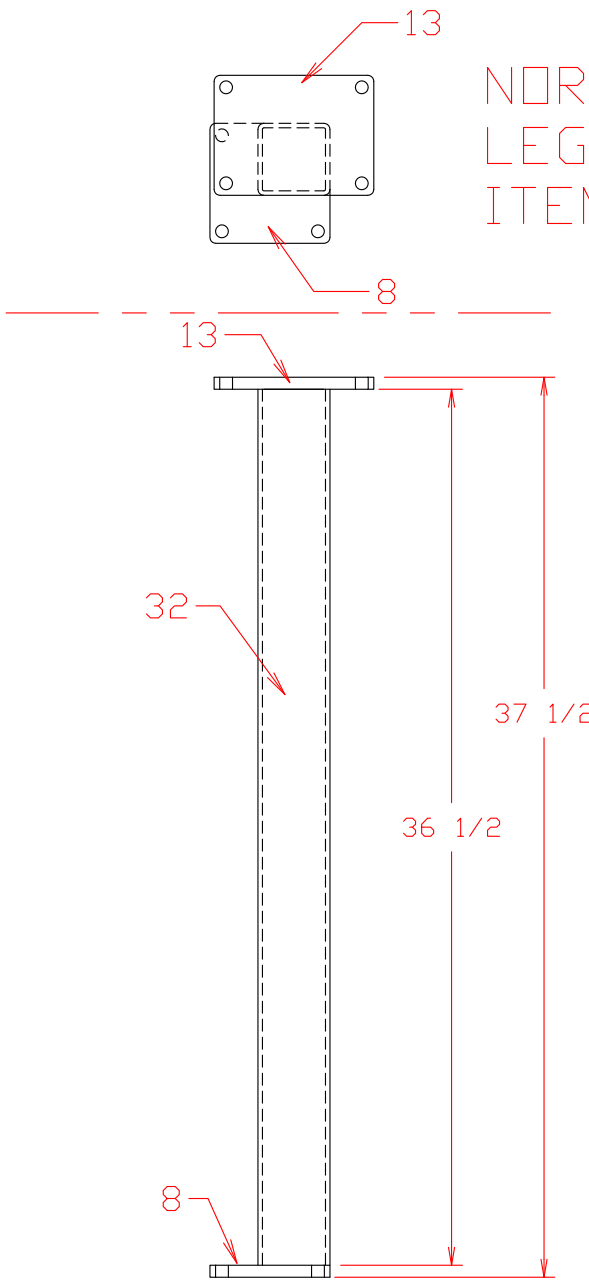
NORTHEAST
LEG ASSEMBLY
ITEM B5



SOUTH CENTER
LEG ASSEMBLY
ITEM B2

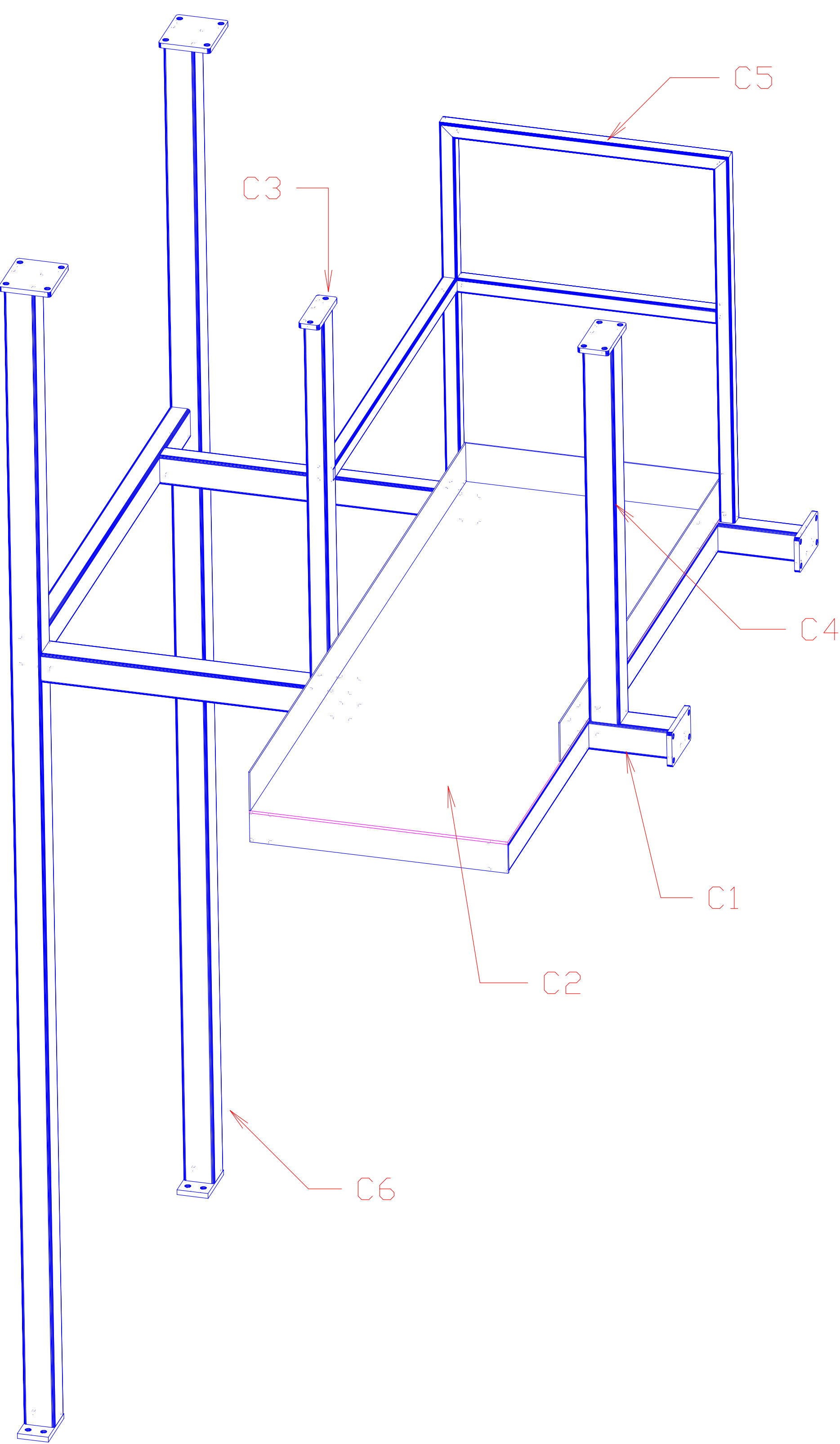


NORTH CENTER
LEG ASSEMBLY
ITEM B3

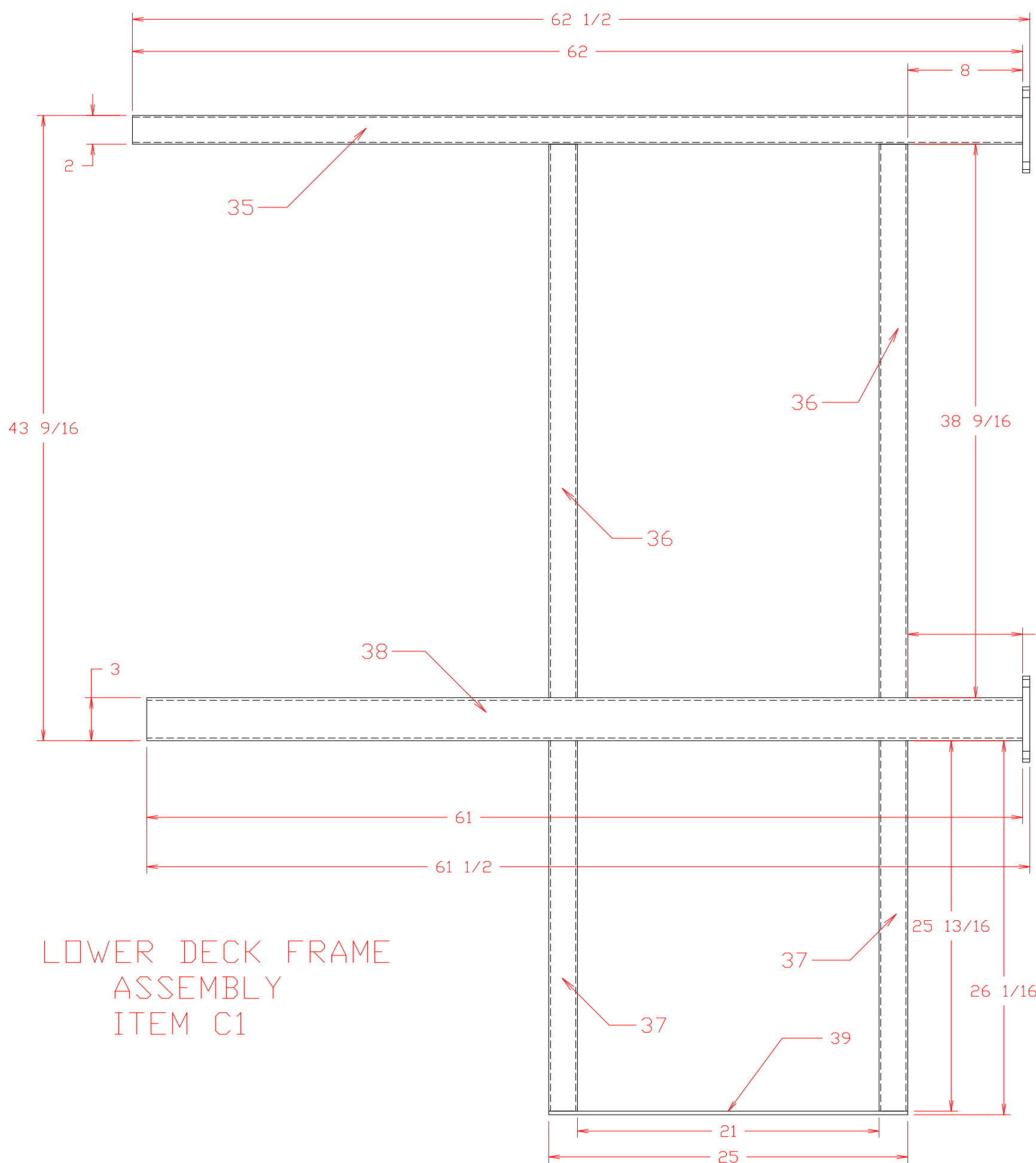
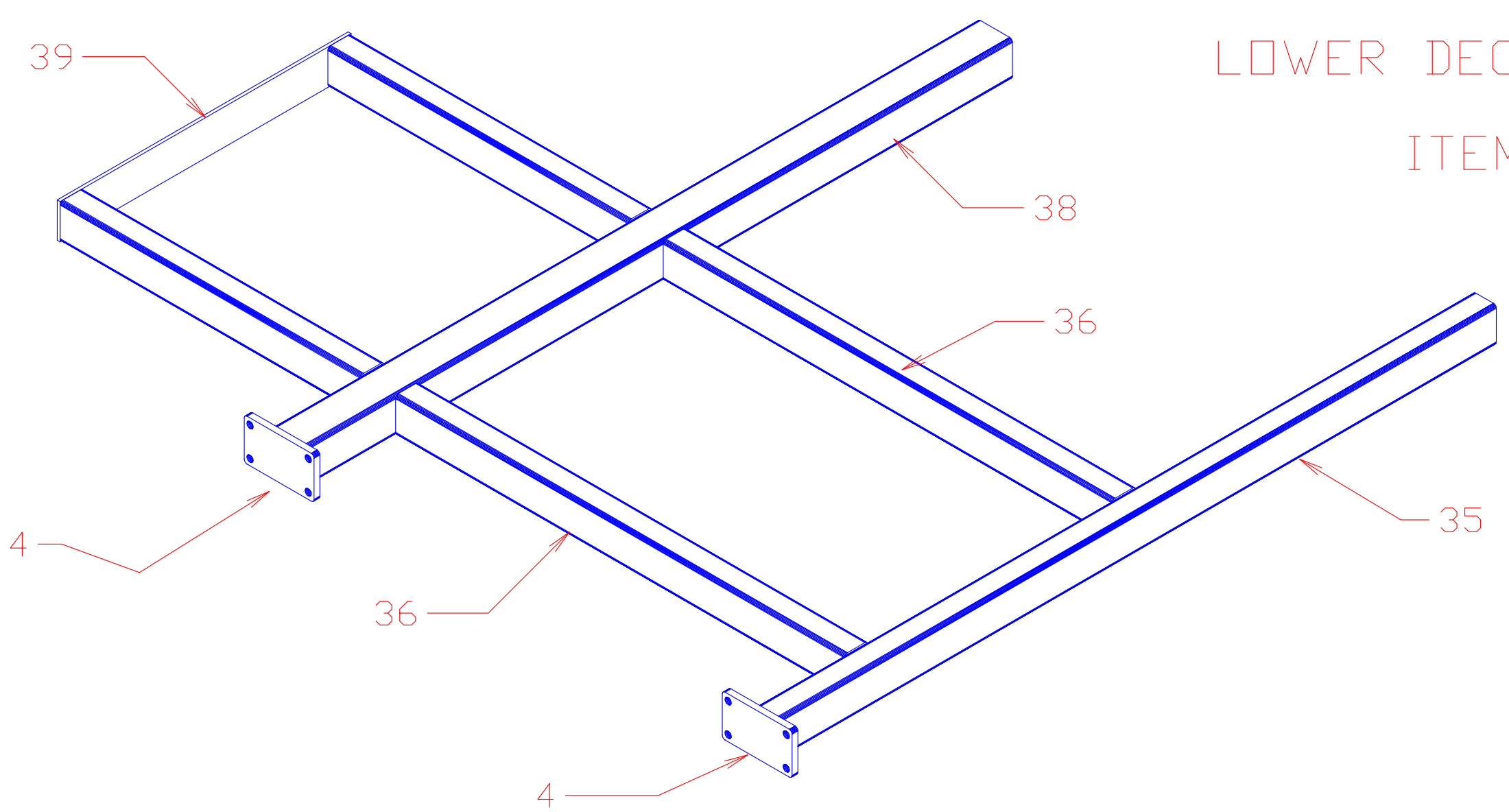


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FRACTION		DECIMAL		ANGLE									SURF. FIN.		
+/- 1/64		.XX +/- .010 .XXX +/- .005		X' ± 2 0' X' X' ± 0 5'									▽ -125 ▽ -63 ▽ -32		
CONC. T.I.R.		BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45		REQ'D									MATERIAL		
.002				--									--		
					SCALE		1/8 = 1		ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100						
					CHECKED BY		T I T L E								
					DRAWN BY		RMS		ASSY		EXTMECH				
					DATE		10-21-06		DWG. NO.		CH-D00224-M				

LOWER DECK ASSEMBLY
ITEM C



LOWER DECK FRAME ASSEMBLY
ITEM C1

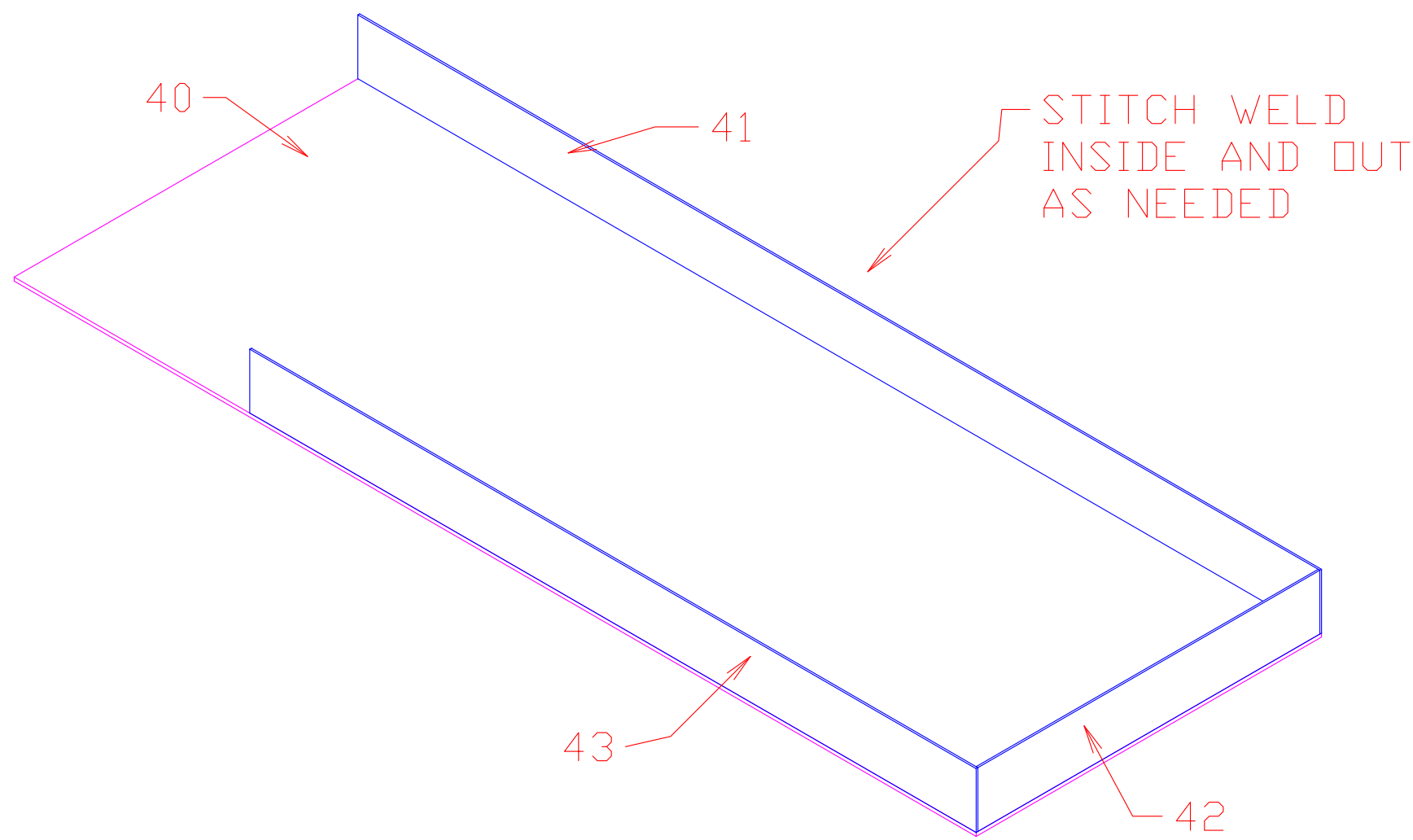


LOWER DECK FRAME
ASSEMBLY
ITEM C1

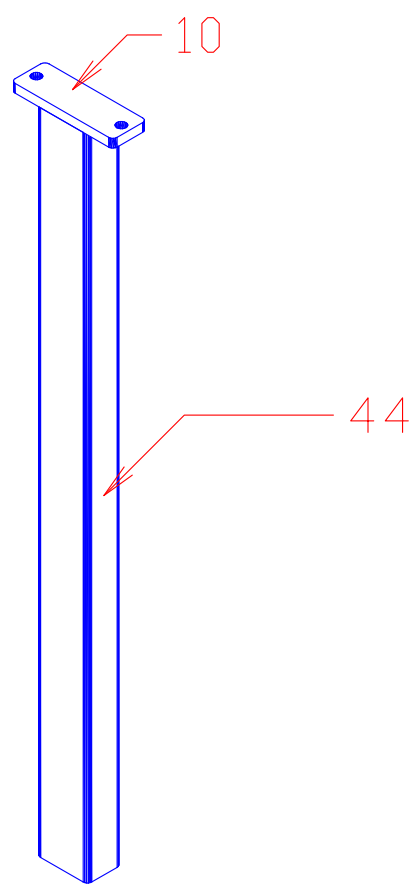
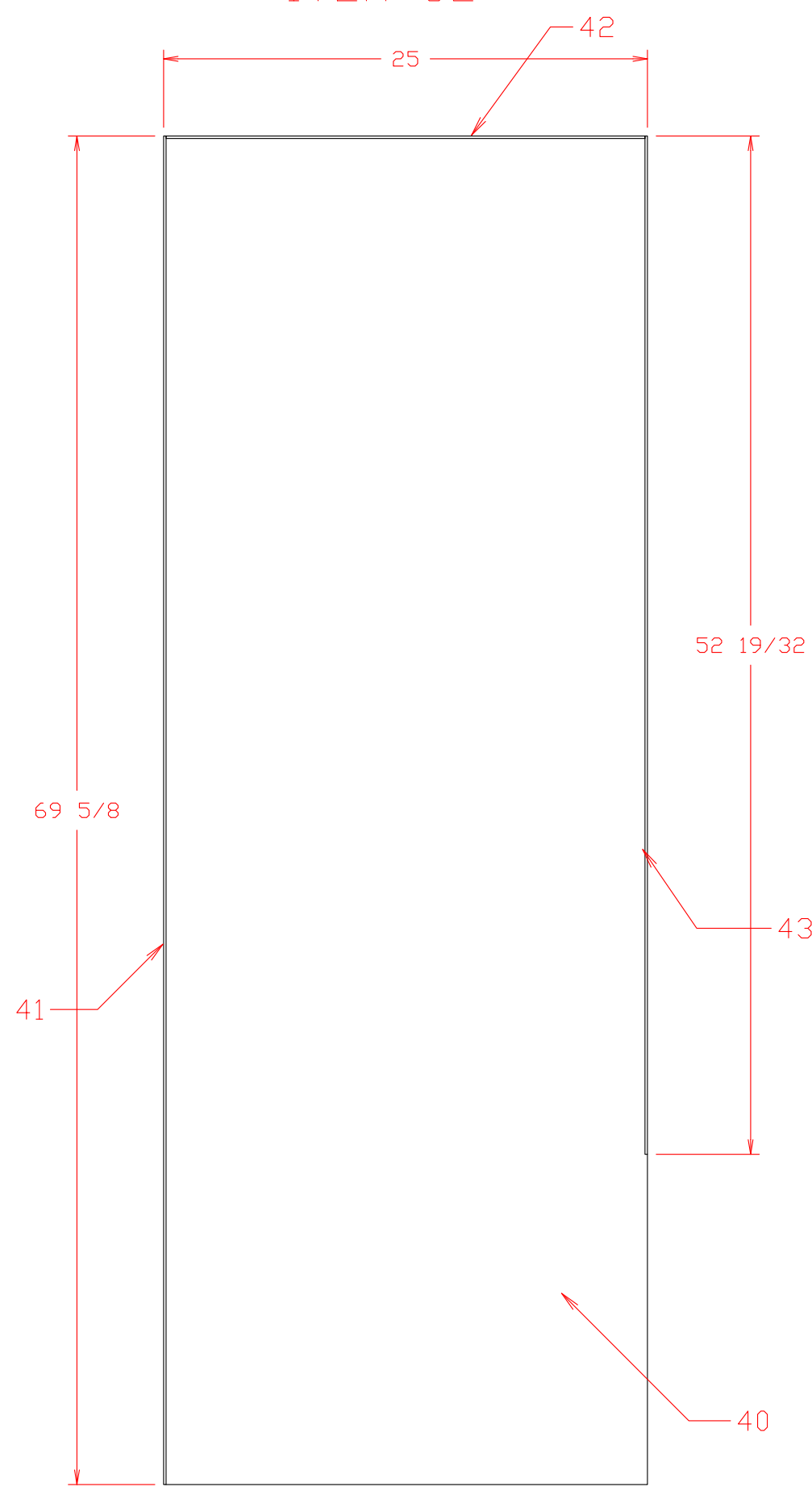
INDEX:

PAGE 1	GENERAL ISOMETRIC
PAGE 2	TWO VIEW ISOMETRIC
PAGE 3	BLOW UP ISOMETRIC
PAGE 4	ASSEMBLY "A"
PAGE 5	ASSEMBLY "A1"
PAGE 6	ASSEMBLY "A2"
PAGE 7	ASSEMBLY "A3" "A4"
PAGE 8	ASSEMBLY "B" "B1" "B2" B3" "B4" "B5"
PAGE 9	ASSEMBLY "C" "C1"
PAGE 10	ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11	ASSEMBLY "C6"
PAGE 12	ASSEMBLY "D" "D1"
PAGE 13	ASSEMBLY "D1" DETAILS
PAGE 14	ASSEMBLY "D2" "D2A" "D2B"
PAGE 15	ASSEMBLY "D3" "D3A"
PAGE 16	ASSEMBLY "D3B"
PAGE 17	ASSEMBLY "E" "E1"
PAGE 18	ASSEMBLY "E2" "E2A"
PAGE 19	ASSEMBLY "E2B"
PAGE 20	ASSEMBLY "A2"
PAGE 21	PLATE DETAILS
PAGE 22	BOM

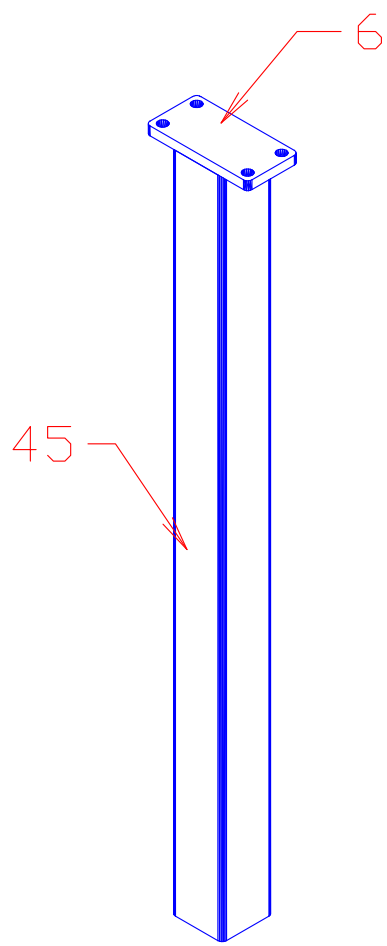
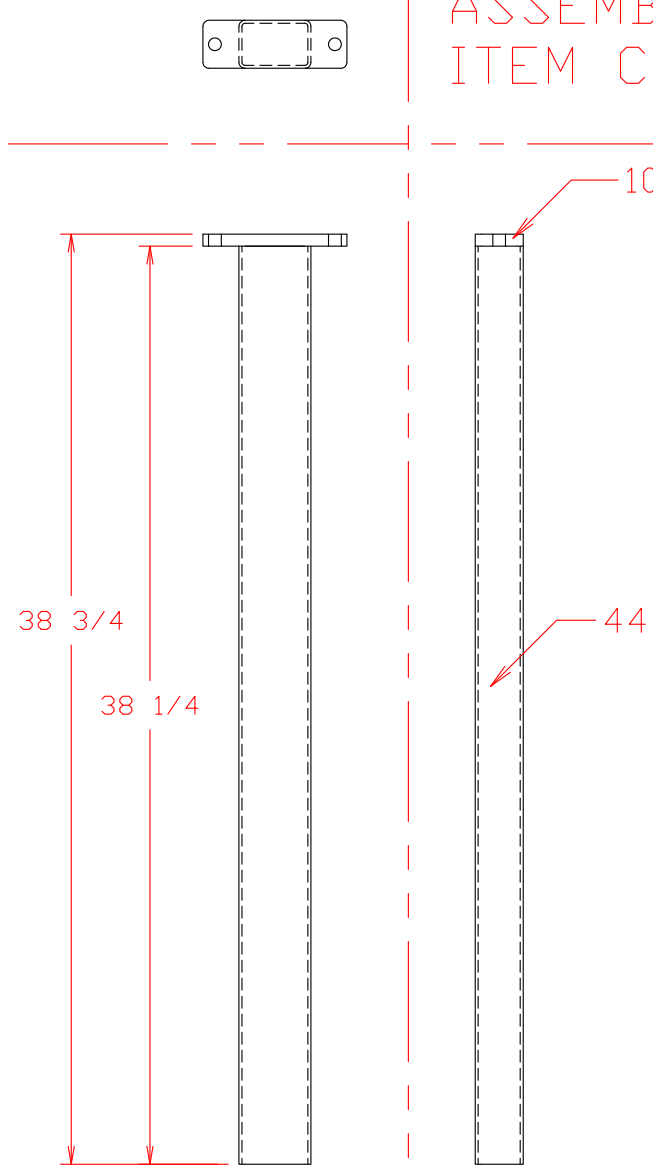
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FRACTION	DECIMAL	ANGLE	SURF. FIN.	SCALE	1/8 = 1	TITLE	ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100	
+/- 1/64	.XX +/- .010 .XXX +/- .005	X ± 2 0' X' X' ± 0 5'	▽ -125 ▽ -63 ▽ -32	CHECKED BY				
CONC. T.I.R.	BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45	REQ'D	MATERIAL	DRAWN BY	RMS	ASSY	EXTMECH	
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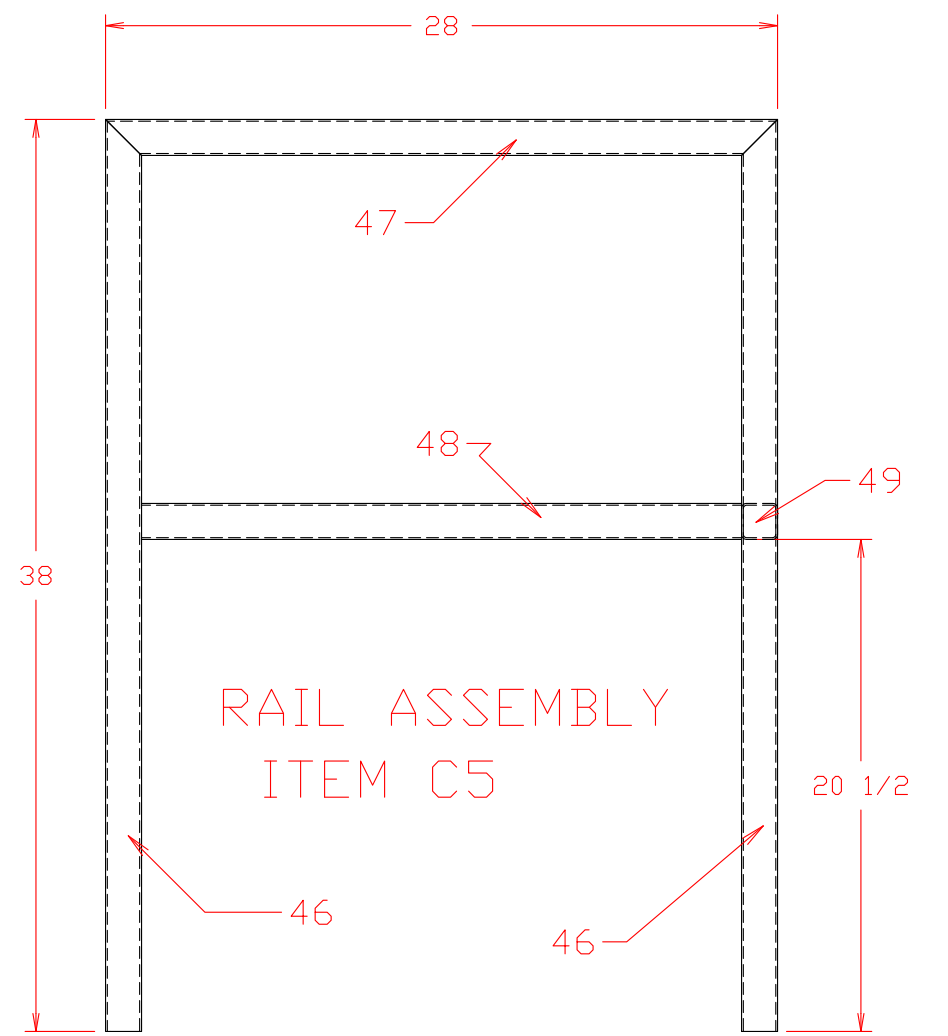
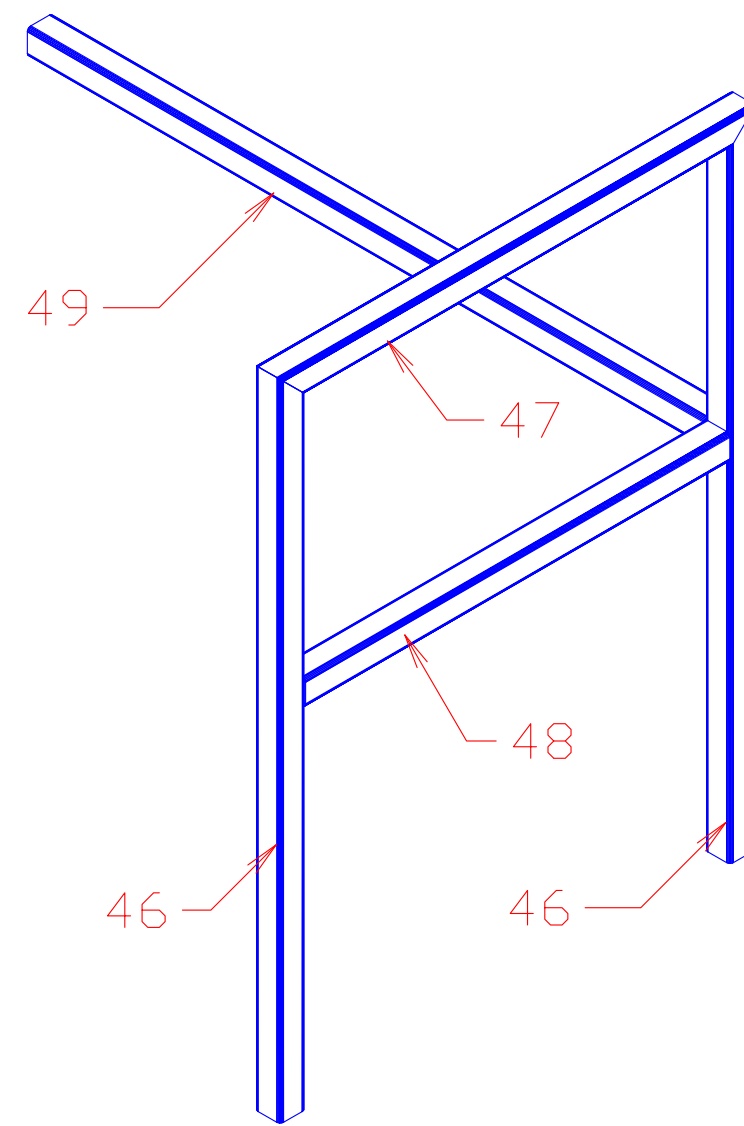
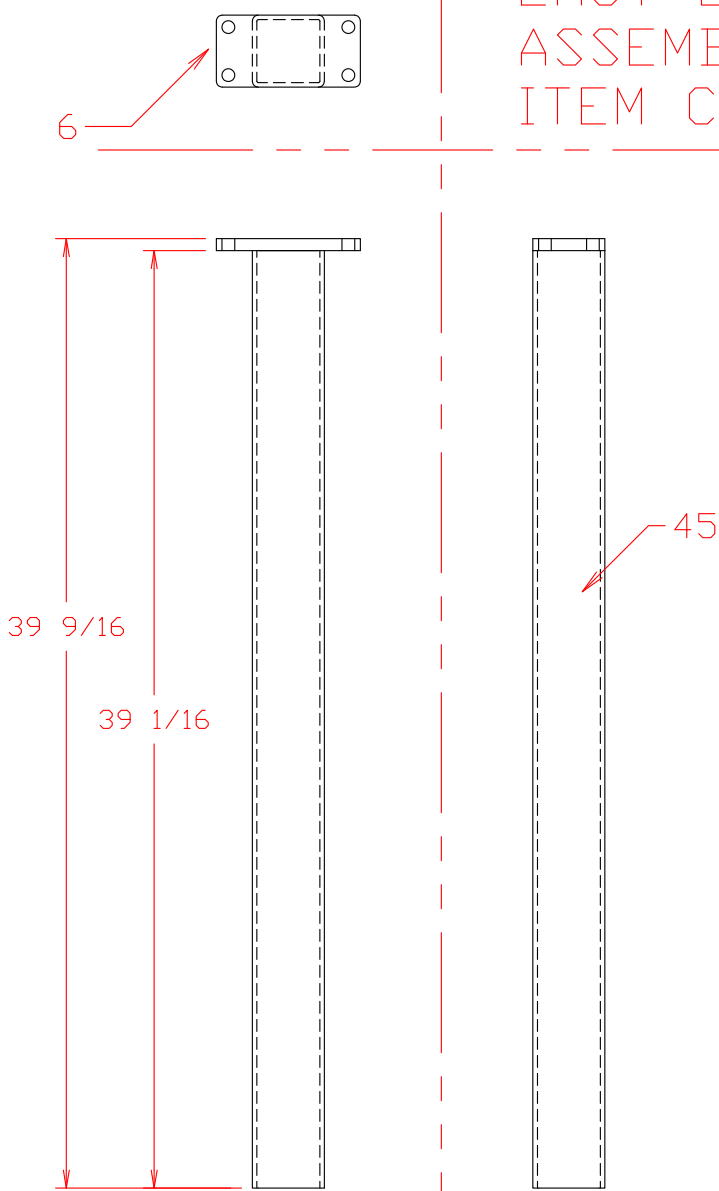
DECK PLATE
ASSEMBLY
ITEM C2



CENTER LEG
ASSEMBLY
ITEM C3



EAST LEG
ASSEMBLY
ITEM C4

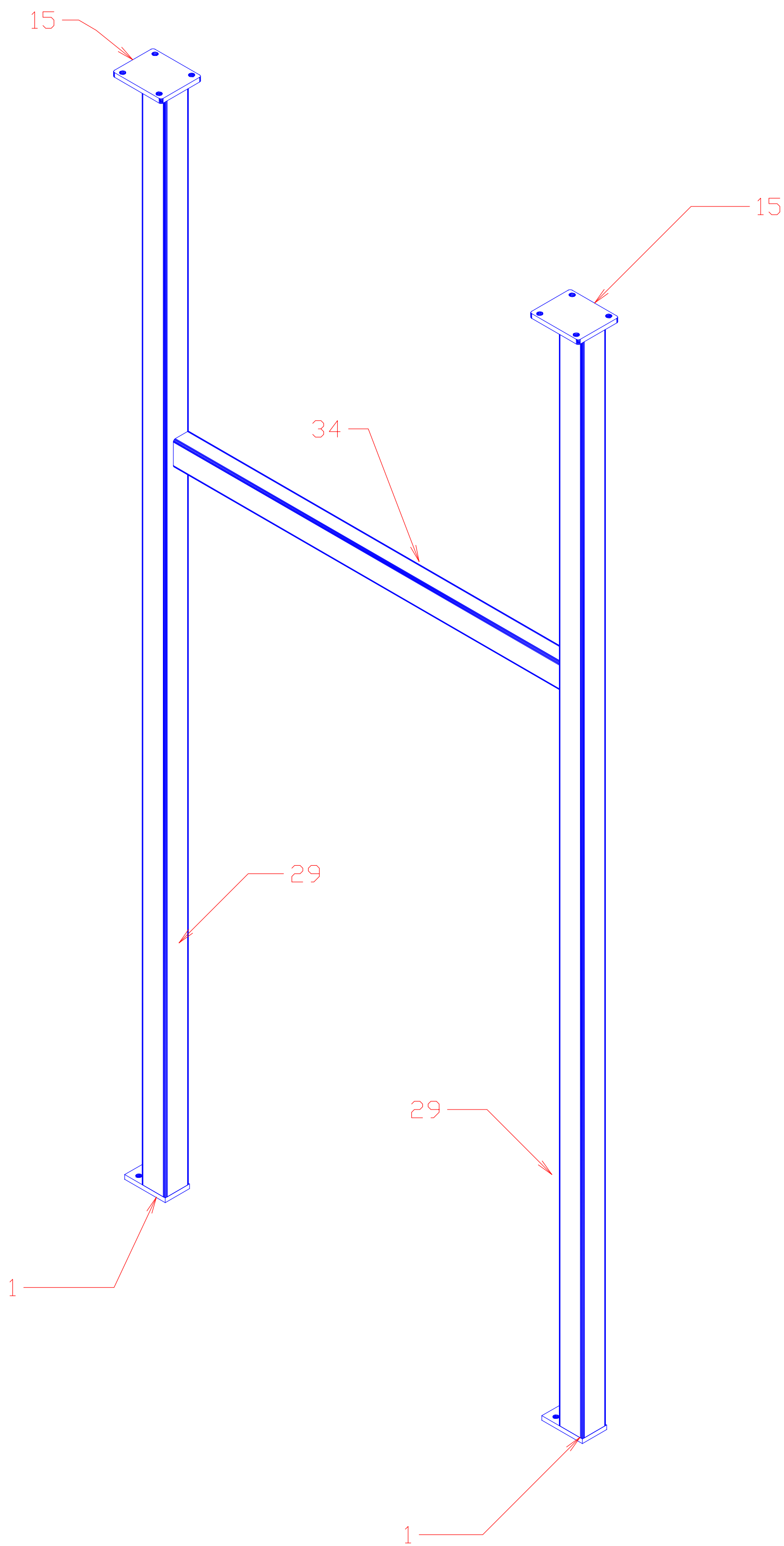


INDEX:

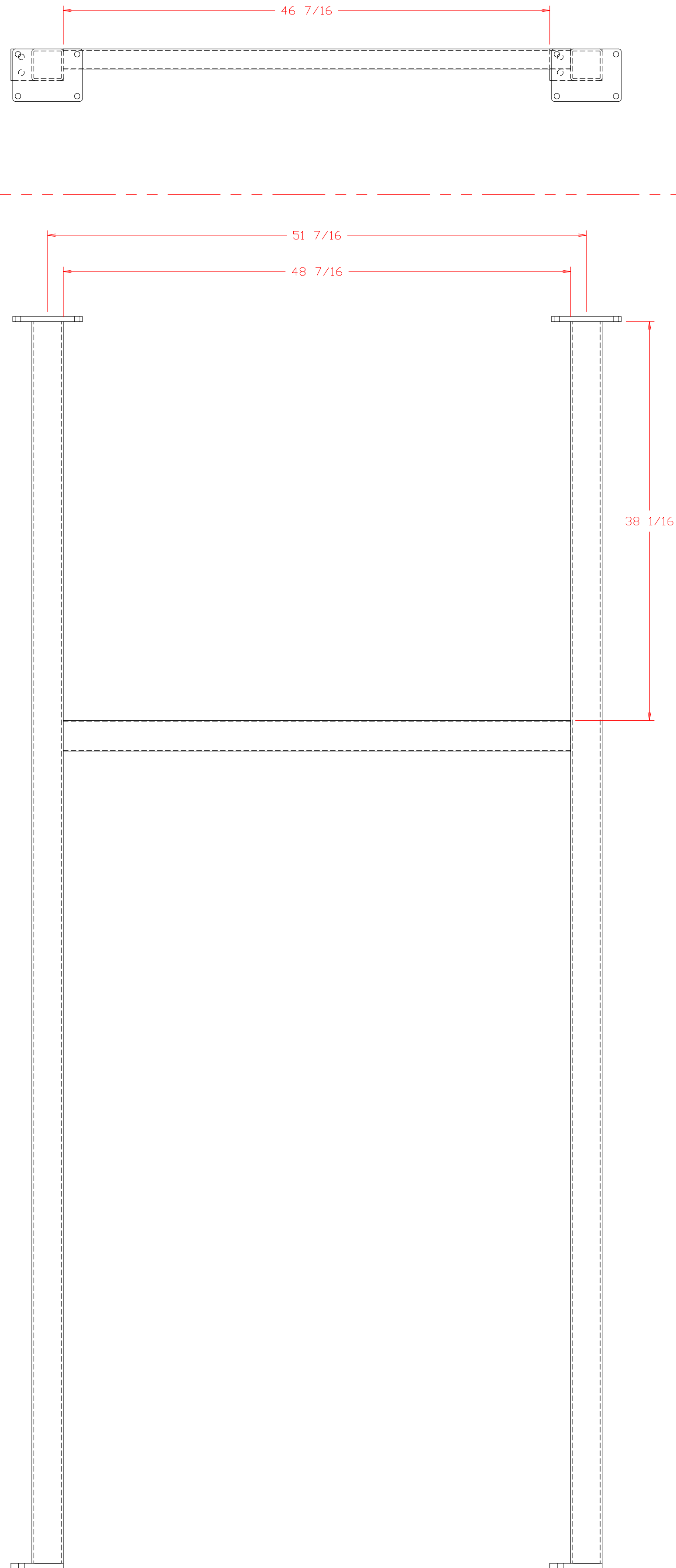
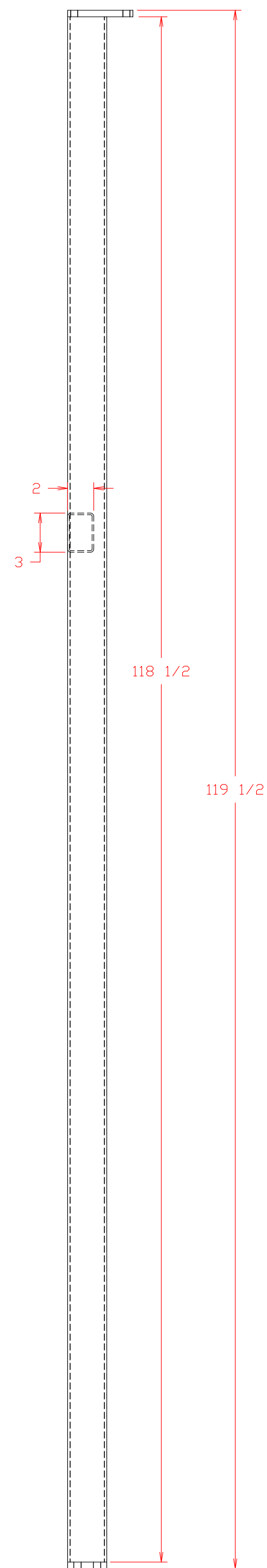
PAGE 1	GENERAL ISOMETRIC
PAGE 2	TWO VIEW ISOMETRIC
PAGE 3	BLOW UP ISOMETRIC
PAGE 4	ASSEMBLY "A"
PAGE 5	ASSEMBLY "A1"
PAGE 6	ASSEMBLY "A2"
PAGE 7	ASSEMBLY "A3" "A4"
PAGE 8	ASSEMBLY "B" "B1" "B2" B3" "B4" "B5"
PAGE 9	ASSEMBLY "C" "C1"
PAGE 10	ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11	ASSEMBLY "C6"
PAGE 12	ASSEMBLY "D" "D1"
PAGE 13	ASSEMBLY "D1" DETAILS
PAGE 14	ASSEMBLY "D2" "D2A" "D2B"
PAGE 15	ASSEMBLY "D3" "D3A"
PAGE 16	ASSEMBLY "D3B"
PAGE 17	ASSEMBLY "E" "E1"
PAGE 18	ASSEMBLY "E2" "E2A"
PAGE 19	ASSEMBLY "E2B"
PAGE 20	ASSEMBLY "A2"
PAGE 21	PLATE DETAILS
PAGE 22	BOM

PAGE 10 OF 22

THIRD ANGLE PROJECTION 				ITEM NO.	REVISION		BY	DATE
TOLERANCE UNLESS OTHERWISE SPECIFIED								
FRACTION	DECIMAL	ANGLE	SURF. FIN.					
+/- 1/64	.XX +/- .010 .XXX +/- .005	X ± 2 0° X X ± 0 5°	▽ -125 ▽ -63 ▽ -32		ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100			
CONC. T.I.R.	BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45	REQ'D	MATERIAL		SCALE	1/8 = 1	TITLE	
.002		--	--		CHECKED BY		DRAWN BY	
						RMS	ASSY	EXTMECH
					DATE	10-21-06	DWG. NO.	CH-D00224-M



WEST LEGS
ASSEMBLY
ITEM C6



INDEX:

PAGE 1	GENERAL ISOMETRIC
PAGE 2	TWO VIEW ISOMETRIC
PAGE 3	BLOW UP ISOMETRIC
PAGE 4	ASSEMBLY "A"
PAGE 5	ASSEMBLY "A1"
PAGE 6	ASSEMBLY "A2"
PAGE 7	ASSEMBLY "A3" "A4"
PAGE 8	ASSEMBLY "B" "B1" "B2" B3" "B4" "B5"
PAGE 9	ASSEMBLY "C" "C1"
PAGE 10	ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11	ASSEMBLY "C6"
PAGE 12	ASSEMBLY "D" "D1"
PAGE 13	ASSEMBLY "D1" DETAILS
PAGE 14	ASSEMBLY "D2" "D2A" "D2B"
PAGE 15	ASSEMBLY "D3" "D3A"
PAGE 16	ASSEMBLY "D3B"
PAGE 17	ASSEMBLY "E" "E1"
PAGE 18	ASSEMBLY "E2" "E2A"
PAGE 19	ASSEMBLY "E2B"
PAGE 20	ASSEMBLY "A2"
PAGE 21	PLATE DETAILS
PAGE 22	BOM

				ITEM NO.	REVISION	BY	DATE
				SCALE	1/8 = 1	TITLE	ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100
				CHECKED BY		ASSY	EXTMECH
				DRAWN BY	RMS	DWG. NO.	CH-D00224-M
				DATE	10-21-06		

UPPER WEST DECK

ITEM D

D1

D2

D3

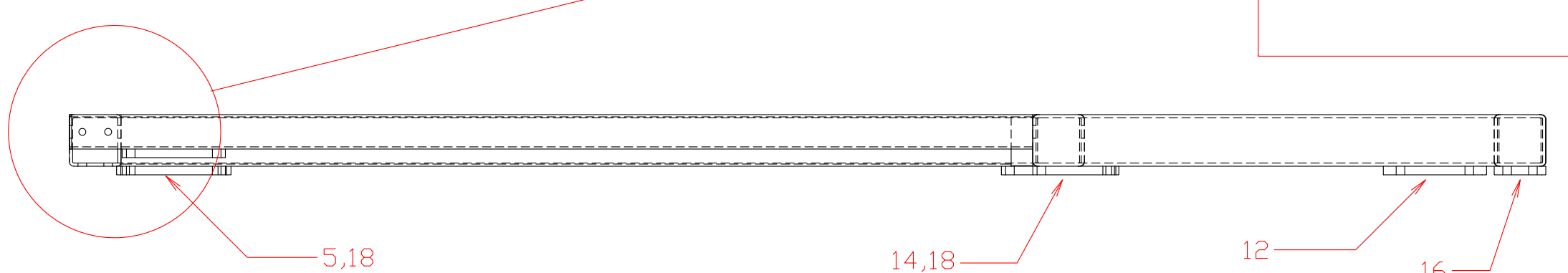
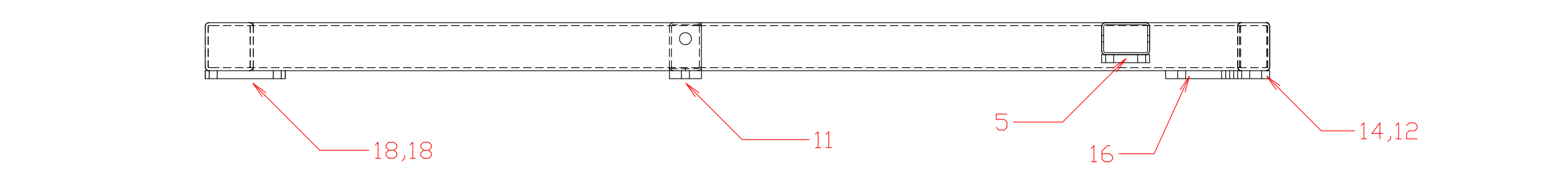
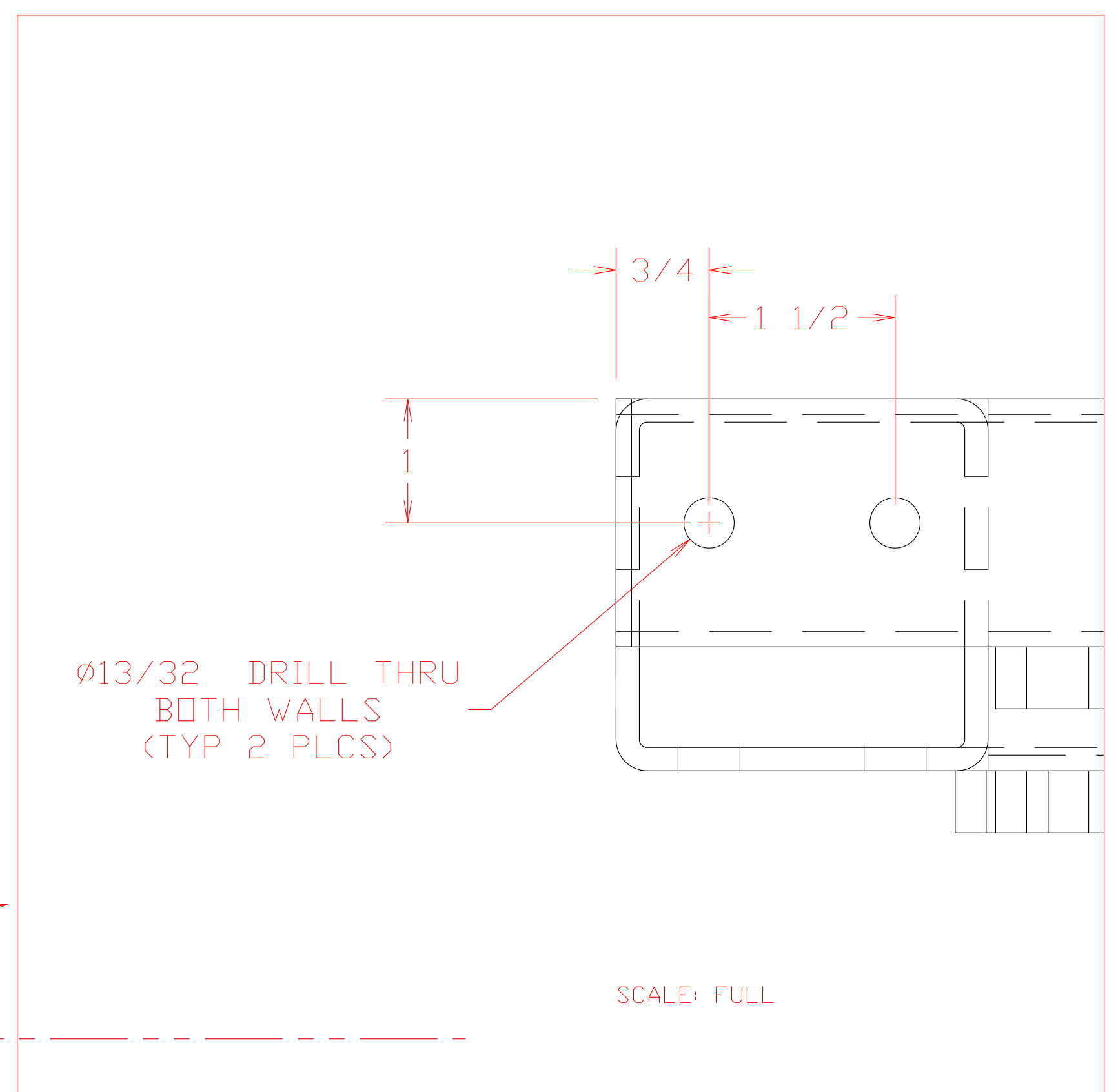
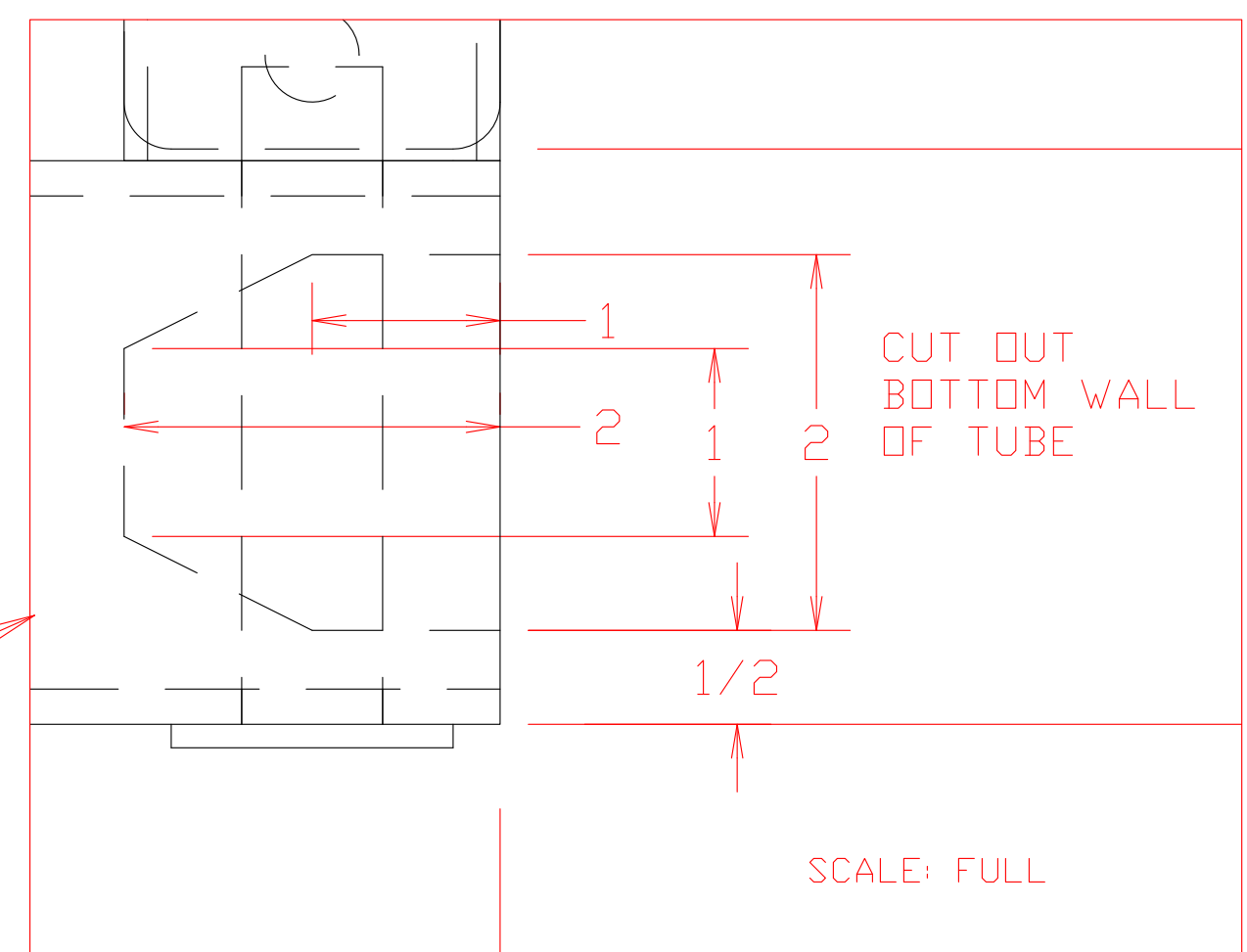
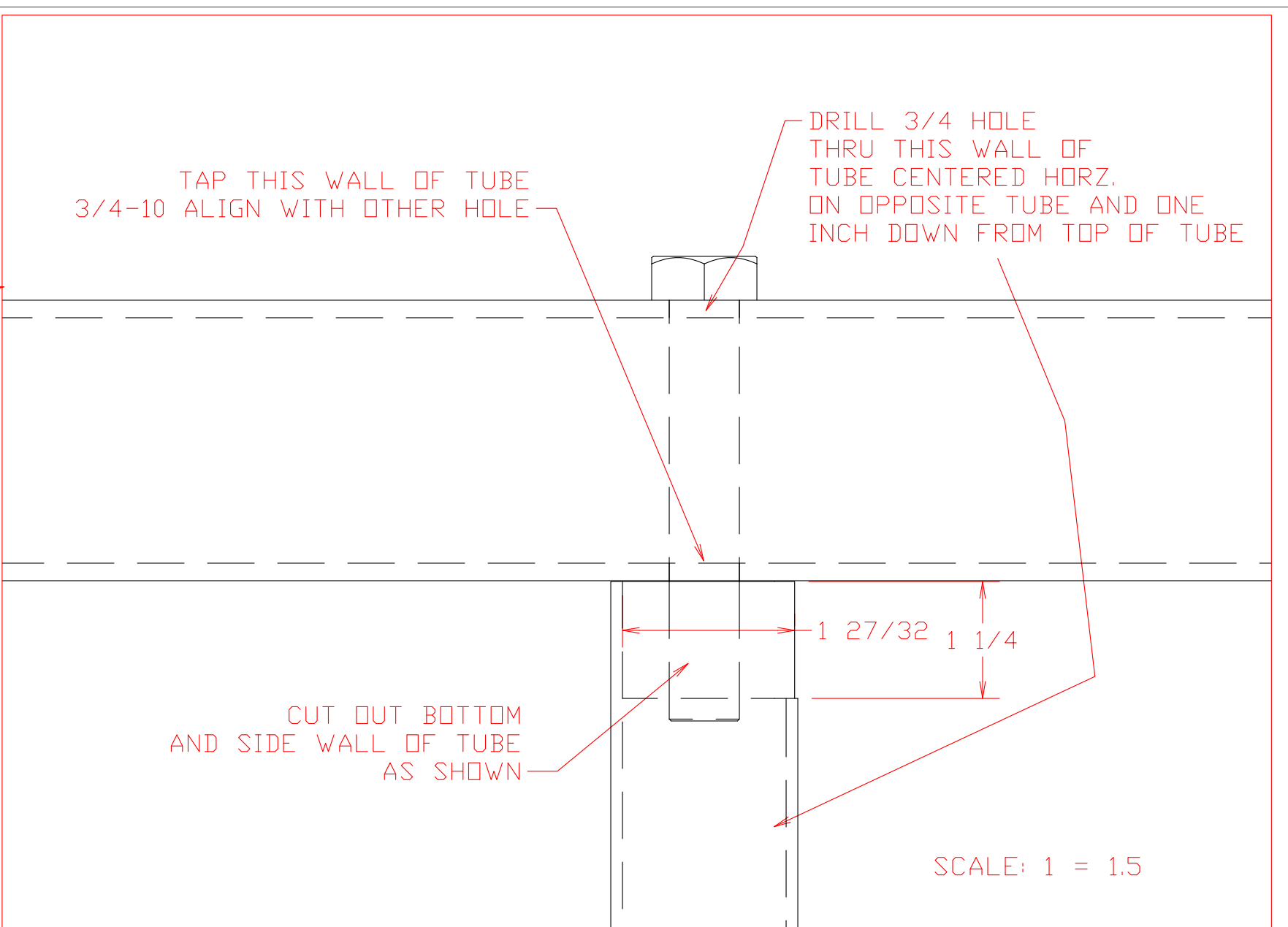
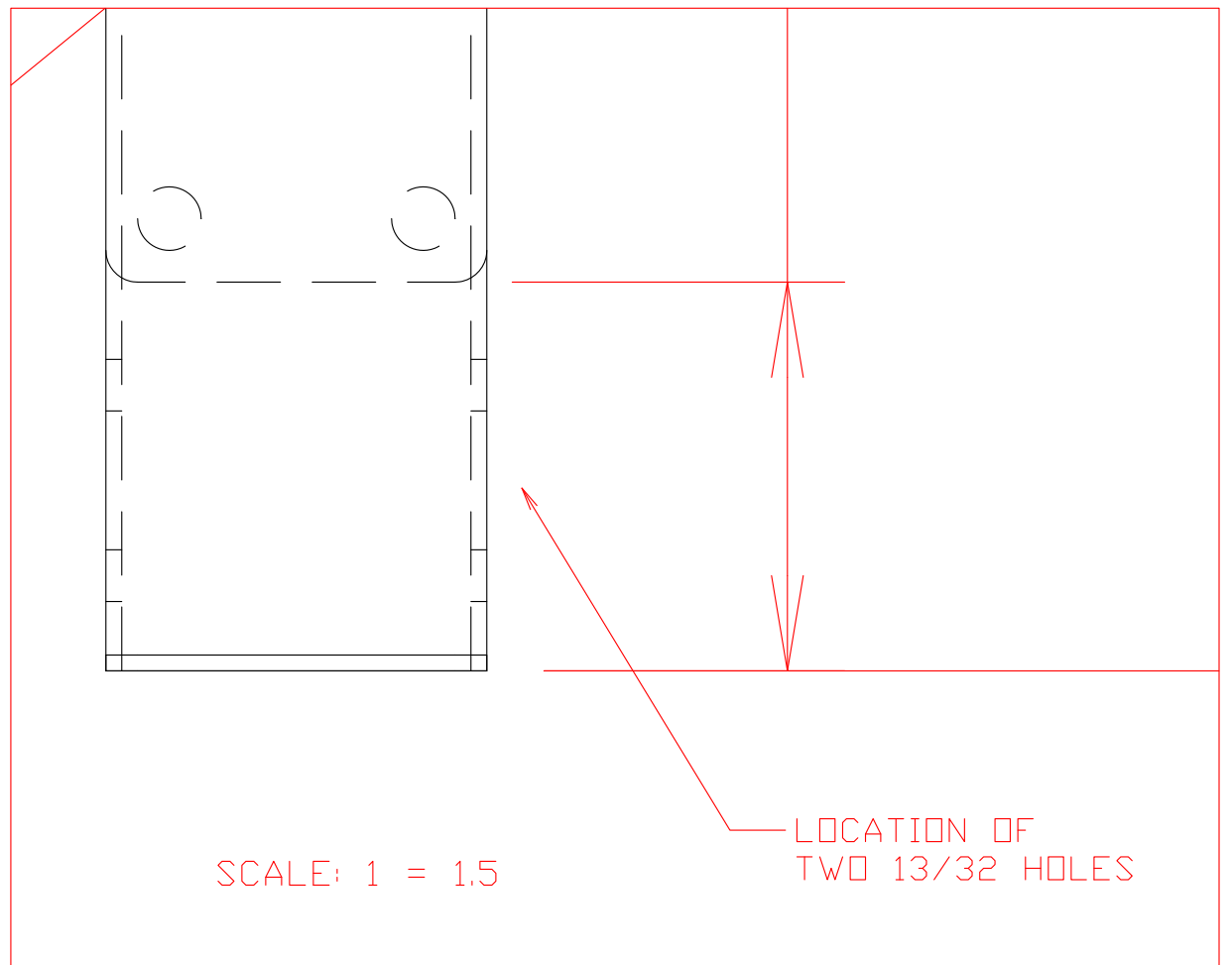
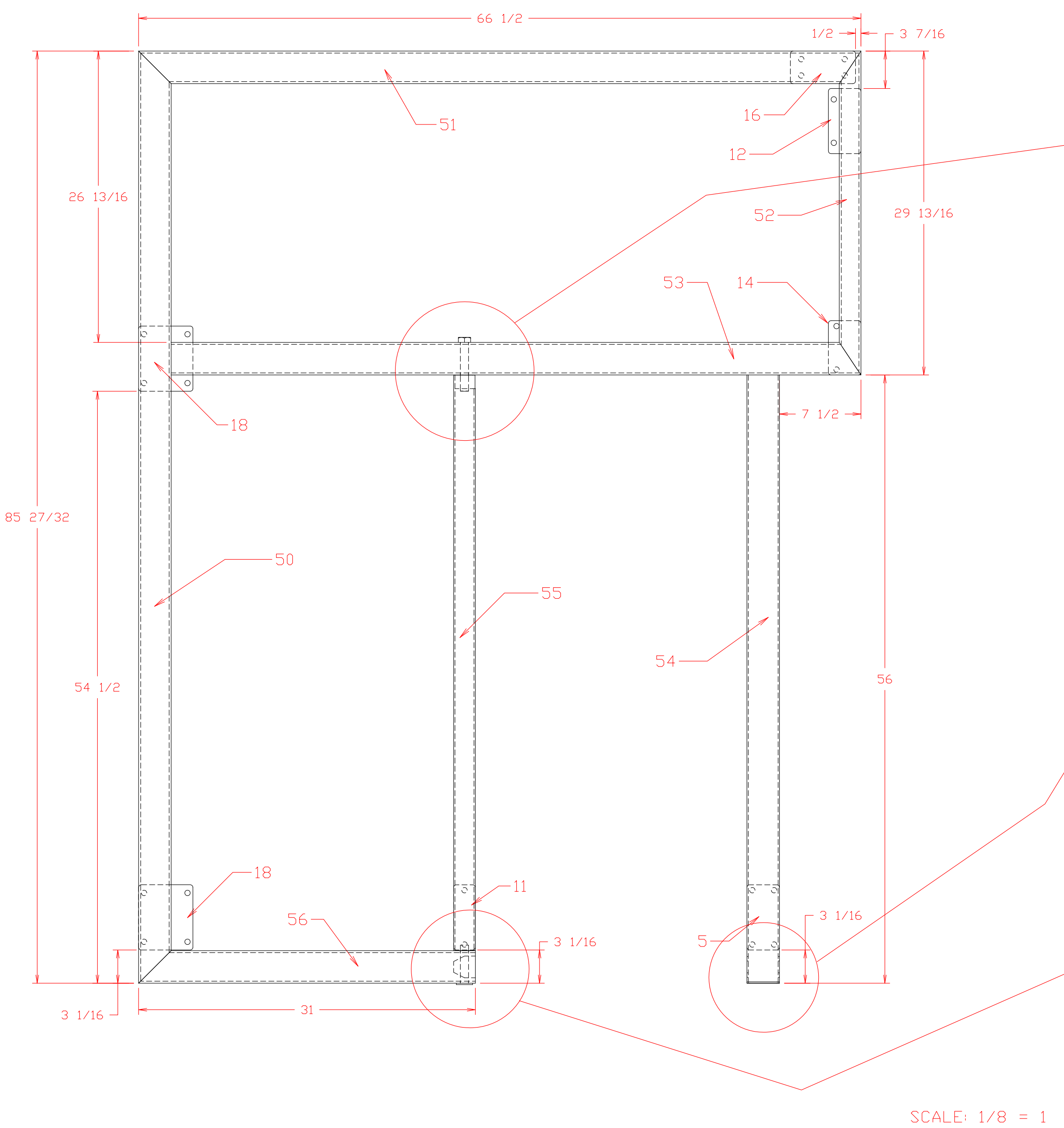
This isometric view shows the upper west deck structure. The deck is a rectangular platform with a raised edge on the right side. A vertical support structure is located on the left side. Three callouts are present: D1 points to the right edge of the deck, D2 points to the left edge, and D3 points to the front edge. The structure is composed of blue lines representing the deck and support, and red lines representing the callouts.

Exploded perspective view of a frame assembly. The assembly includes a main rectangular frame (50) and a smaller rectangular frame (53). The main frame has a top rail (56) and a bottom rail (54). The smaller frame has a top rail (52) and a bottom rail (51). The frames are connected by corner brackets (18) and a central crossbar (55). A separate component (5) is shown below the main frame. The assembly is labeled with various callouts: 5, 11, 12, 14, 16, 18, 50, 51, 52, 53, 54, 55, 56, 80, 81, and ITEM D1.

SEE DETAILS ON NEXT PAGE

			 THIRD ANGLE PROJECTION								
TOLERANCE UNLESS OTHERWISE SPECIFIED										ITEM NO. REVISION BY DATE	
FRACTION		DECIMAL		ANGLE		ANGLE		SURF. FIN.			
±/- 1/64		.X/ ±.010 .XXX/- .006		X ± 2 0° X X° ± 0 0°		 ▽125 ▽43 ▽32					
CONC. T.I.R. .002		BREAK ALL SHARP CORNERS AND REMOVE BURRS. .02 X .45		REQ'D --		MATERIAL --					
								SCALE N/A REF. 1		ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100	
								CHECKED BY			
								DRAWN BY RMS ASSY EXTMECH			
								DATE 10-21-06 DWG. CH-D00224-M			

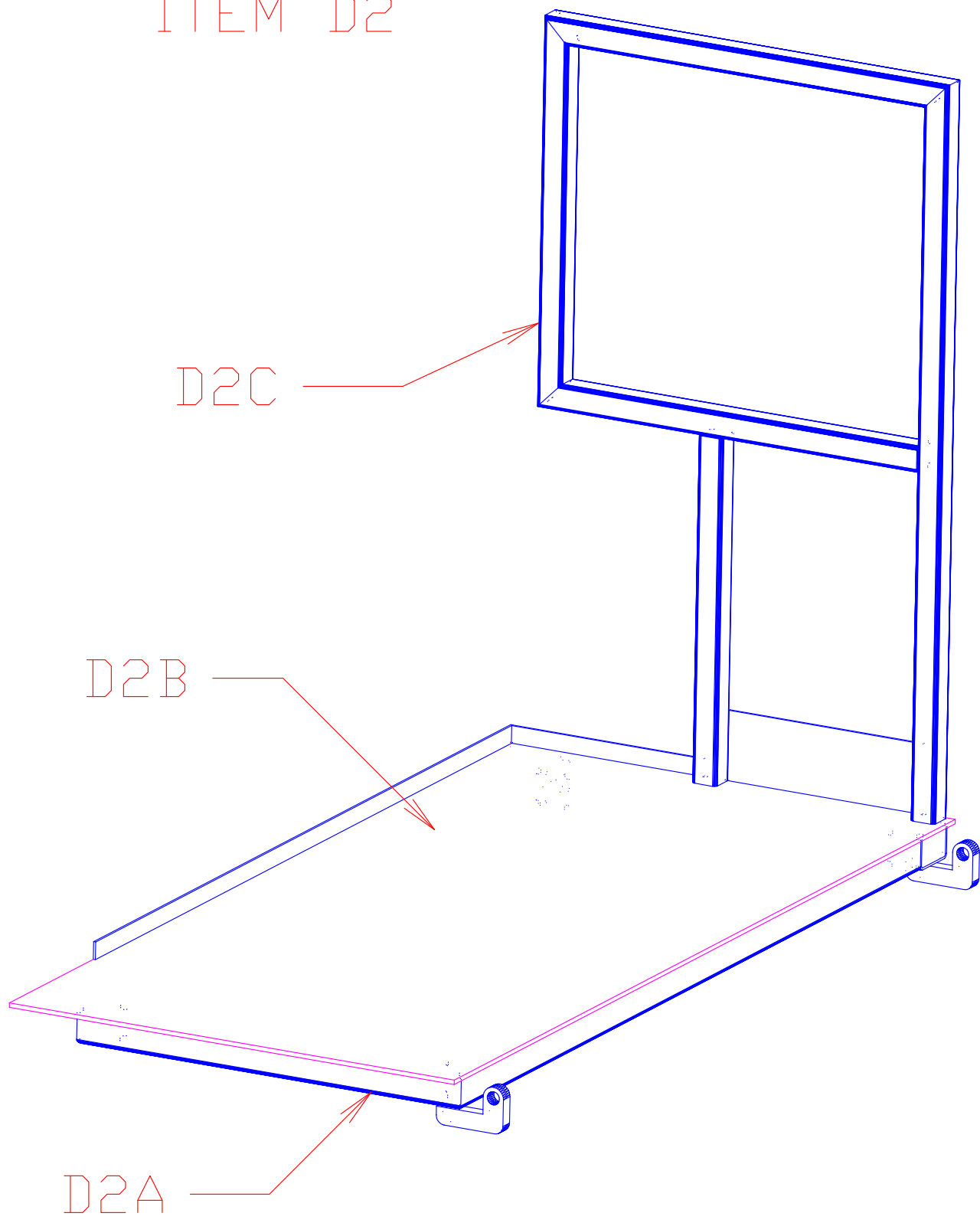
UPPER WEST DECK FRAME ASSEMBLY DETAILS
ITEM D1



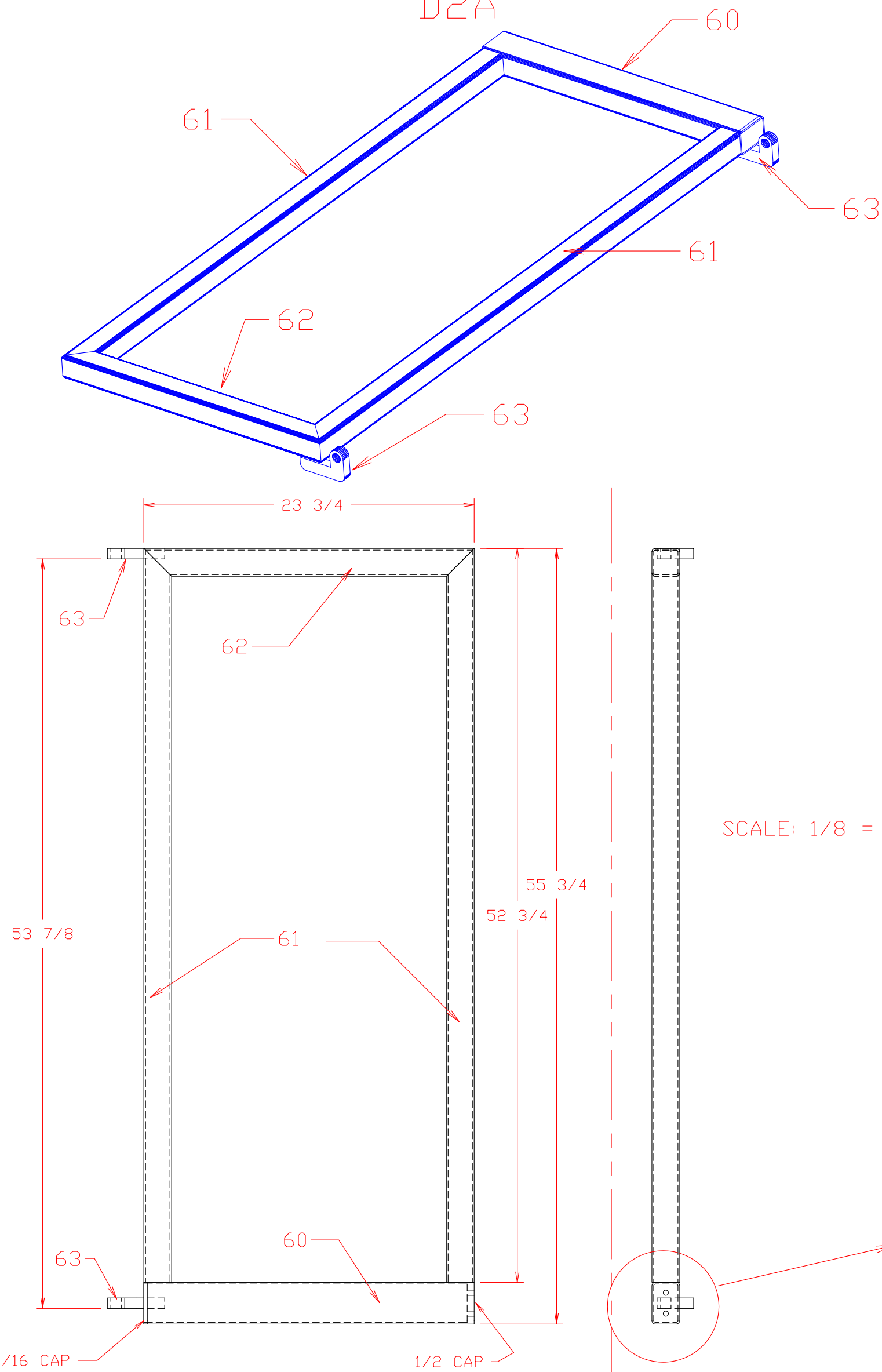
NOTES:
1. ALL TAPPED HOLES MUST PASS THRU TUBE WALL IF APPLICABLE

			THIRD ANGLE PROJECTION 							
ITEM NO.		REVISION			BY		DATE			
TOLERANCE UNLESS OTHERWISE SPECIFIED										
FRACTION		DECIMAL		ANGLE		SURF. FIN.				
+/- 1/64		.XX +/- .010 .0004 +/- .005		X ± 2 0' X X' ± 0 5'		▽ -125 -63 -32				
CONC. T.I.R.		BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45		REQ'D		MATERIAL				
.002				--		--				
SCALE		AS SHOWN		E-1100		ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100				
CHECKED BY										
DRAWN BY		RMS		ASSY		EXTMECH				
DATE		10-21-06		DWG. NO.		CH-D00224-M				

LIFT DECK ASSEMBLY
ITEM D2

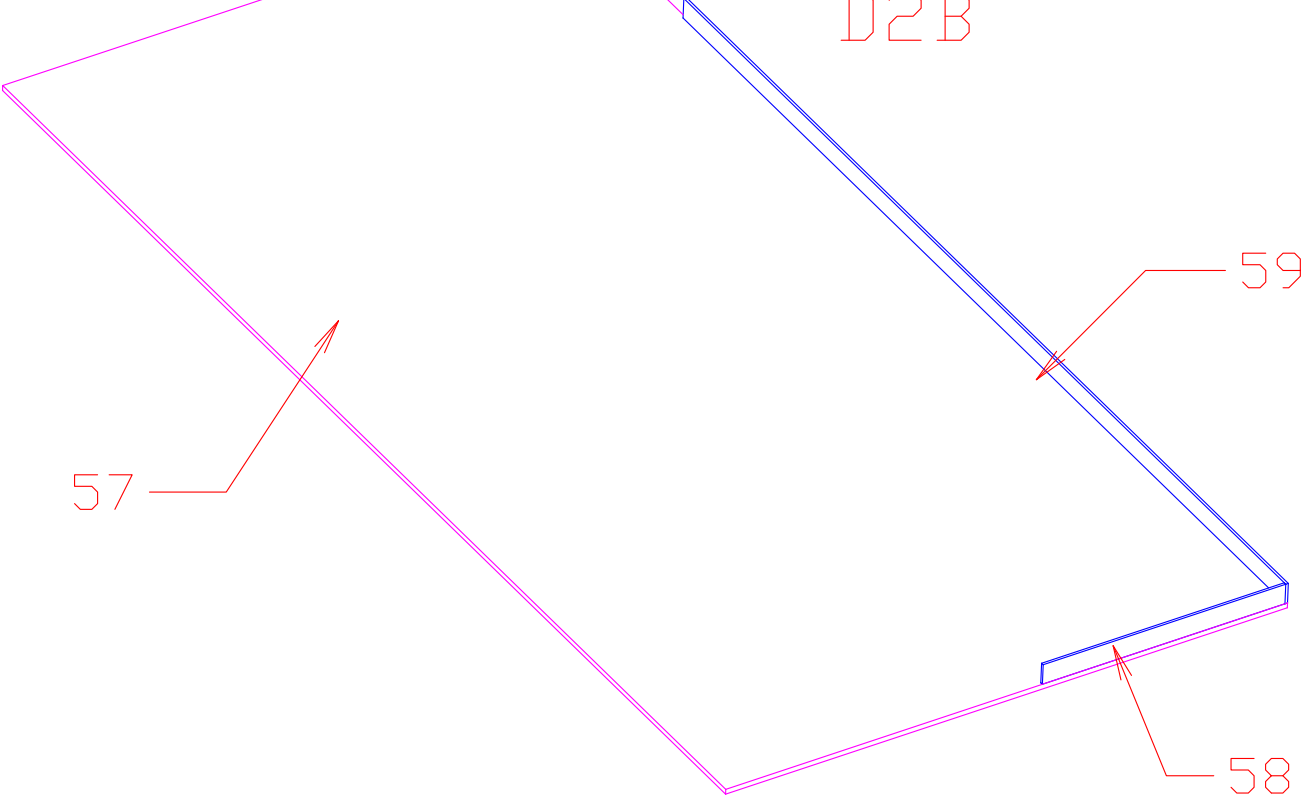


LIFT DECK FRAME ASSEMBLY
D2A

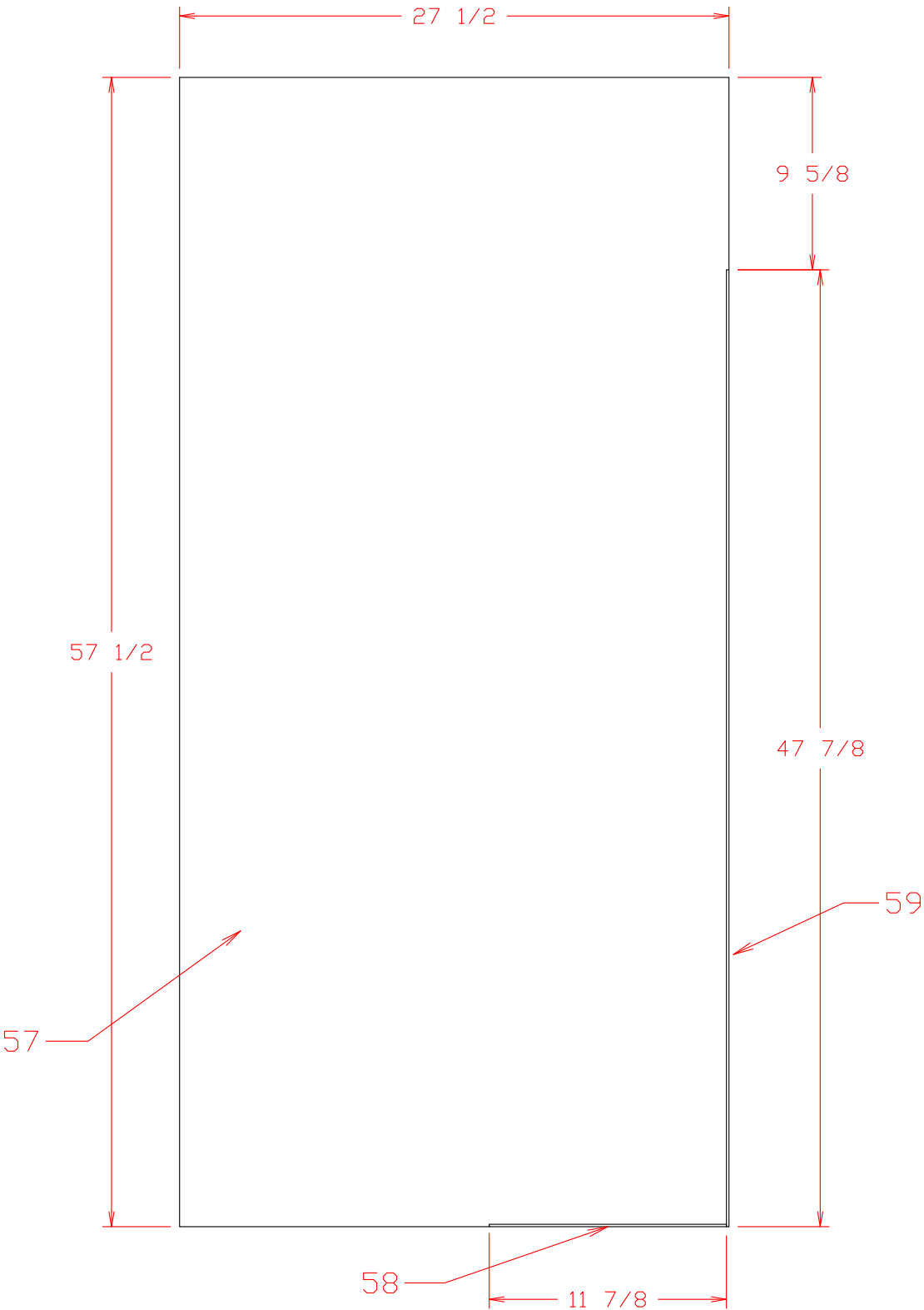


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LIFT DECK PLATE ASSEMBLY
D2B

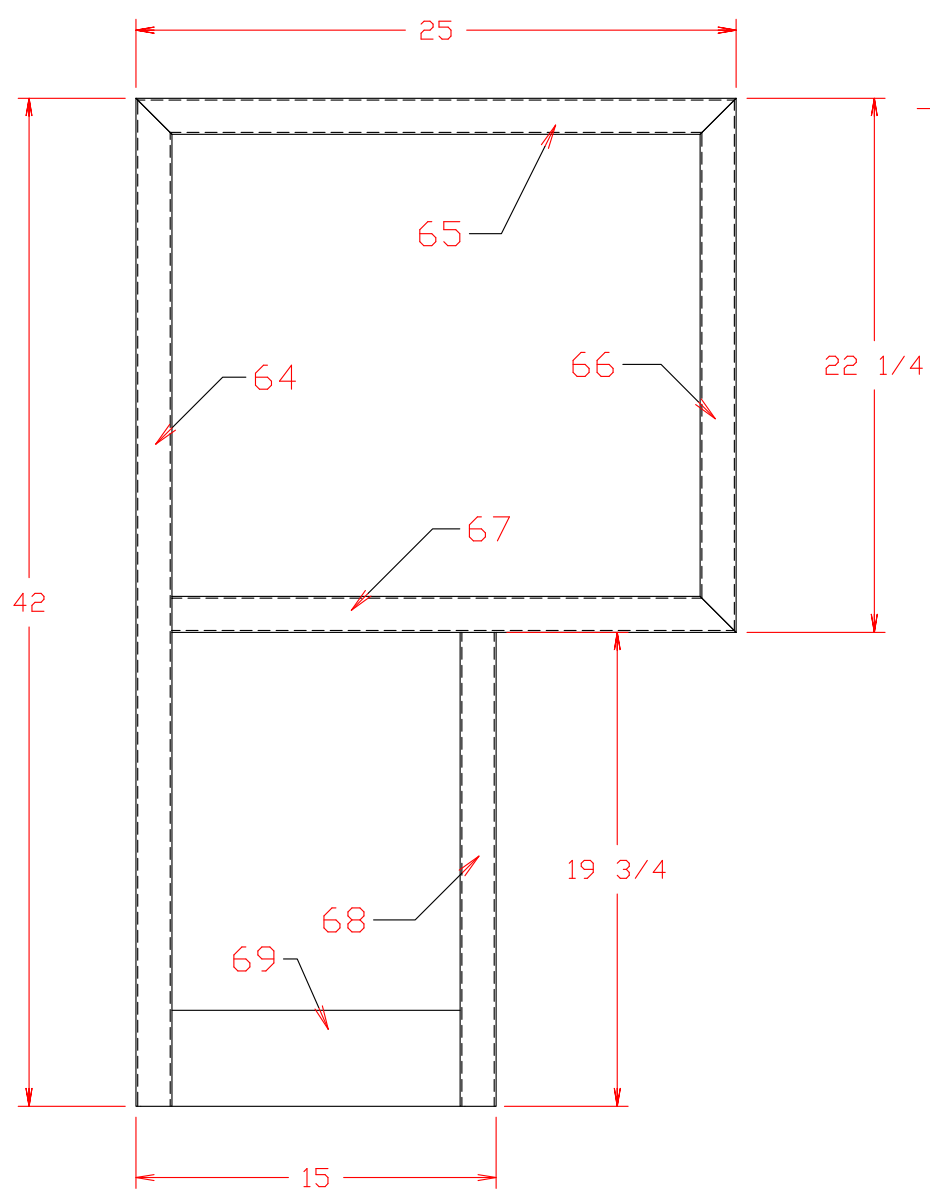
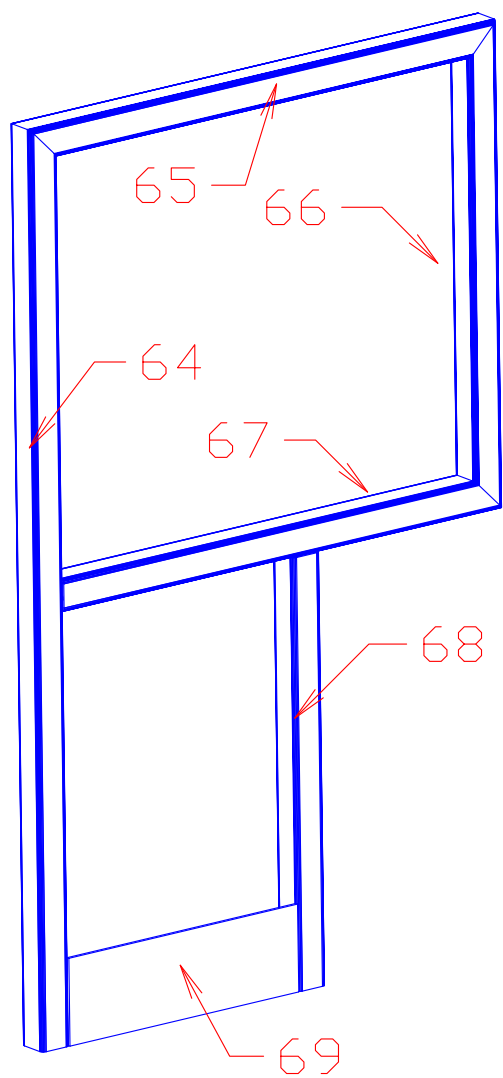


LIFT DECK ASSEMBLY
ITEM D2B



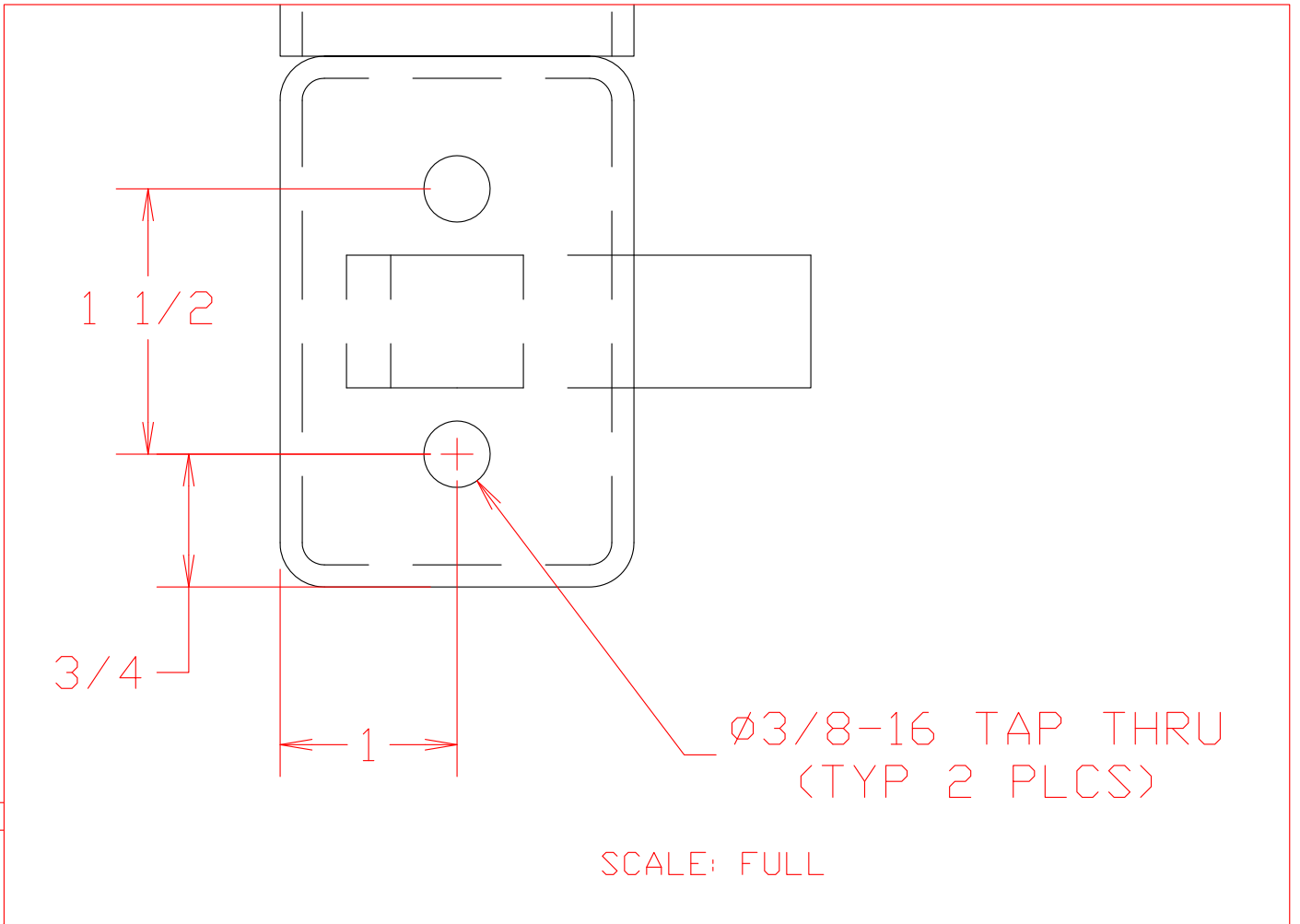
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D2C

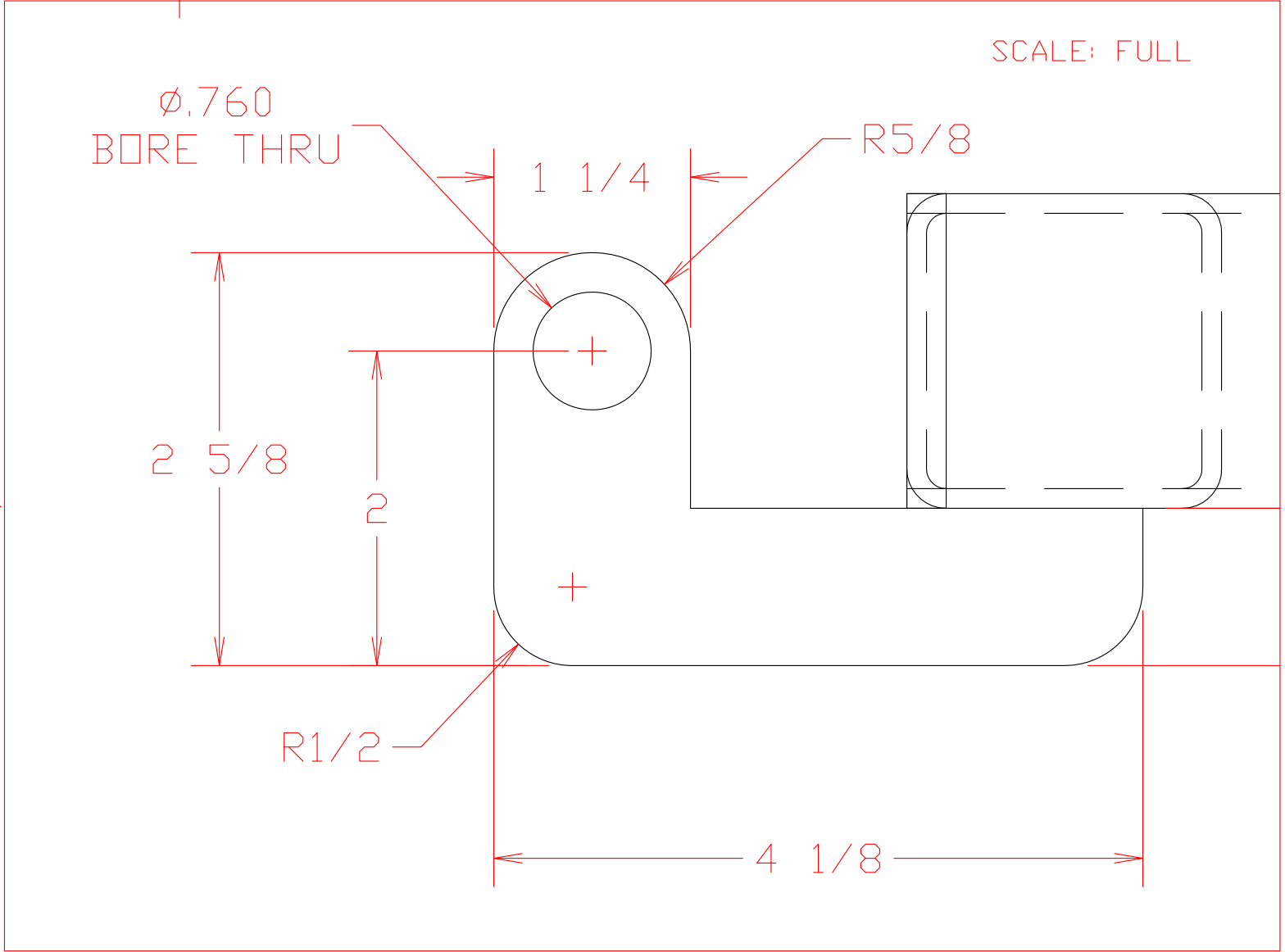


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LIFT DECK FRAME
ASSEMBLY
ITEM D2A



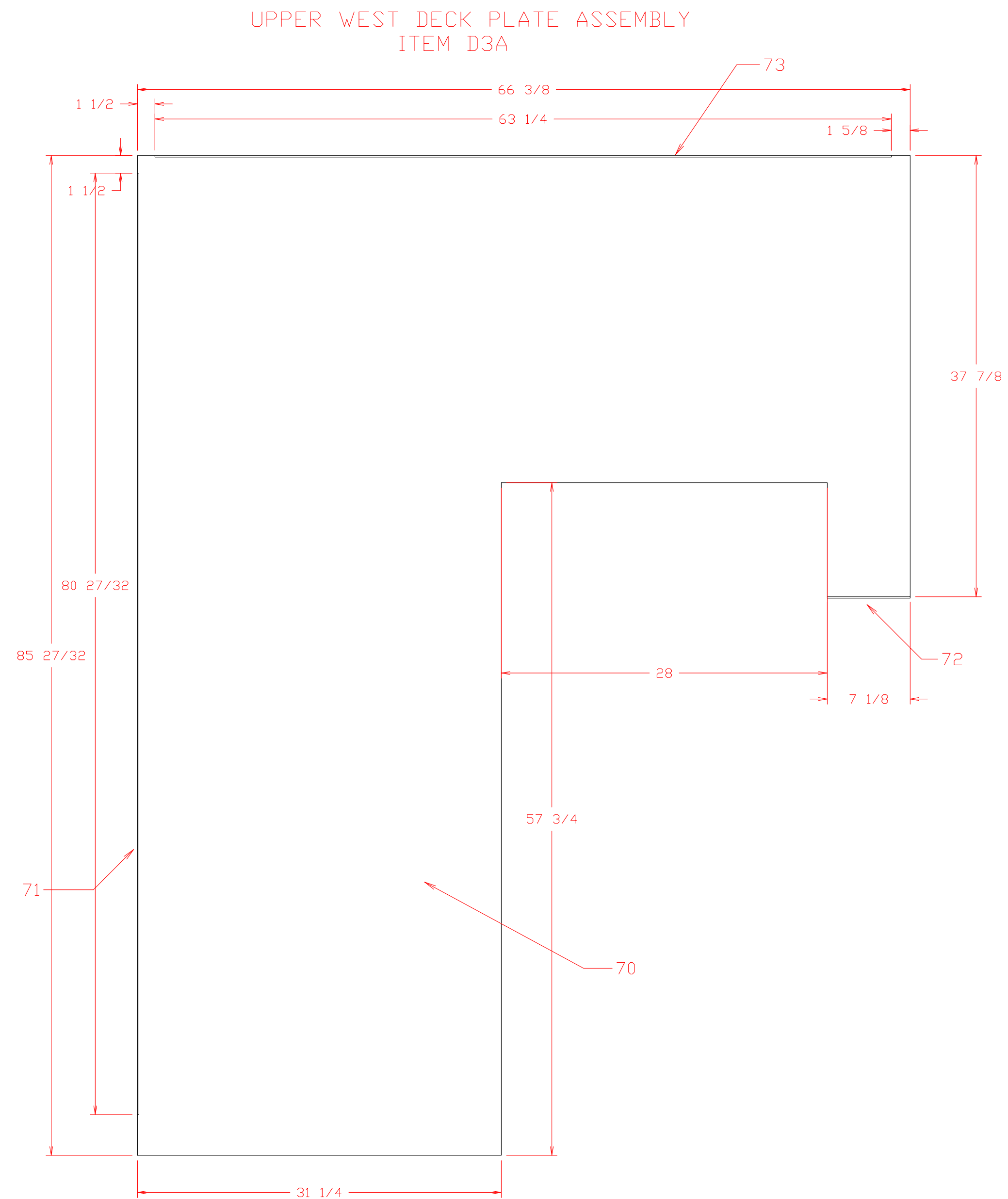
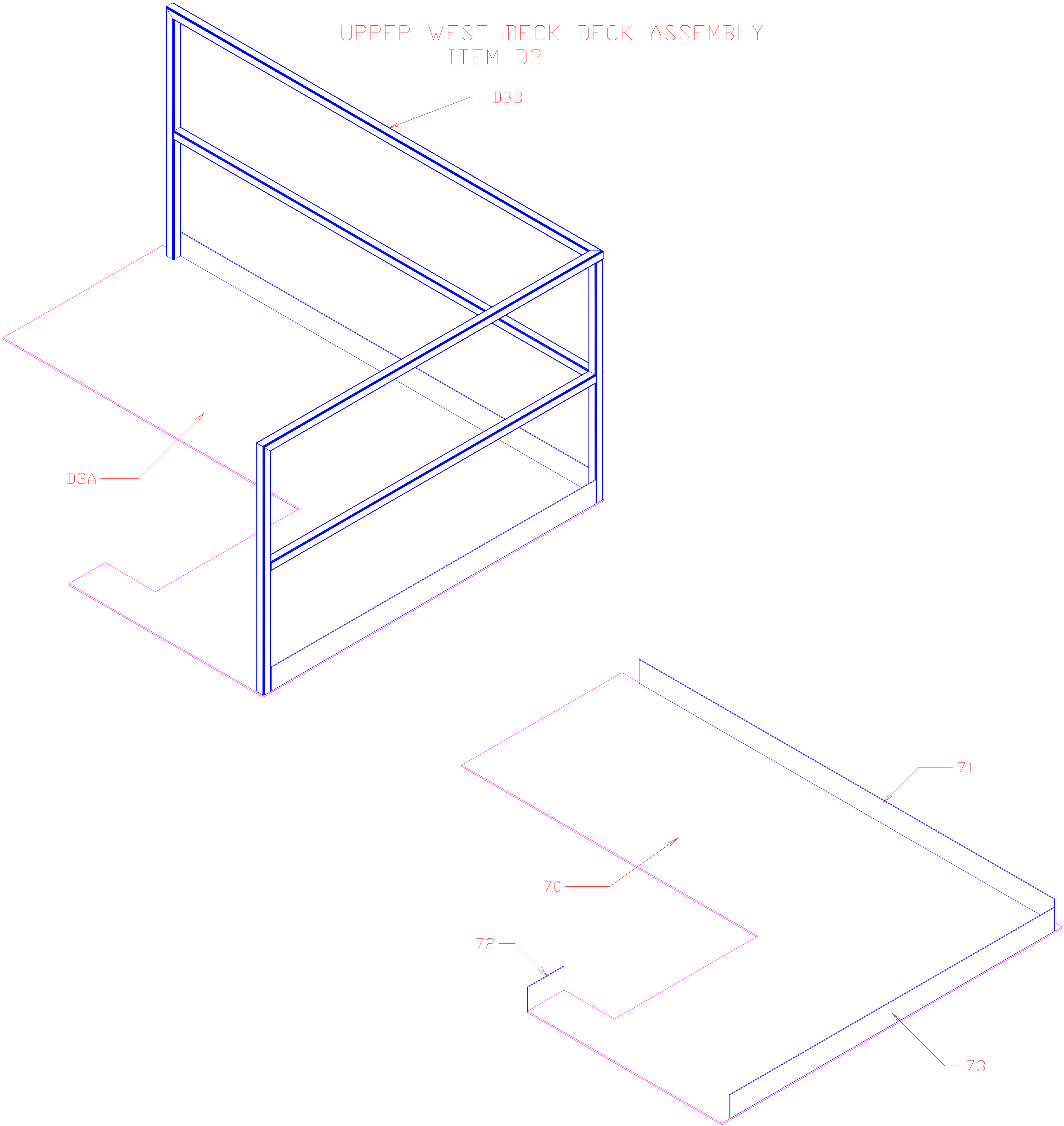
SCALE: FULL



SCALE: FULL

PAGE 14 OF 22

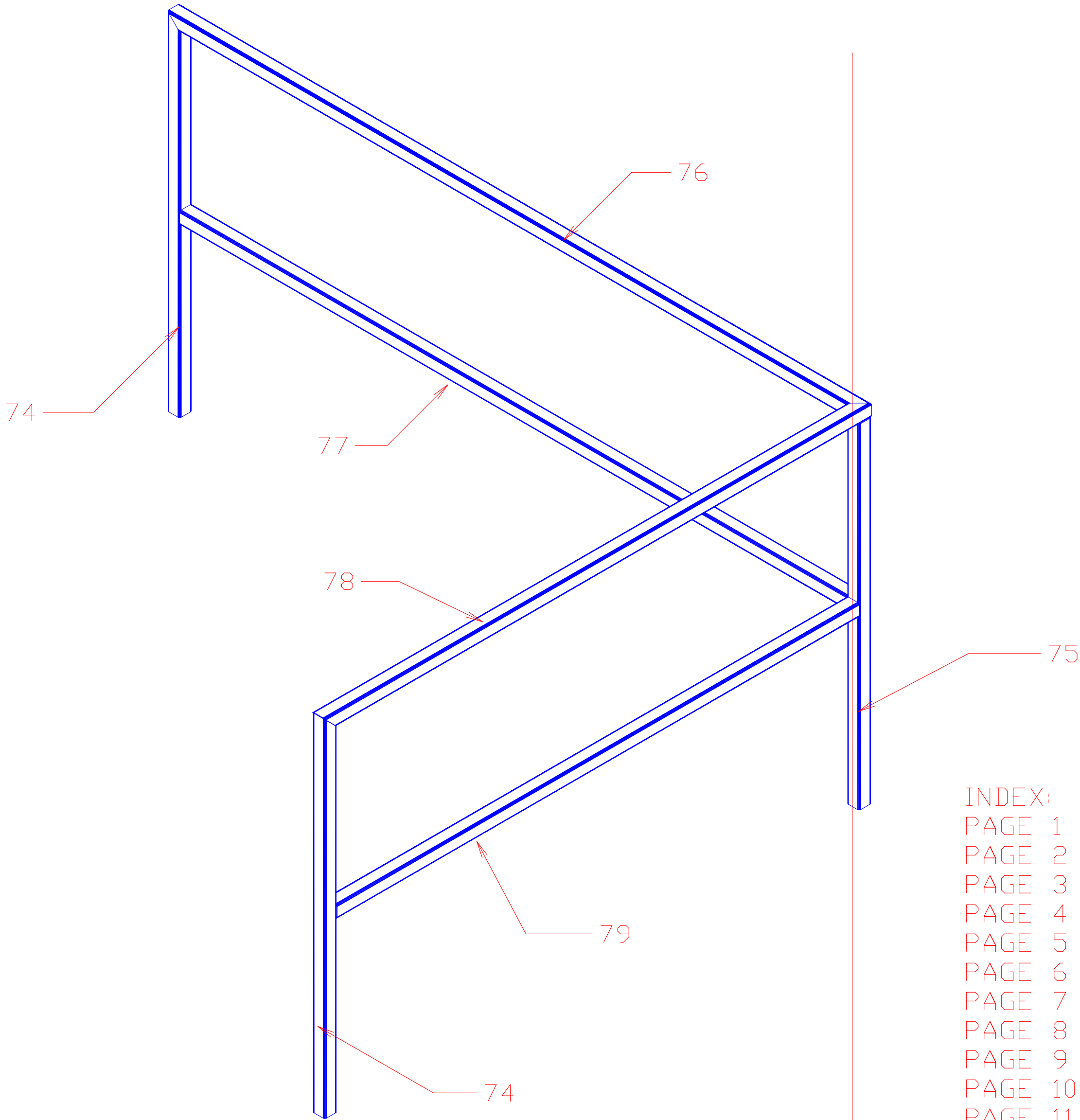
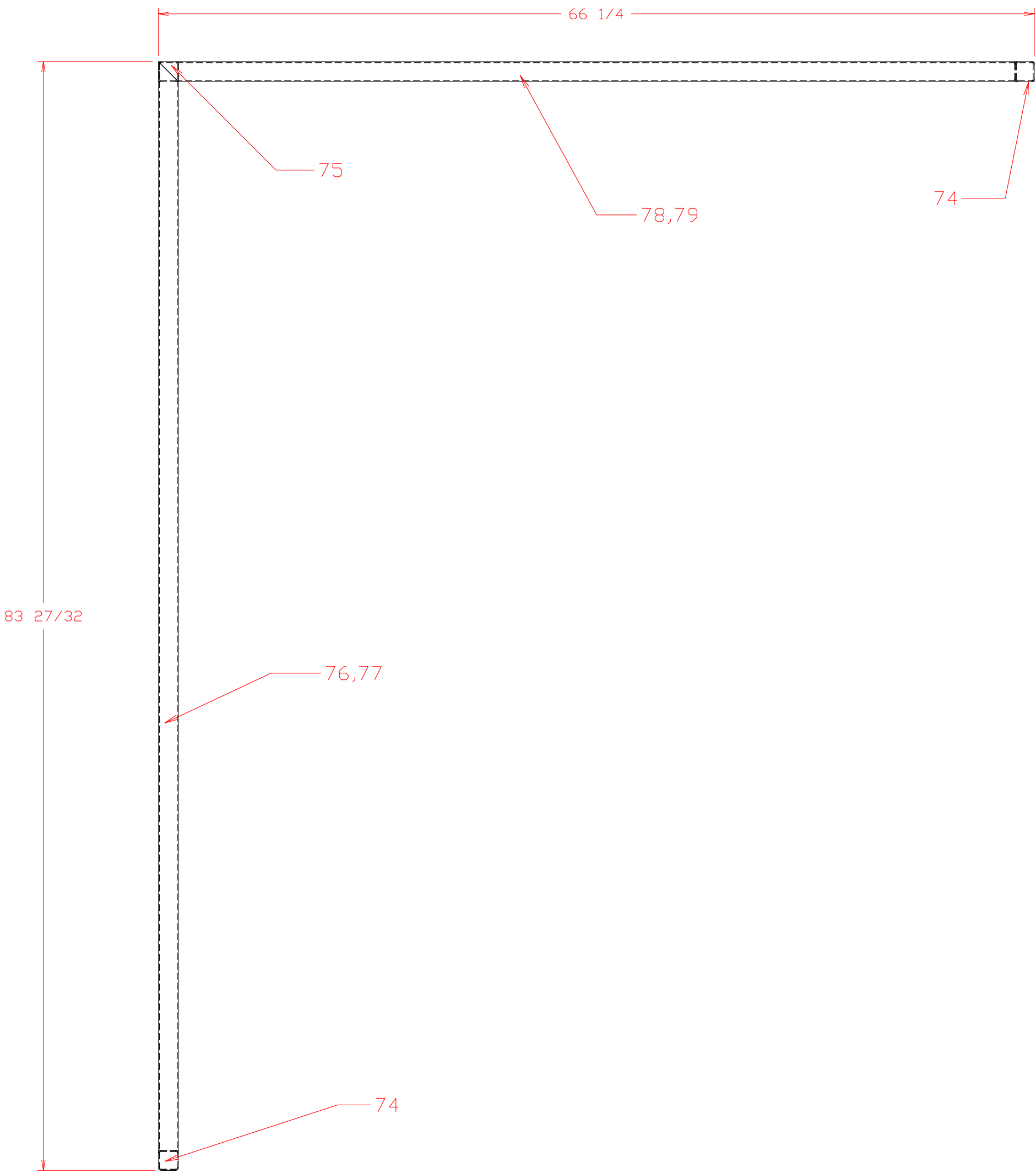
TOLERANCE UNLESS OTHERWISE SPECIFIED				THIRD ANGLE PROJECTION			
FRACTION	DECIMAL	ANGLE	SURF. FIN.	ITEM NO.	REVISION	BY	DATE
+/- 1/64	.XX +/- .010 .XXX +/- .005	X° ± 2 0' X° X' ± 0 5'	▽ -125 ▽ -63 ▽ -32	SCALE	AS SHOWN	TITLE	ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100
CONC. T.I.R.	BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45	REQ'D	MATERIAL	CHECKED BY	RMS	ASSY	EXTMECH
.002		--	--	DRAWN BY	DATE	DWG. NO.	CH-D00224-M



PAGE 15 OF 22

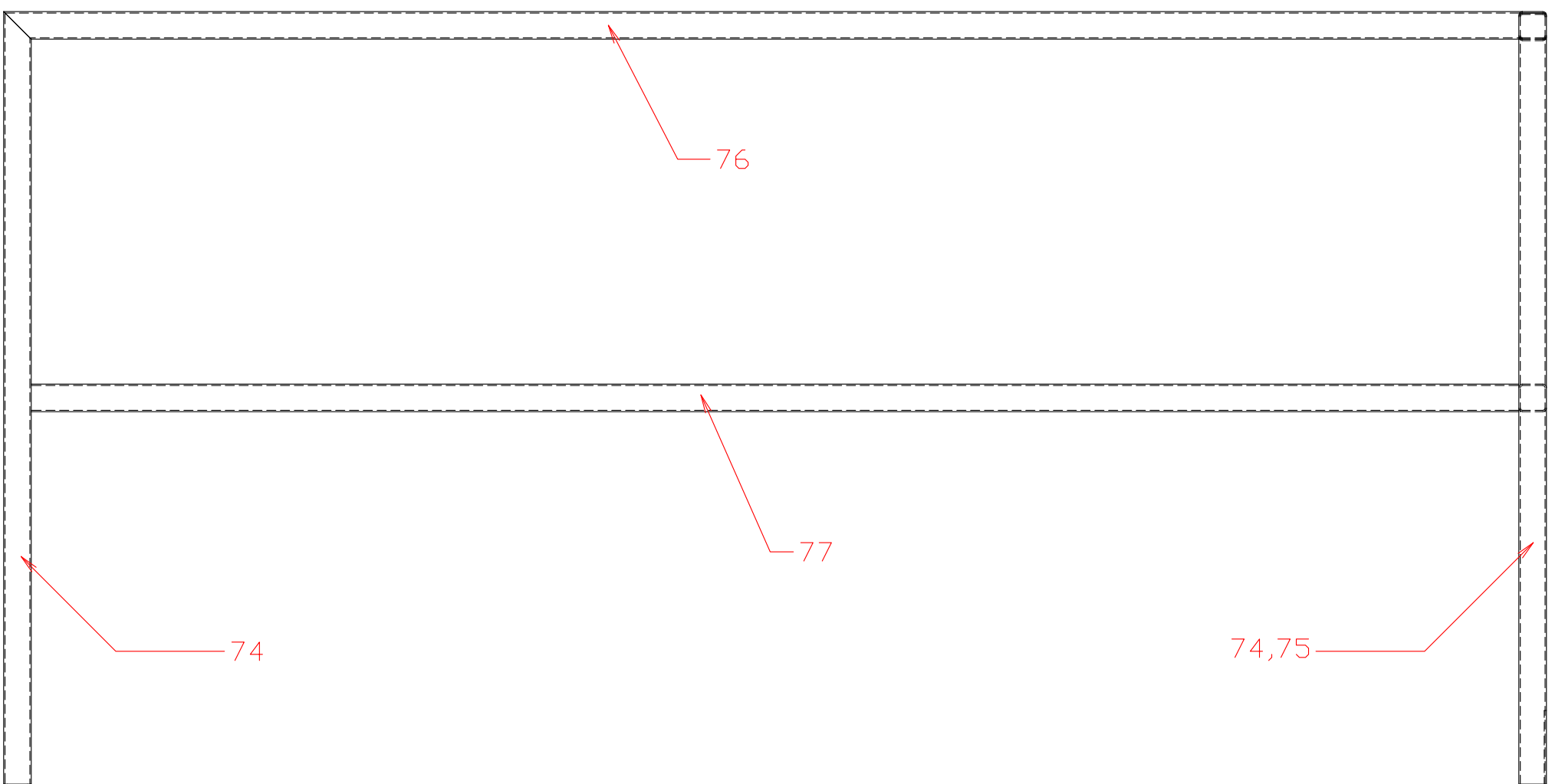
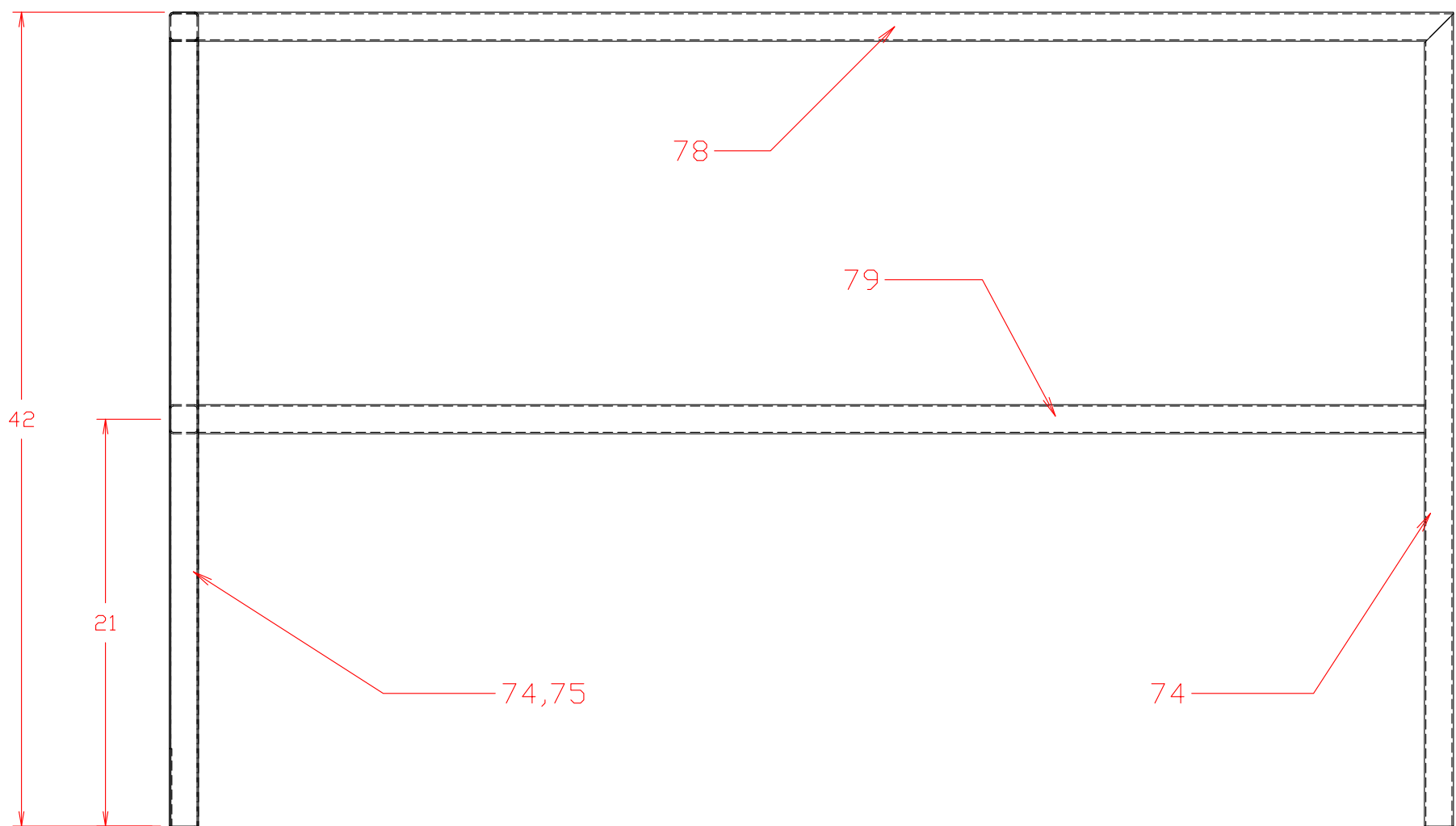
				ITEM NO.	REVISION	BY	DATE

UPPER WEST DECK RAILING ASSEMBLY
ITEM D3B

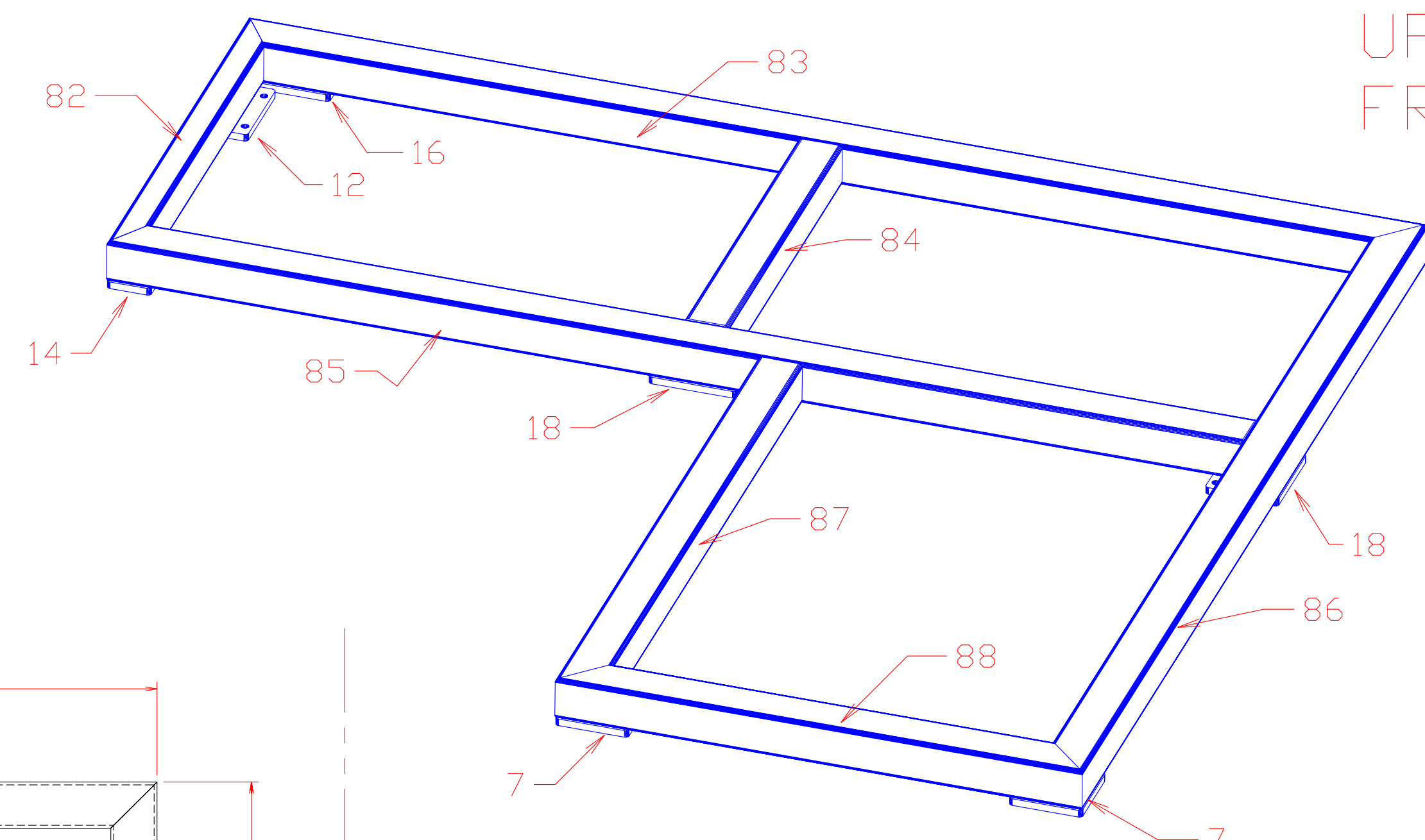


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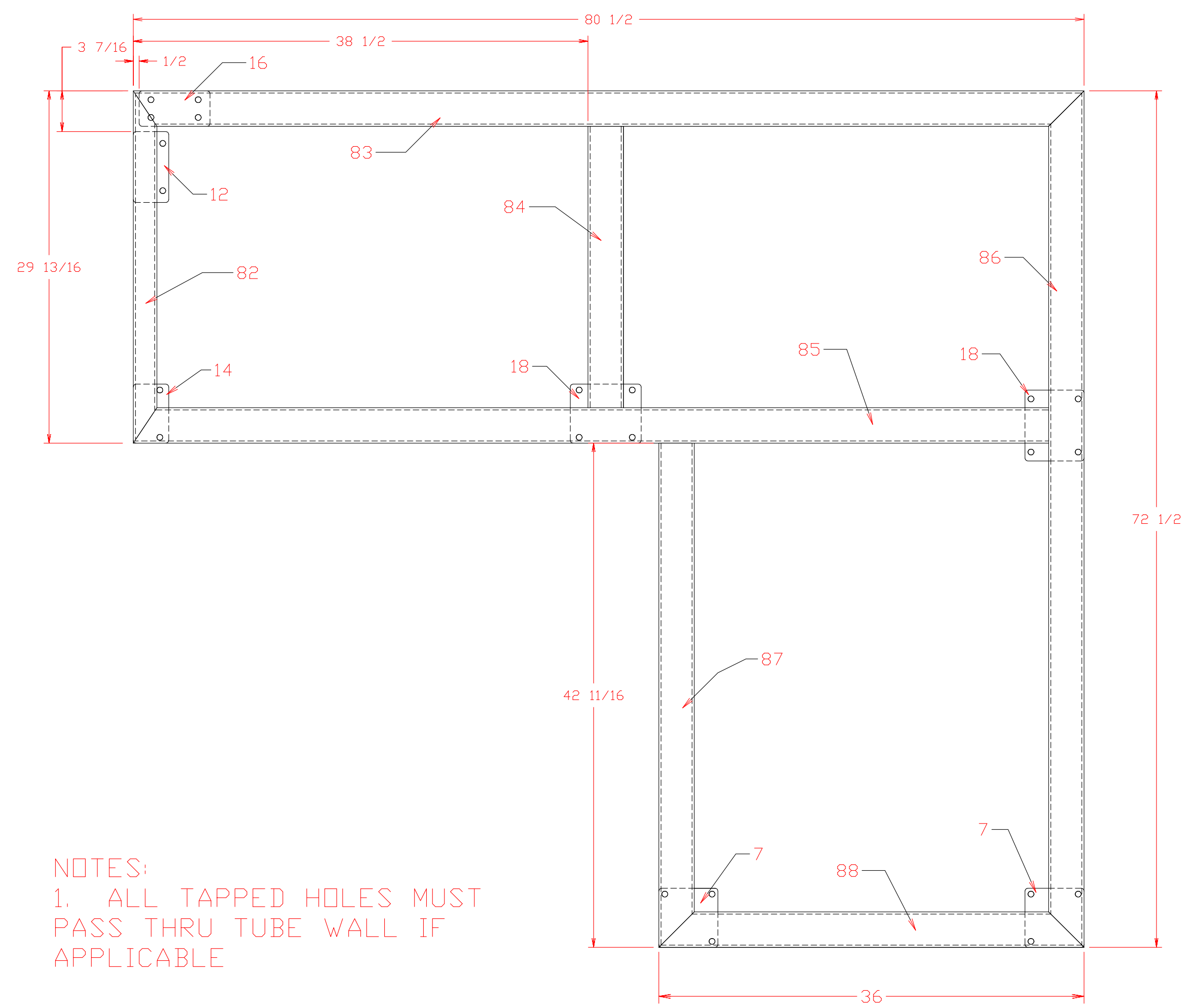
PAGE 1	GENERAL ISOMETRIC
PAGE 2	TWO VIEW ISOMETRIC
PAGE 3	BLOW UP ISOMETRIC
PAGE 4	ASSEMBLY "A"
PAGE 5	ASSEMBLY "A1"
PAGE 6	ASSEMBLY "A2"
PAGE 7	ASSEMBLY "A3" "A4"
PAGE 8	ASSEMBLY "B" "B1" "B2" "B3" "B4" "B5"
PAGE 9	ASSEMBLY "C" "C1"
PAGE 10	ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11	ASSEMBLY "C6"
PAGE 12	ASSEMBLY "D" "D1"
PAGE 13	ASSEMBLY "D1" DETAILS
PAGE 14	ASSEMBLY "D2" "D2A" "D2B"
PAGE 15	ASSEMBLY "D3" "D3A"
PAGE 16	ASSEMBLY "D3B"
PAGE 17	ASSEMBLY "E" "E1"
PAGE 18	ASSEMBLY "E2" "E2A"
PAGE 19	ASSEMBLY "E2B"
PAGE 20	ASSEMBLY "A2"
PAGE 21	PLATE DETAILS
PAGE 22	BOM



				THIRD ANGLE PROJECTION 		ITEM NO.		REVISION		BY		DATE			
TOLERANCE UNLESS OTHERWISE SPECIFIED															
FRACTION		DECIMAL		ANGLE										SURF. FIN.	
+/- 1/64		.XX +/- .010 .XXX +/- .005		X ± 2 0' X X ± 0 5'										▽ -125 ▽ -63 ▽ -32	
CONC. T.I.R.		BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45		REQ'D										MATERIAL	
.002				--										--	
SCALE		1/8 = 1		TITLE		ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100									
CHECKED BY															
DRAWN BY		RMS		ASSY		EXTMECH									
DATE		10-21-06		DWG. NO.		CH-D00224-M									

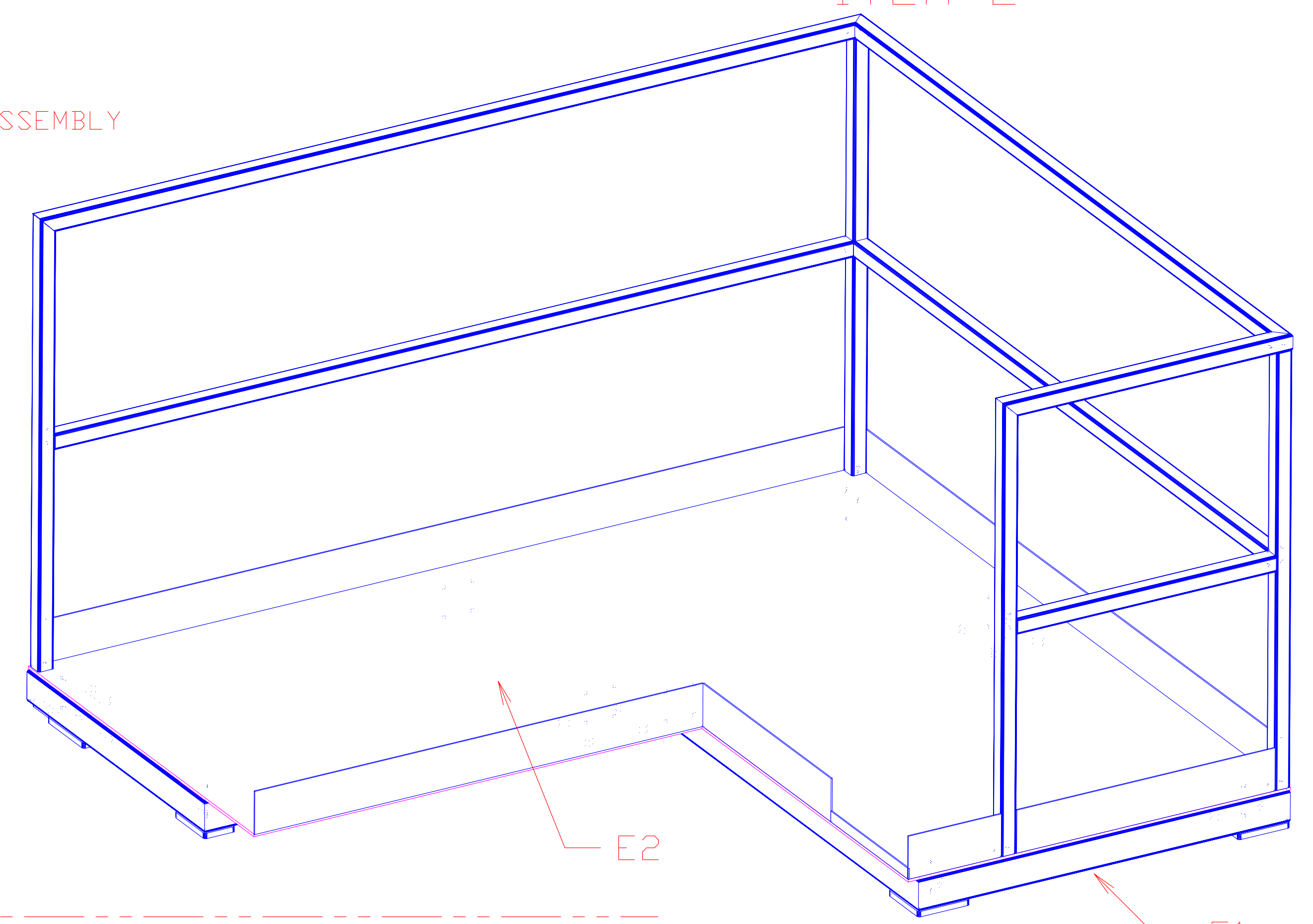


UPPER EAST DECK
FRAME ASSEMBLY
ITEM E1

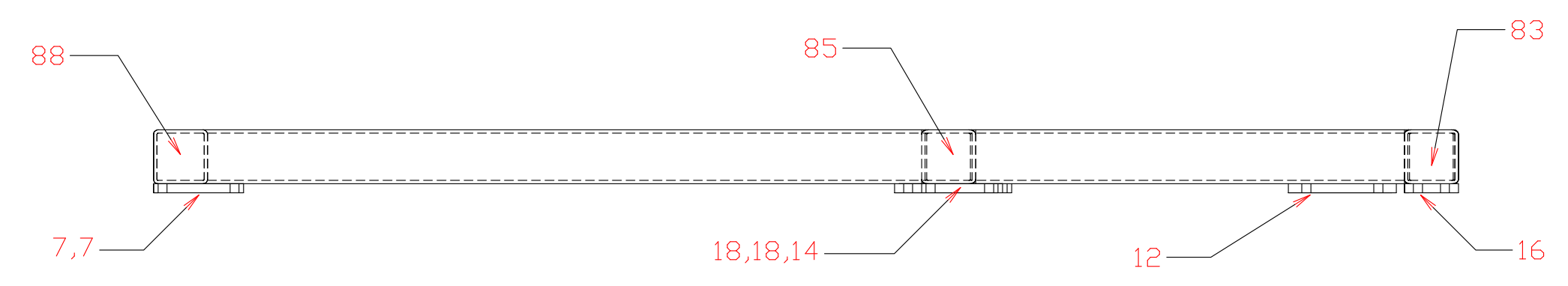
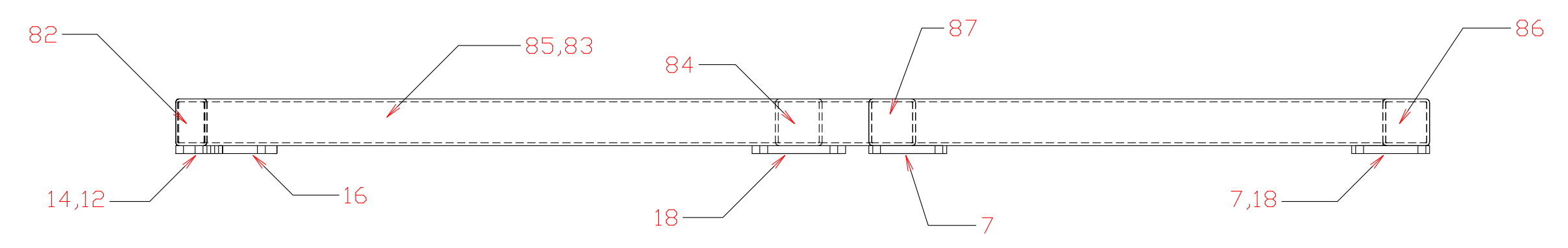


NOTES:
1. ALL TAPPED HOLES MUST
PASS THRU TUBE WALL IF
APPLICABLE

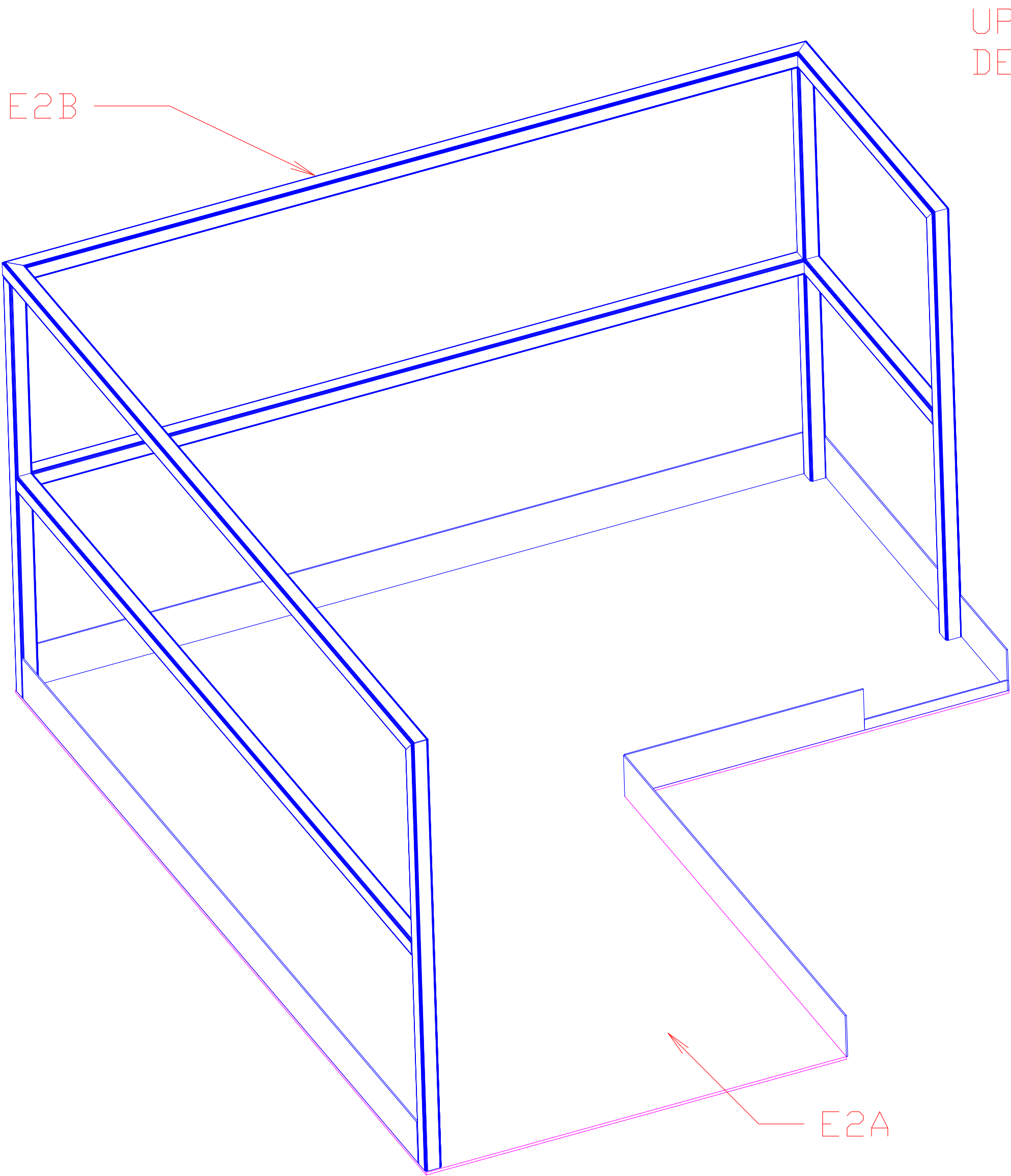
UPPER EAST DECK ASSEMBLY
ITEM E



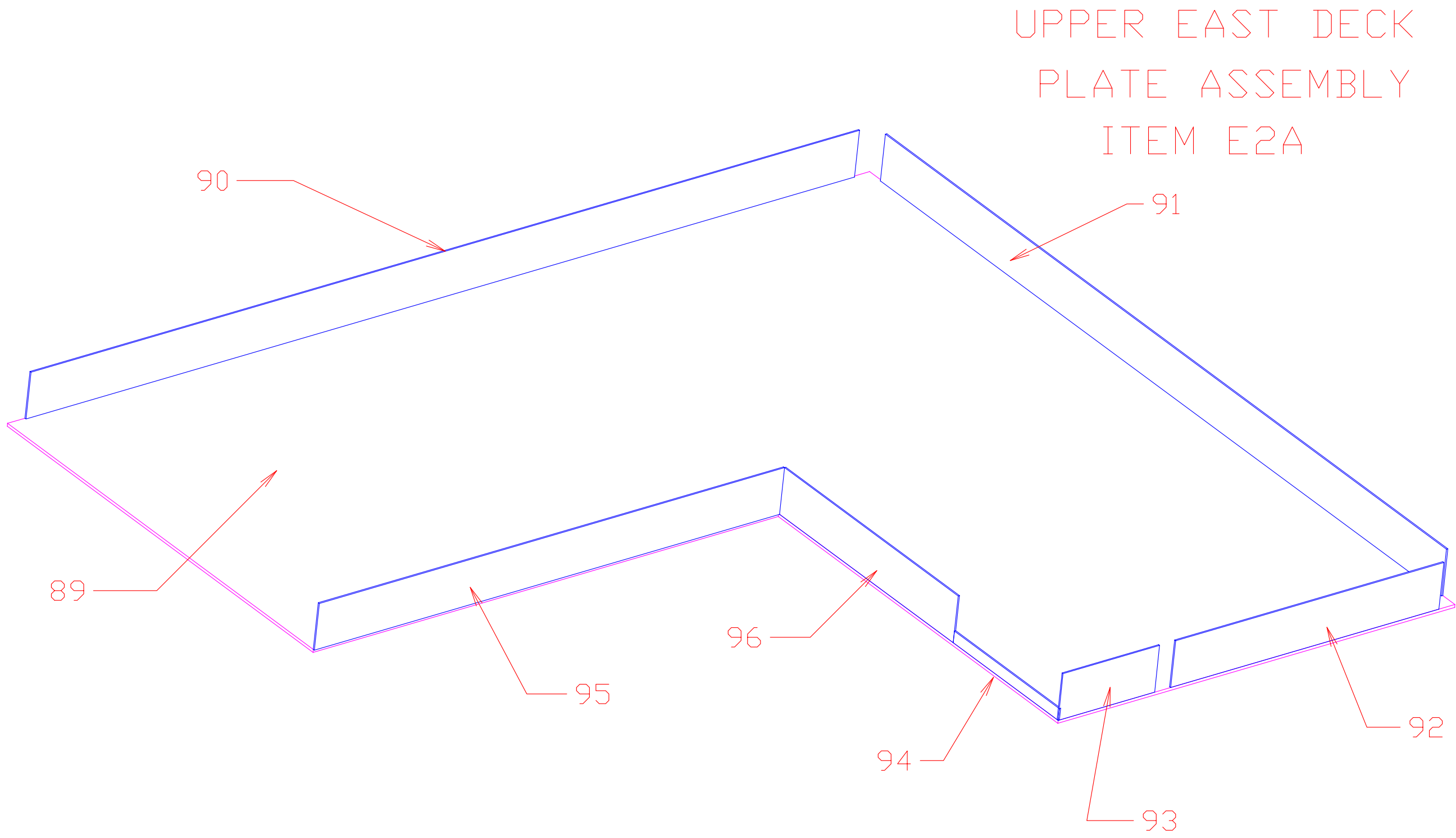
UPPER EAST DECK FRAME ASSEMBLY
ITEM E1



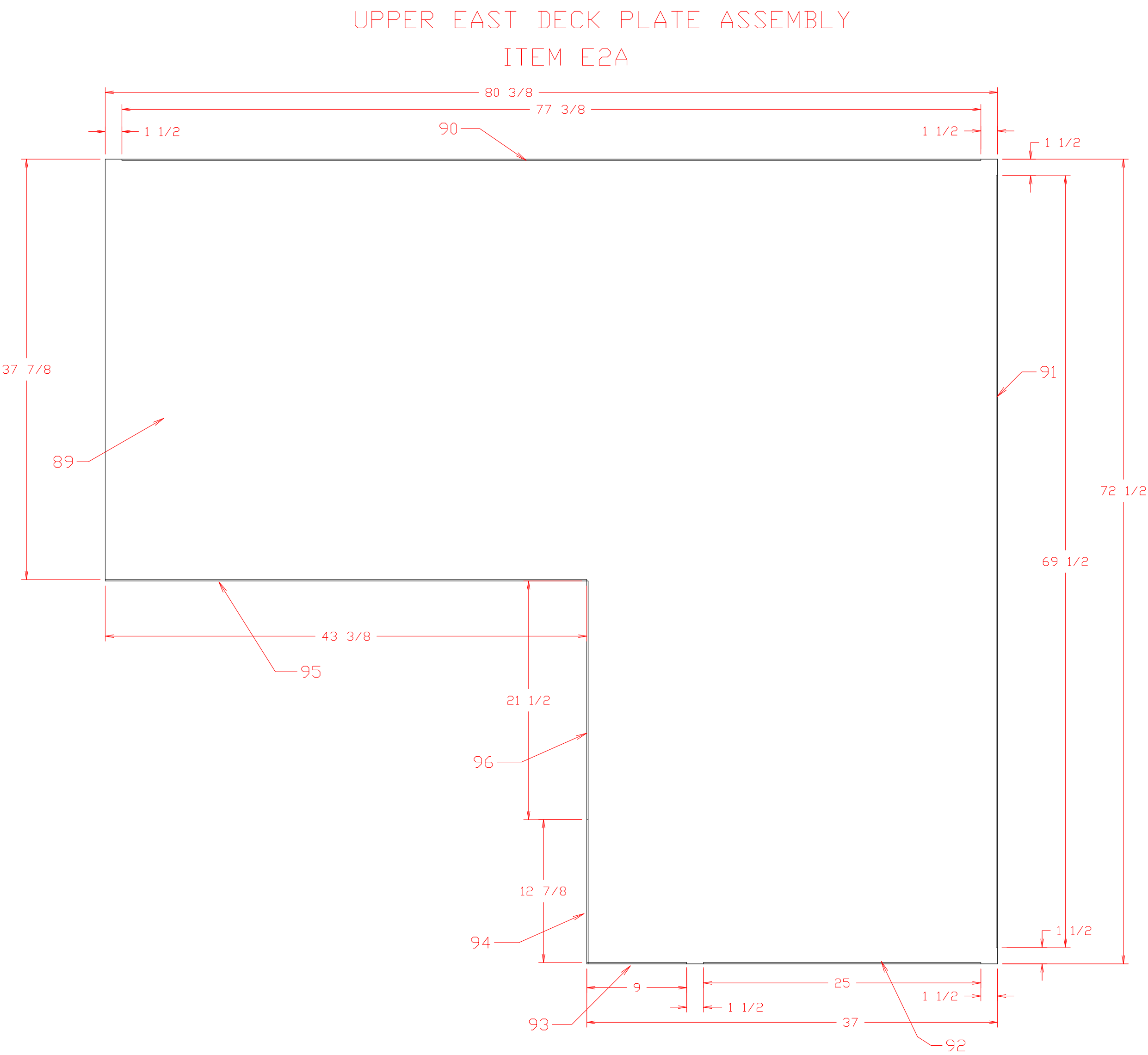
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+/- 1/64		.XX +/- .010 .XXX +/- .005		X ± 2 0° X X ± 0 5°		▽ -125 ▽ -63 ▽ -32						
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								CHECKED BY RMS		ASSY EXTMECH		
								DATE 10-21-06		DWG. NO. CH-D00224-M		



UPPER EAST DECK
DECK ASSEMBLY
ITEM E2



UPPER EAST DECK
PLATE ASSEMBLY
ITEM E2A



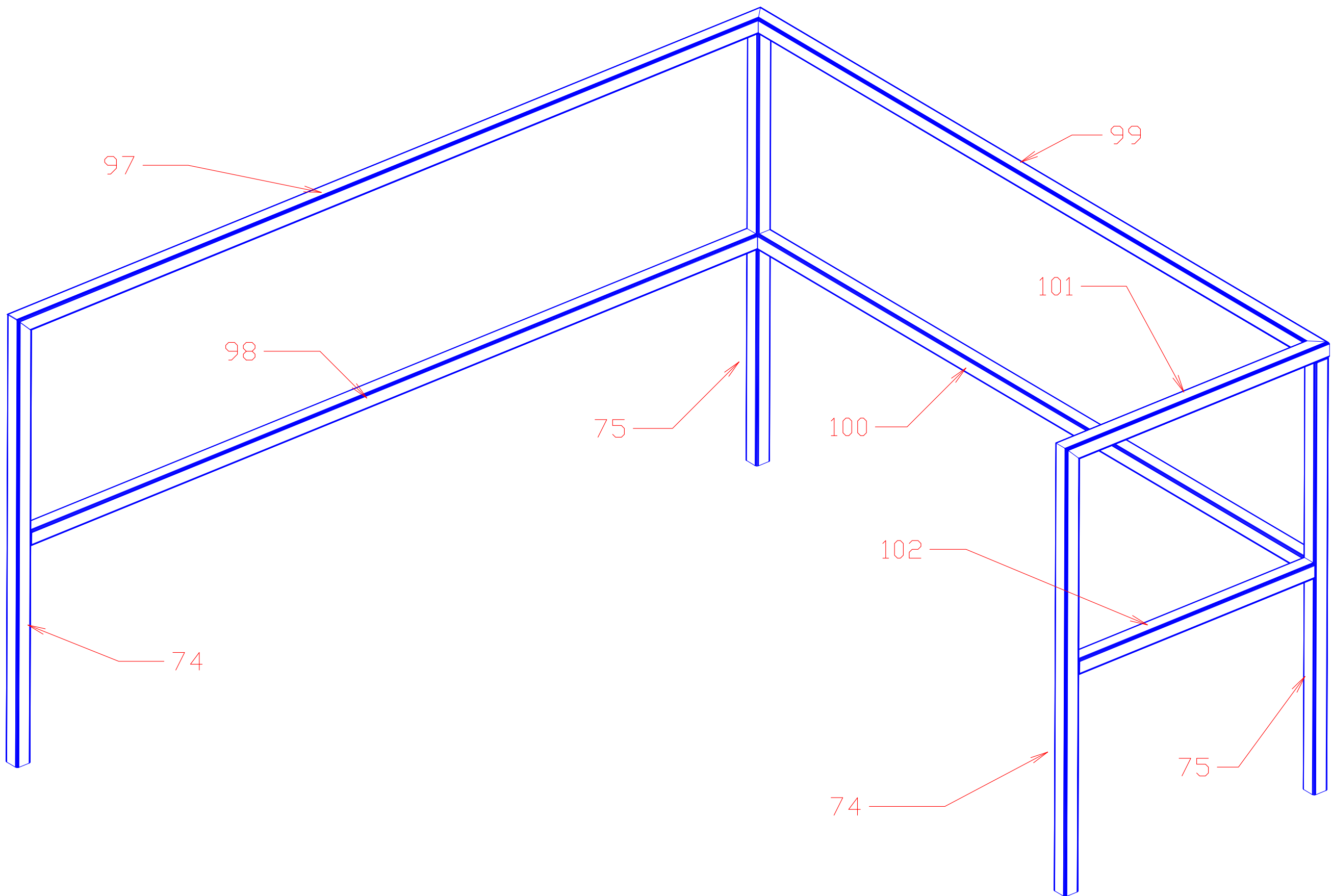
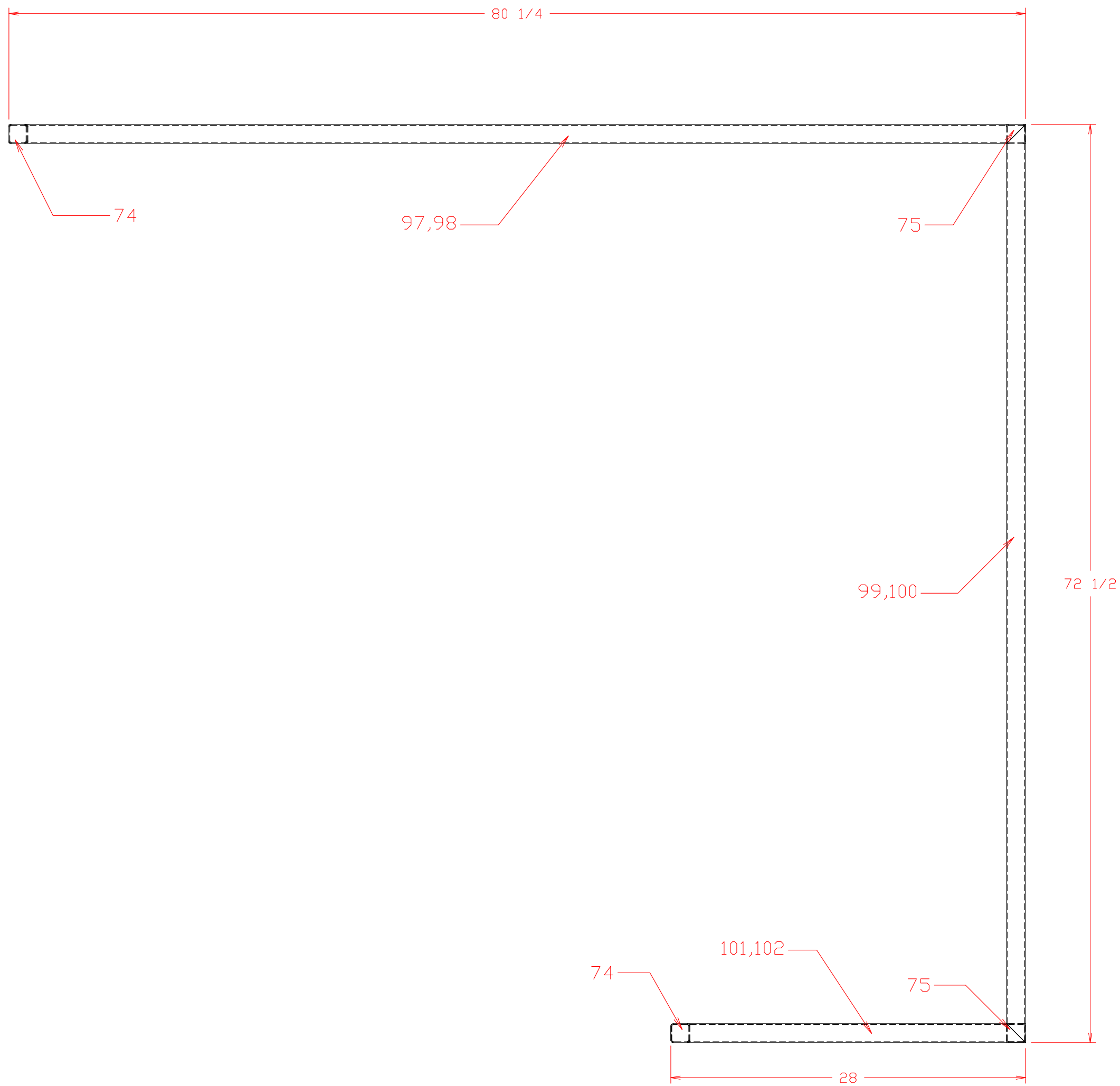
UPPER EAST DECK PLATE ASSEMBLY
ITEM E2A

INDEX:

PAGE 1	GENERAL ISOMETRIC
PAGE 2	TWO VIEW ISOMETRIC
PAGE 3	BLOW UP ISOMETRIC
PAGE 4	ASSEMBLY "A"
PAGE 5	ASSEMBLY "A1"
PAGE 6	ASSEMBLY "A2"
PAGE 7	ASSEMBLY "A3" "A4"
PAGE 8	ASSEMBLY "B" "B1" "B2" "B3" "B4" "B5"
PAGE 9	ASSEMBLY "C" "C1"
PAGE 10	ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11	ASSEMBLY "C6"
PAGE 12	ASSEMBLY "D" "D1"
PAGE 13	ASSEMBLY "D1" DETAILS
PAGE 14	ASSEMBLY "D2" "D2A" "D2B"
PAGE 15	ASSEMBLY "D3" "D3A"
PAGE 16	ASSEMBLY "D3B"
PAGE 17	ASSEMBLY "E" "E1"
PAGE 18	ASSEMBLY "E2" "E2A"
PAGE 19	ASSEMBLY "E2B"
PAGE 20	ASSEMBLY "A2"
PAGE 21	PLATE DETAILS
PAGE 22	BOM

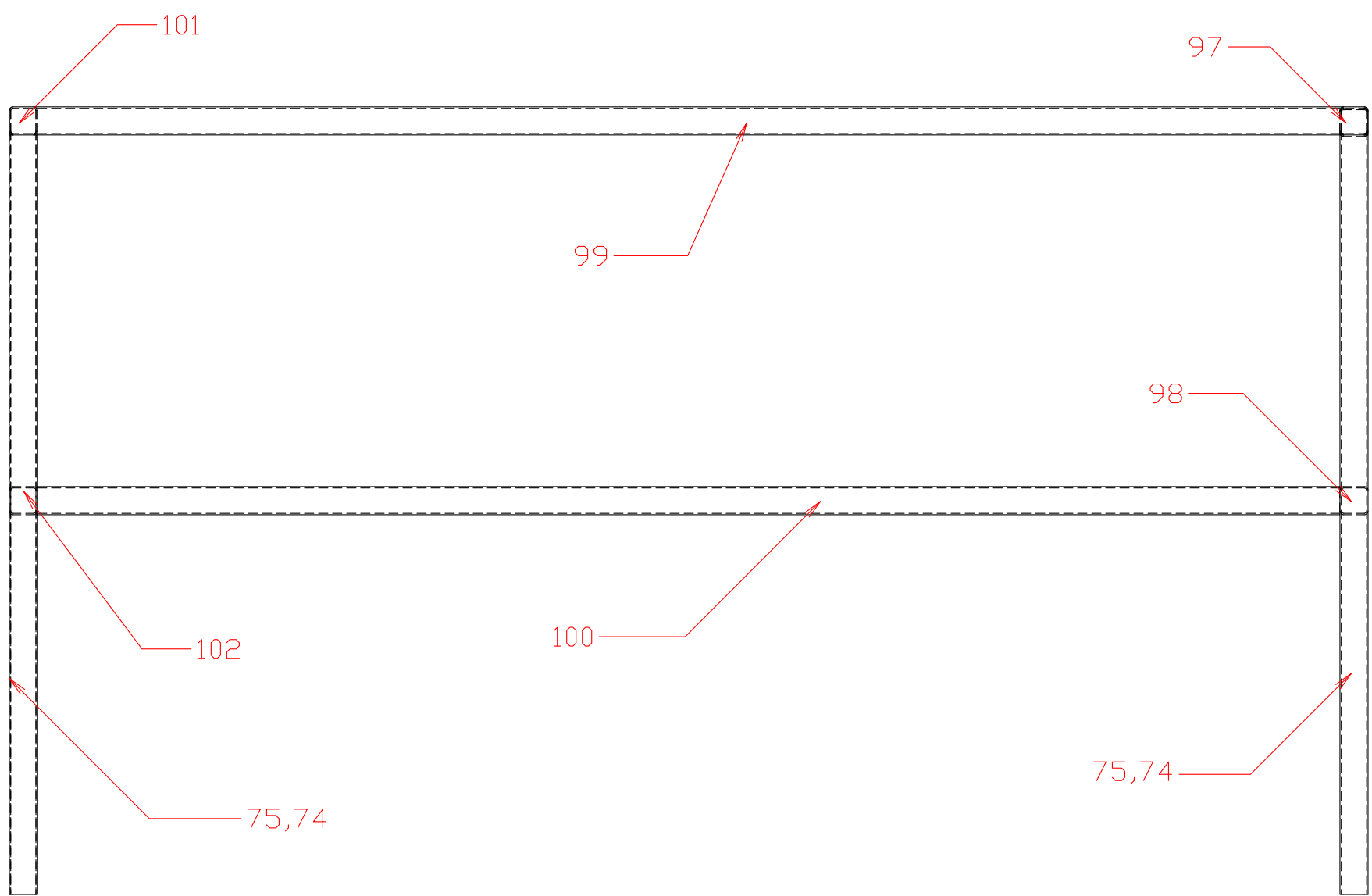
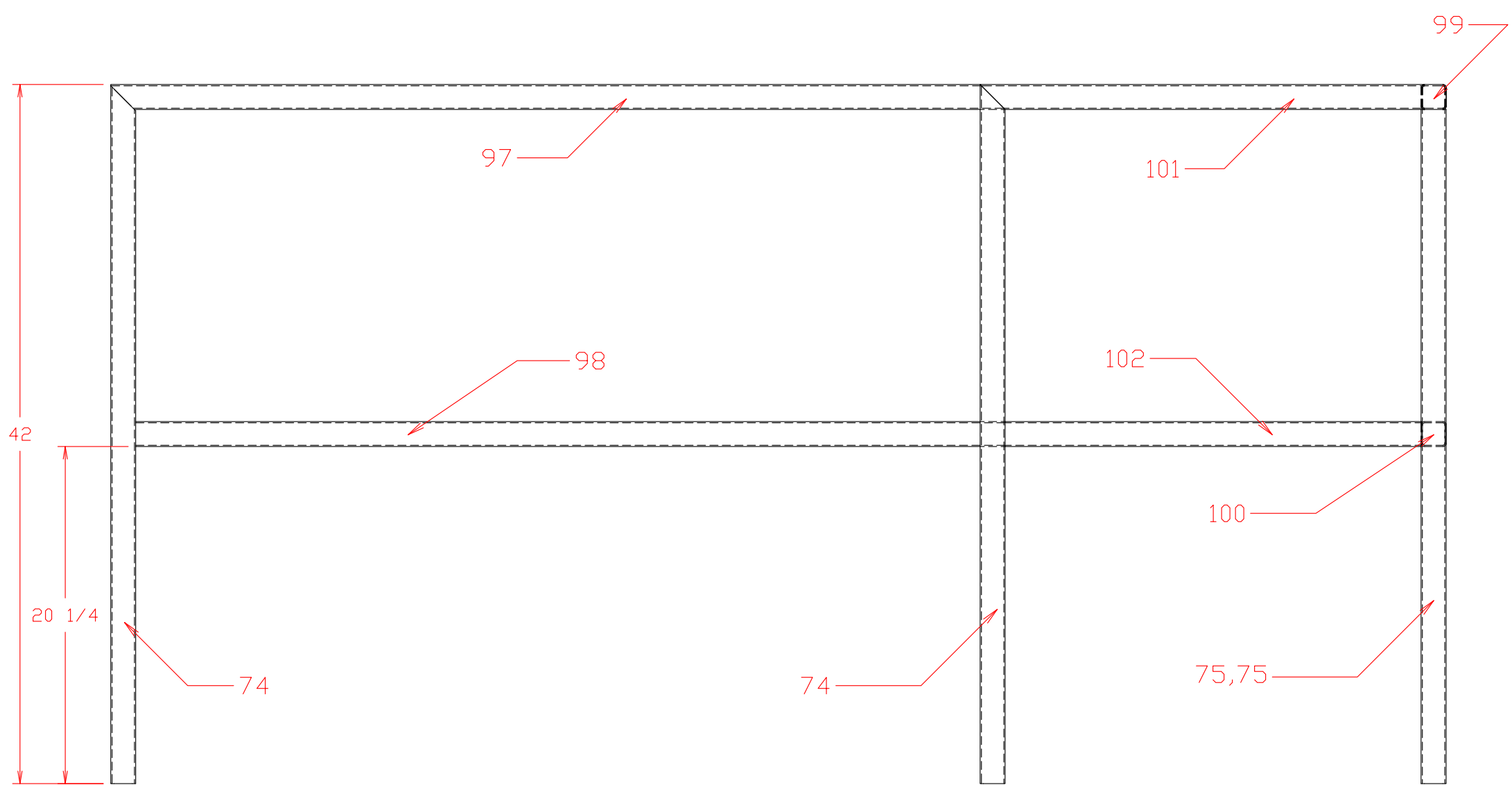
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TOLERANCE UNLESS OTHERWISE SPECIFIED													
FRACTION		DECIMAL		ANGLE		SURF. FIN.		SCALE		1/8 = 1		TITLE	
+/- 1/64		.XX +/- .010 .XXX +/- .005		X ± 2 0' X X ± 0 5'		▽ -125 ▽ -63 ▽ -32		CHECKED BY				ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100	
CONC. T.I.R.		BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X 45		REQ'D		MATERIAL		DRAWN BY		RMS		ASSY EXTMECH	
.002				--		--		DATE		10-21-06		DWG. NO. CH-D00224-M	

UPPER EAST DECK
RAILING ASSEMBLY
ITEM E2B



INDEX:

PAGE 1	GENERAL ISOMETRIC
PAGE 2	TWO VIEW ISOMETRIC
PAGE 3	BLOW UP ISOMETRIC
PAGE 4	ASSEMBLY "A"
PAGE 5	ASSEMBLY "A1"
PAGE 6	ASSEMBLY "A2"
PAGE 7	ASSEMBLY "A3" "A4"
PAGE 8	ASSEMBLY "B" "B1" "B2" B3" "B4" "B5"
PAGE 9	ASSEMBLY "C" "C1"
PAGE 10	ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11	ASSEMBLY "C6"
PAGE 12	ASSEMBLY "D" "D1"
PAGE 13	ASSEMBLY "D1" DETAILS
PAGE 14	ASSEMBLY "D2" "D2A" "D2B"
PAGE 15	ASSEMBLY "D3" "D3A"
PAGE 16	ASSEMBLY "D3B"
PAGE 17	ASSEMBLY "E" "E1"
PAGE 18	ASSEMBLY "E2" "E2A"
PAGE 19	ASSEMBLY "E2B"
PAGE 20	ASSEMBLY "A2"
PAGE 21	PLATE DETAILS
PAGE 22	BOM

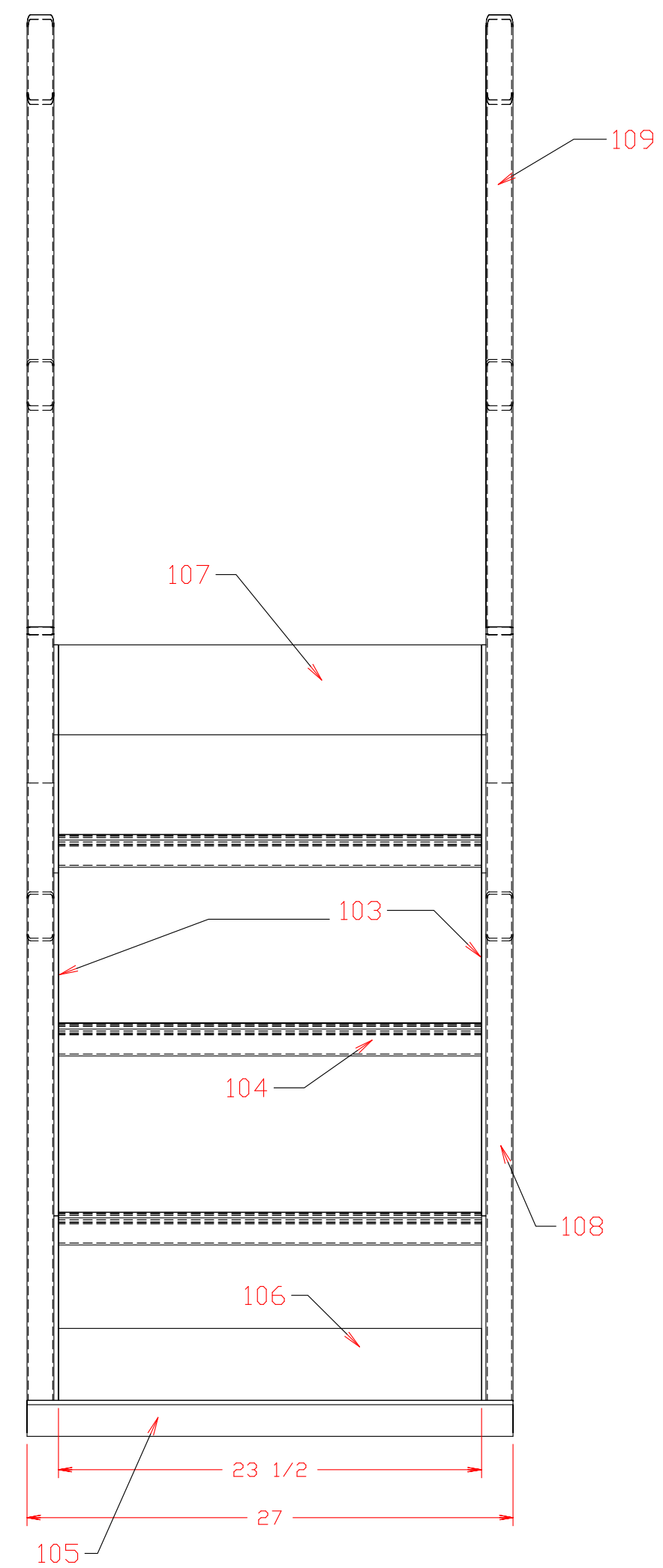


			THIRD ANGLE PROJECTION 		ITEM NO.		REVISION		BY	DATE
TOLERANCE UNLESS OTHERWISE SPECIFIED										
FRACTION	DECIMAL	ANGLE	SURF. FIN.							
+/- 1/64	.XX +/- .010 .XXX +/- .005	X ± 2 0' X X ± 0 5'	▽ -125 ▽ -63 ▽ -32							
CONC. T.I.R.	BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X .45	REQ'D	MATERIAL		SCALE	1/8 = 1	TITLE	ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100		
.002		--	--		CHECKED BY			DRAWN BY	RMS	ASSY
					DATE	10-21-06	DWG. NO.	CH-D00224-M		

STAIR ASSEMBLY
ITEM F

109 110 111 107 108 103 104 106 105

This diagram illustrates the exploded perspective view of a stair assembly, labeled 'ITEM F'. The assembly consists of several key components: a base frame (103), a set of three steps (104), a side railing (105), a top rail (106), and a handrail (107). The railing is supported by a vertical post (108) and a horizontal post (109). The handrail is supported by a vertical post (110) and a horizontal post (111). The components are shown in a disassembled state to illustrate their relative positions and how they fit together.

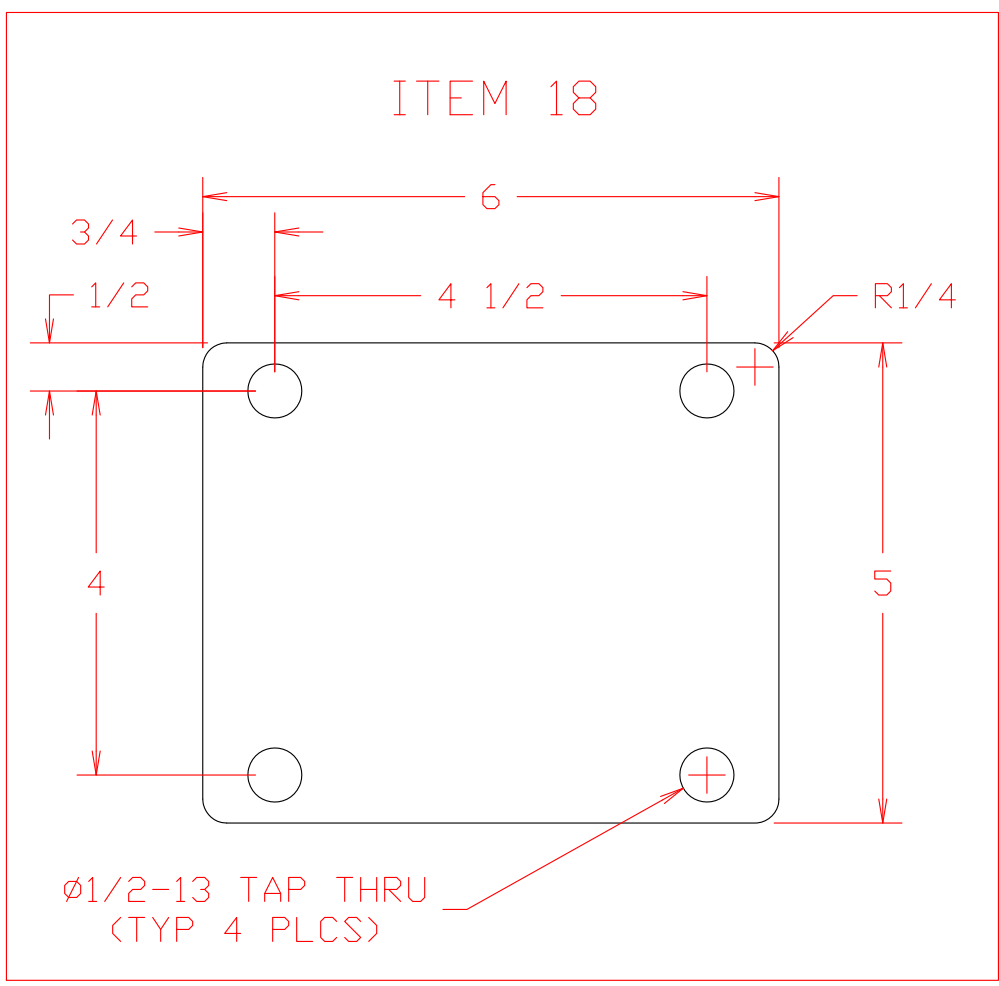
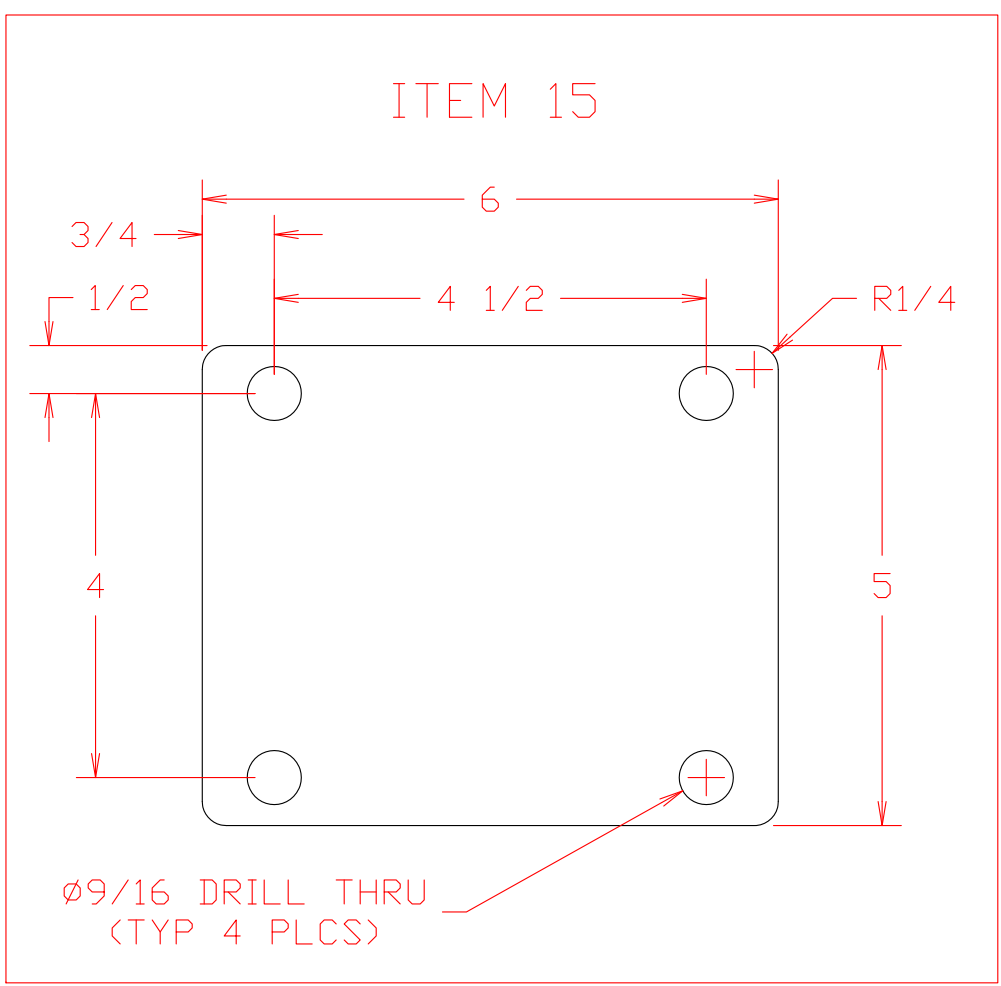
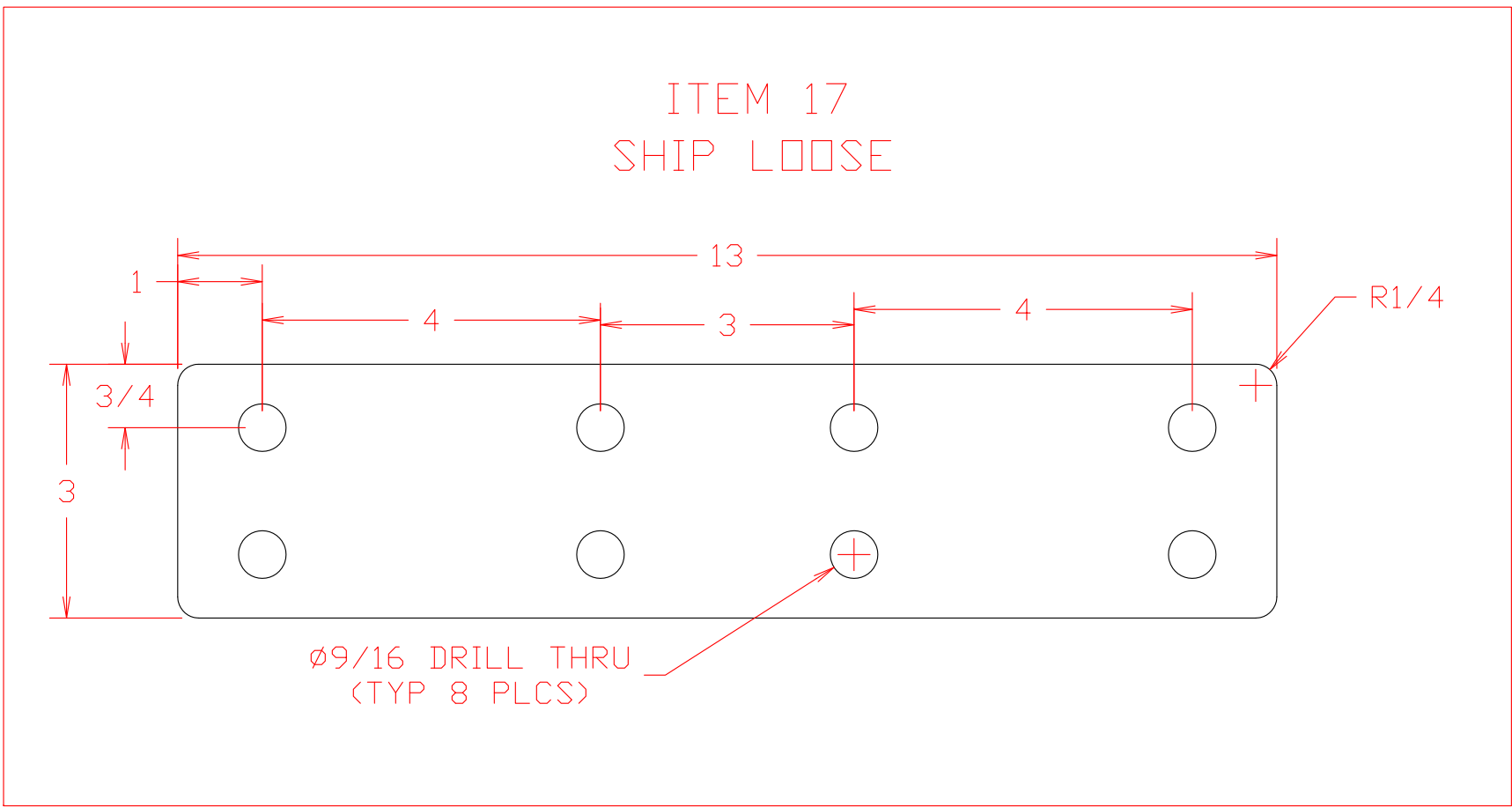
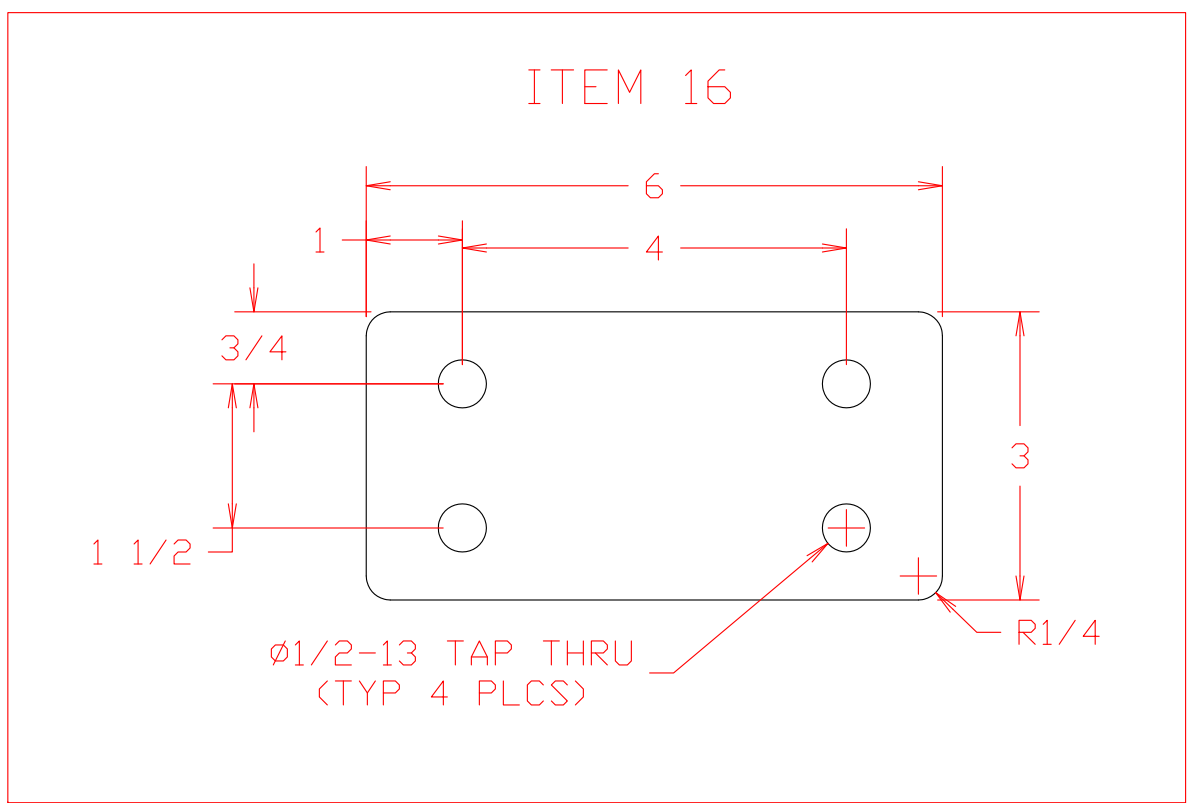
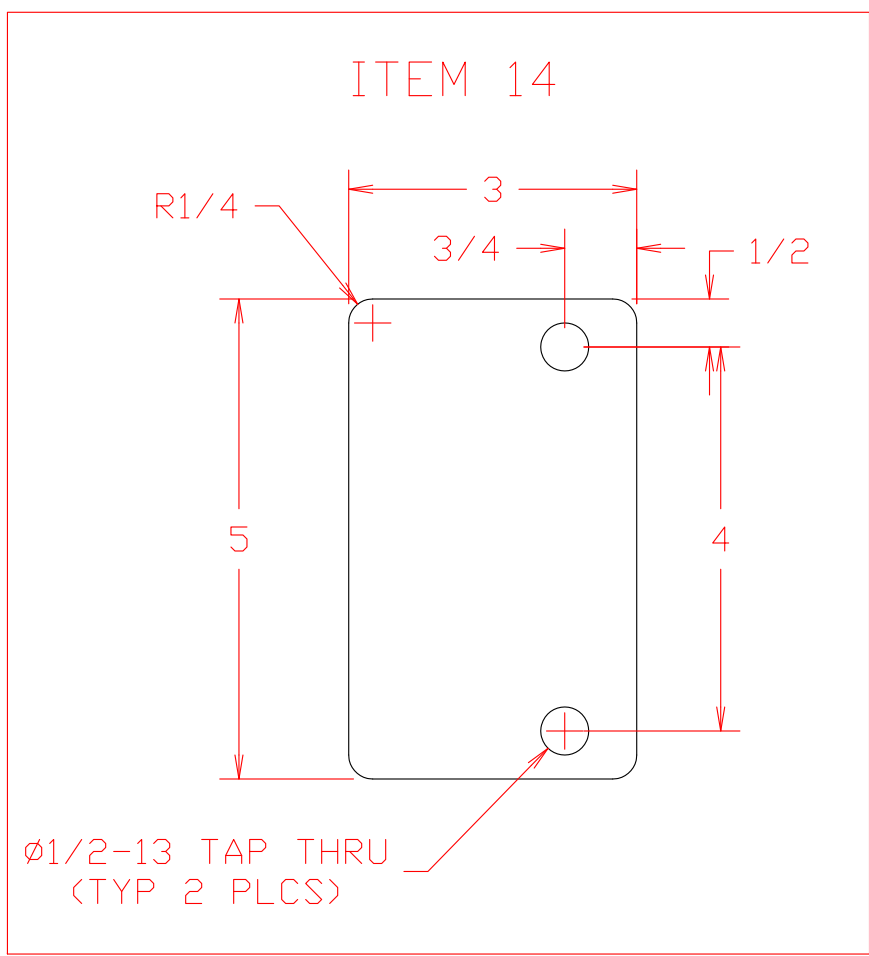
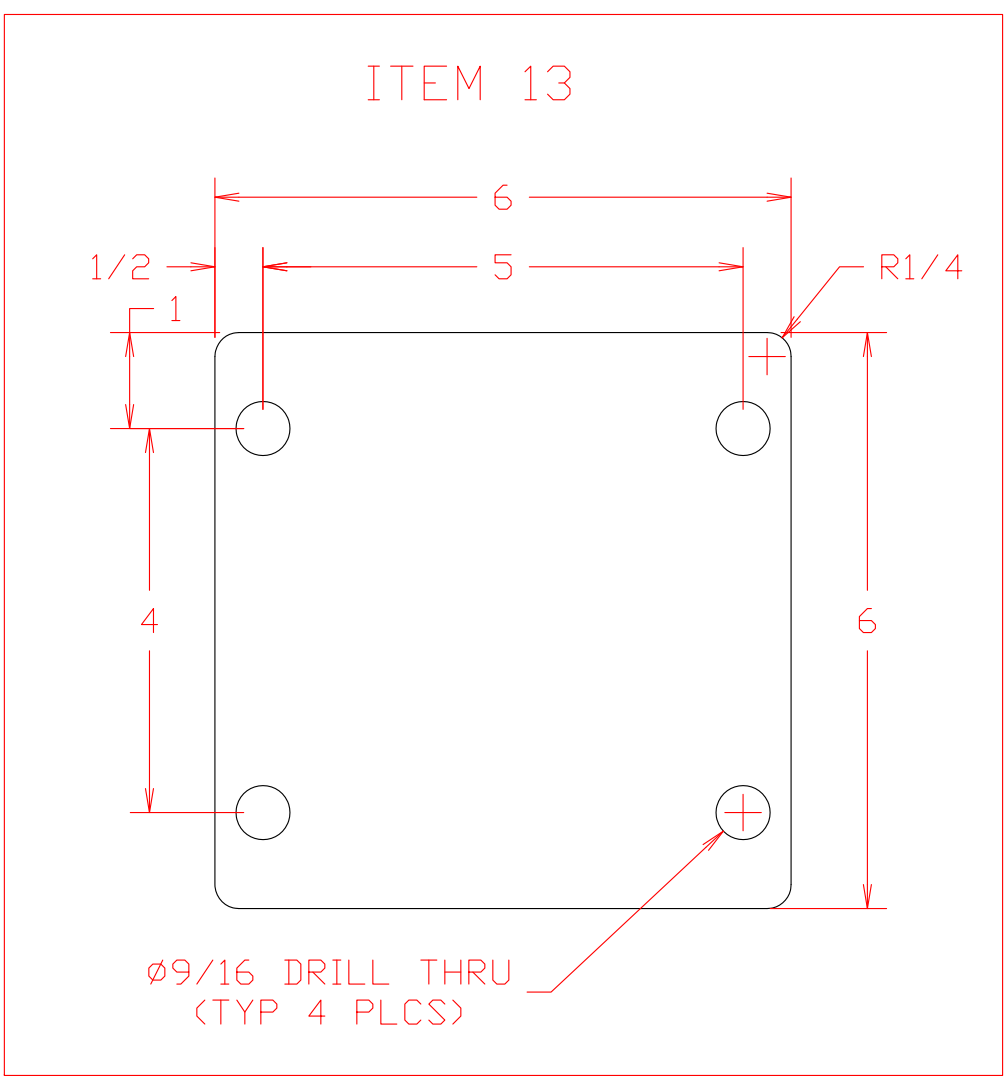
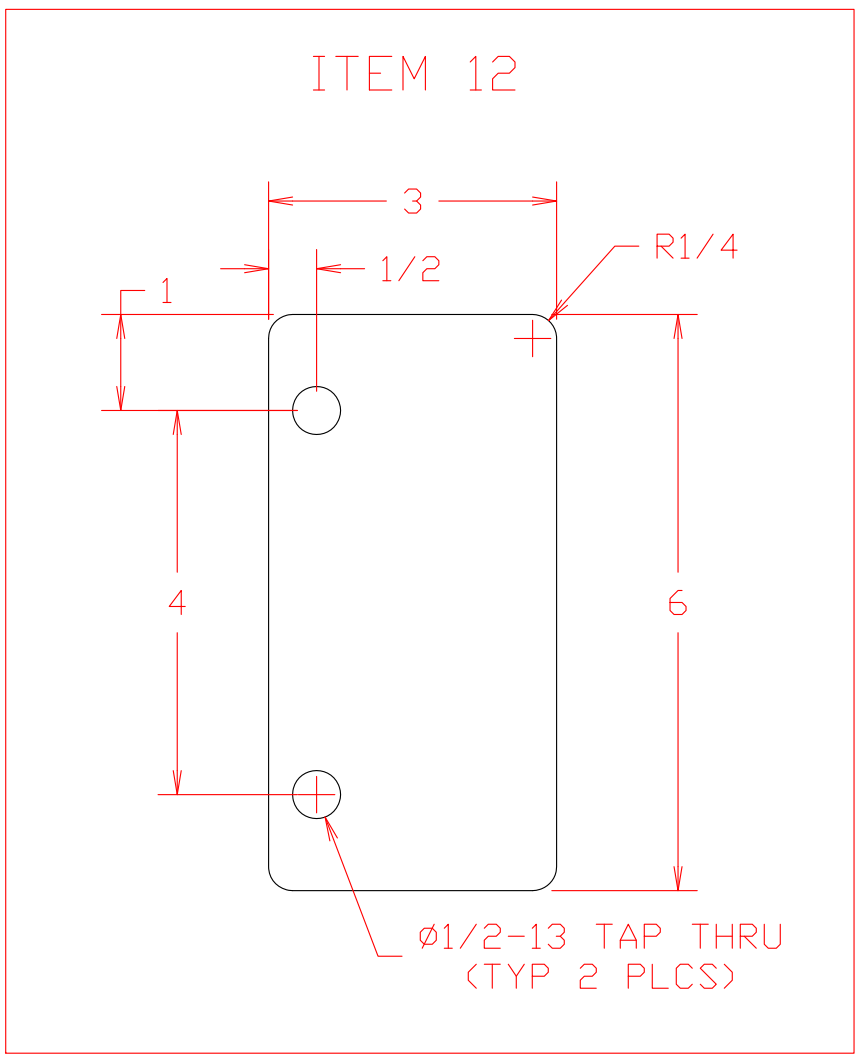
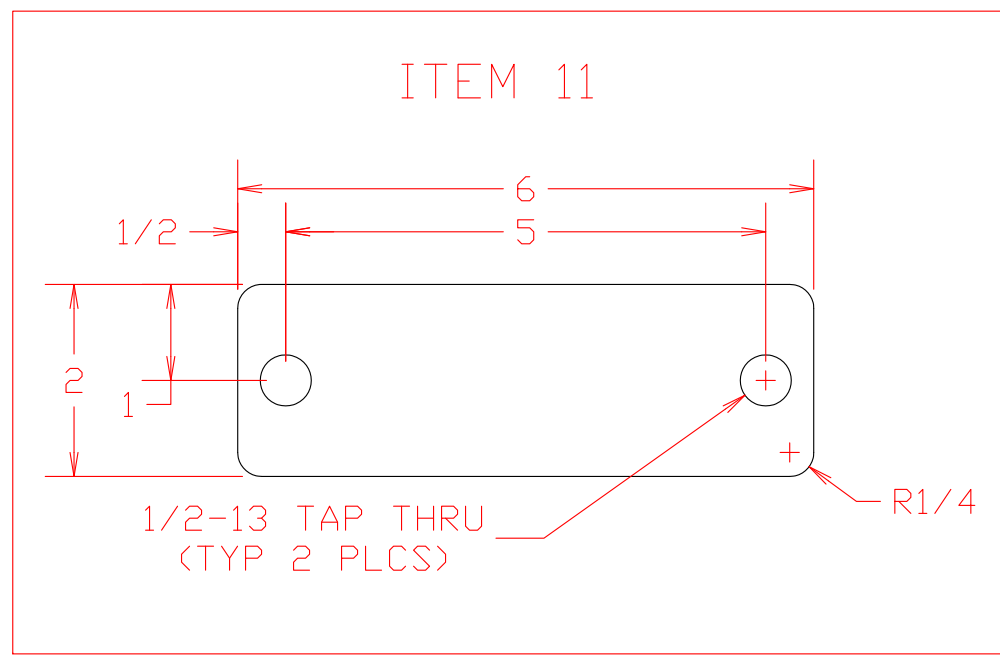
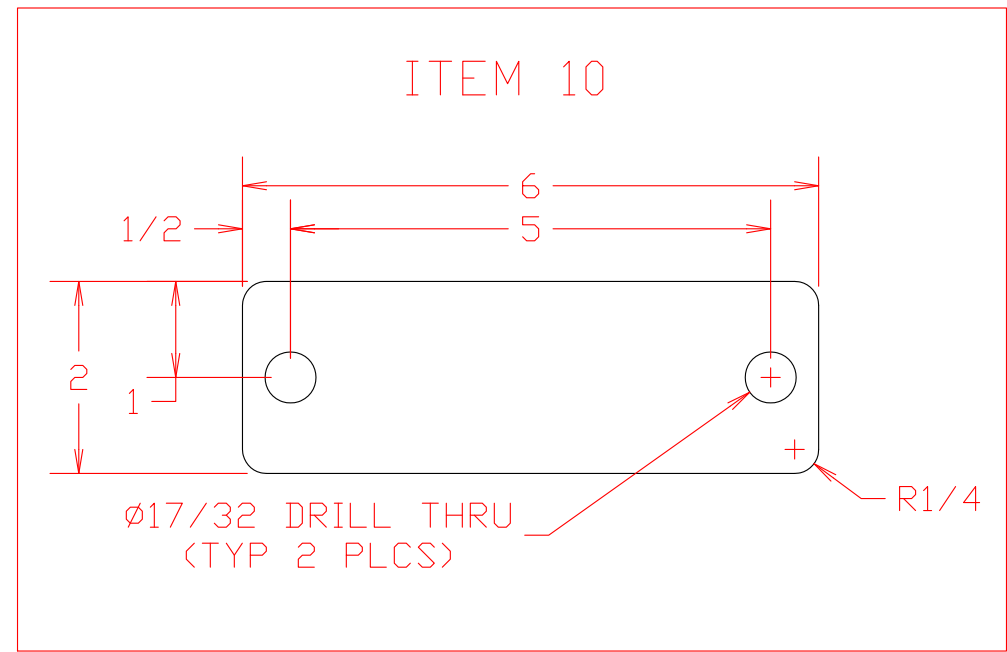
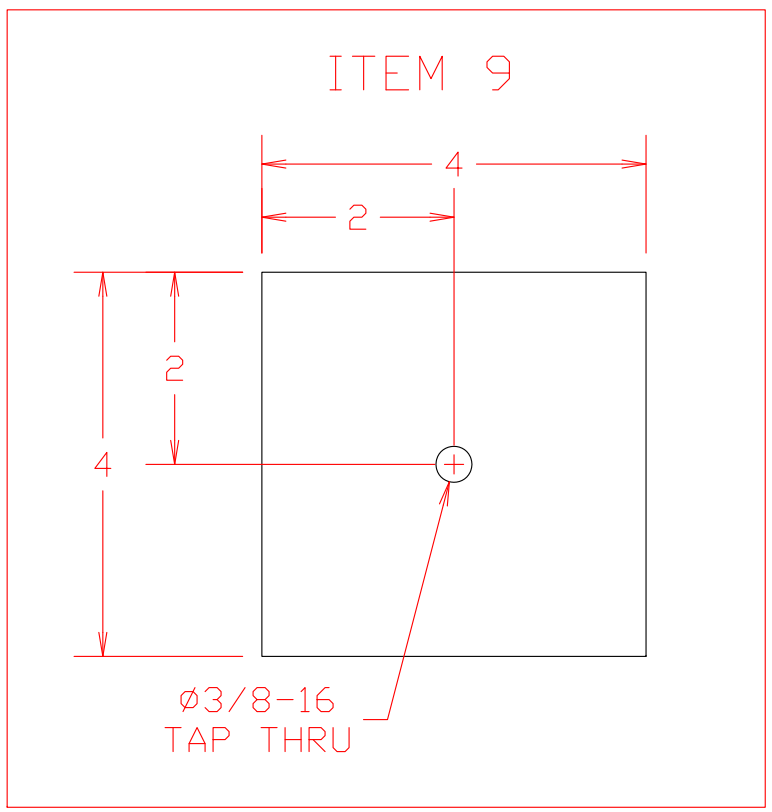
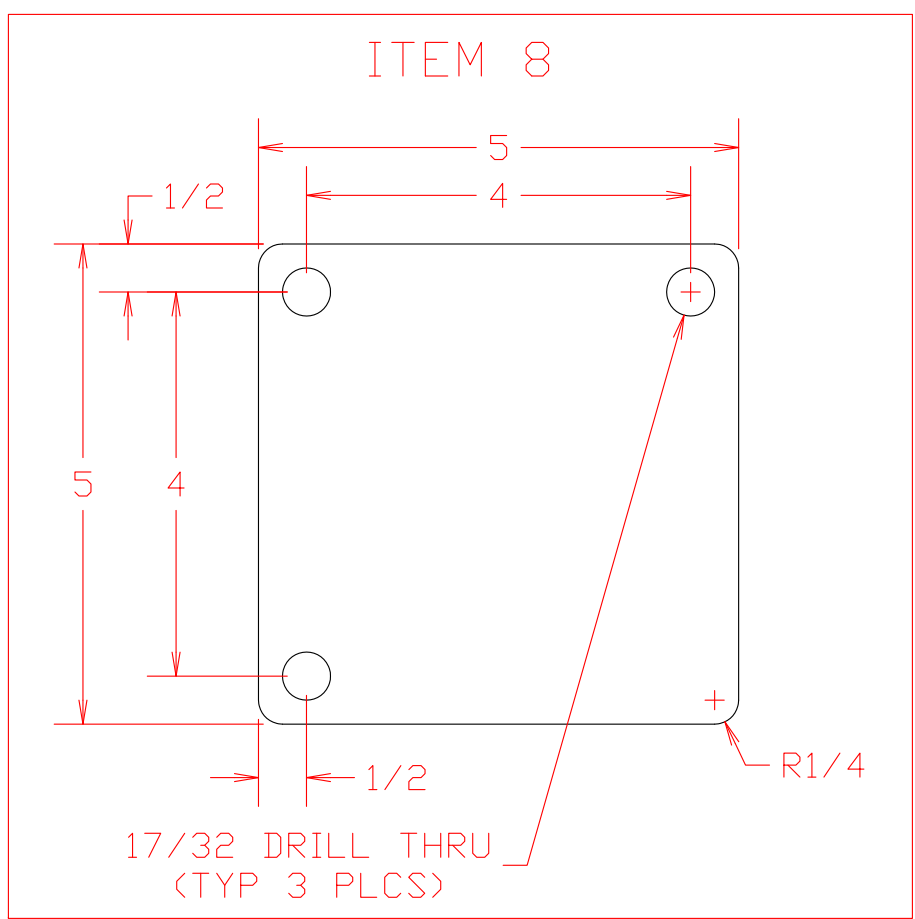
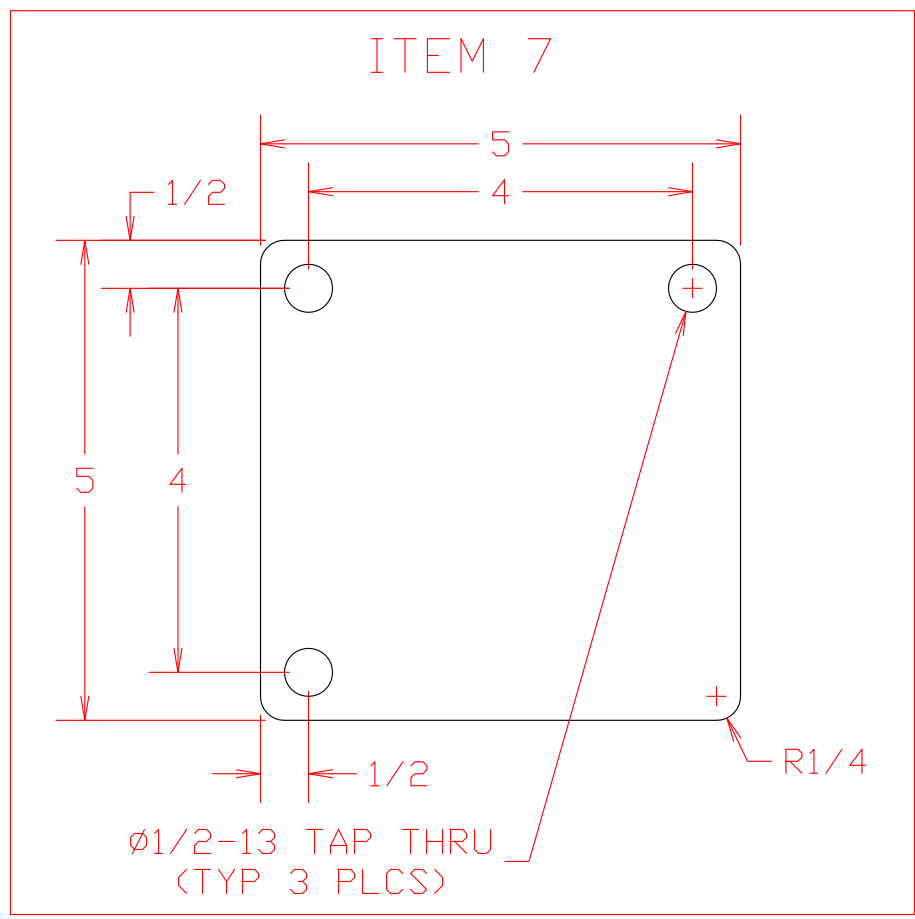
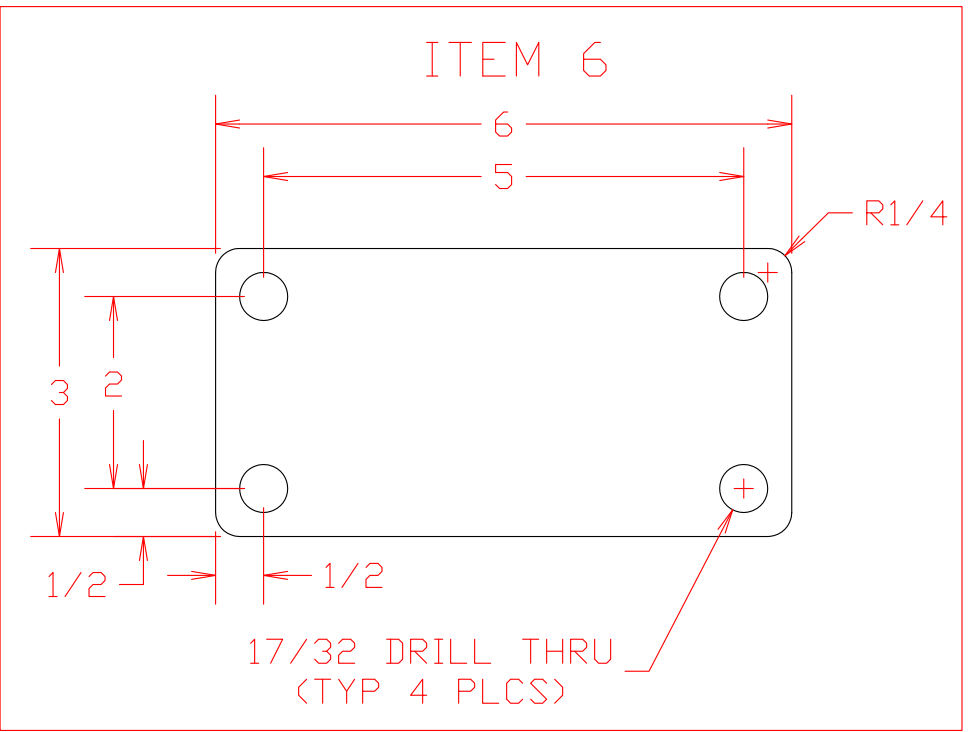
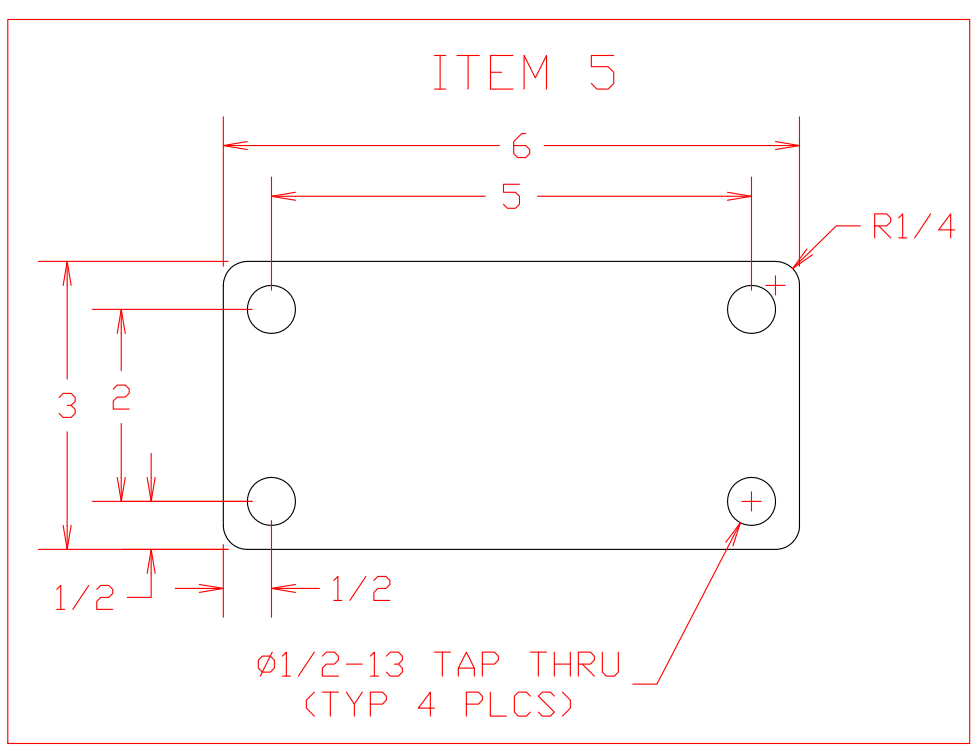
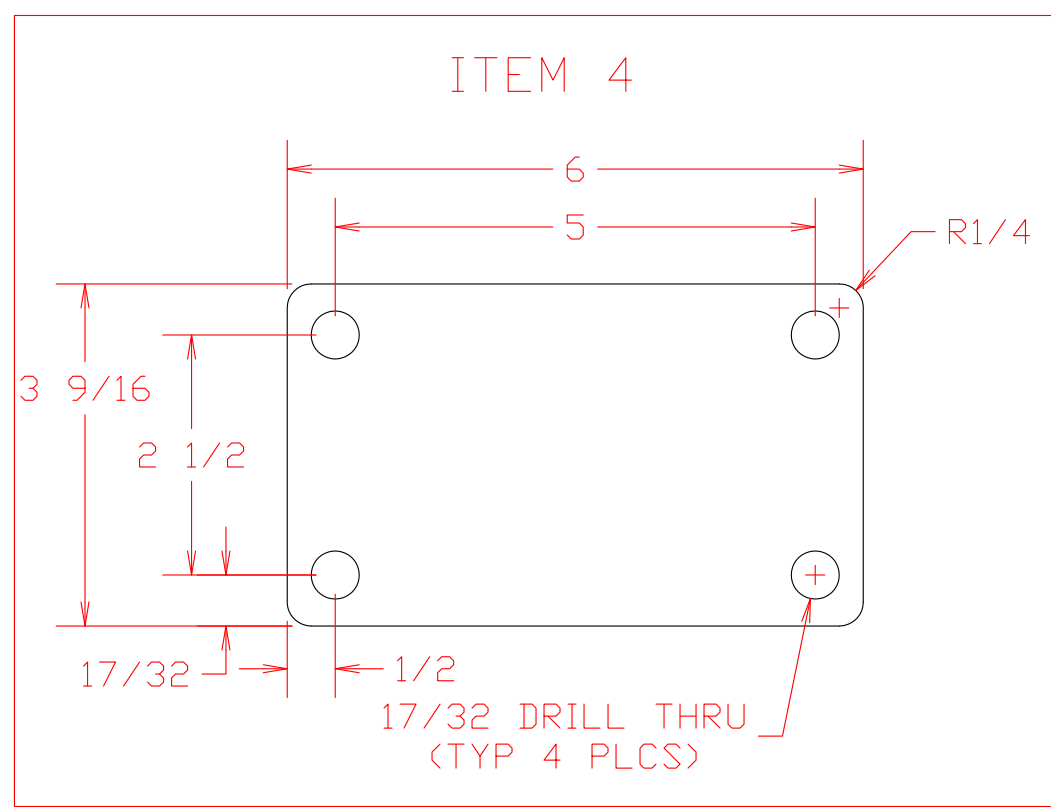
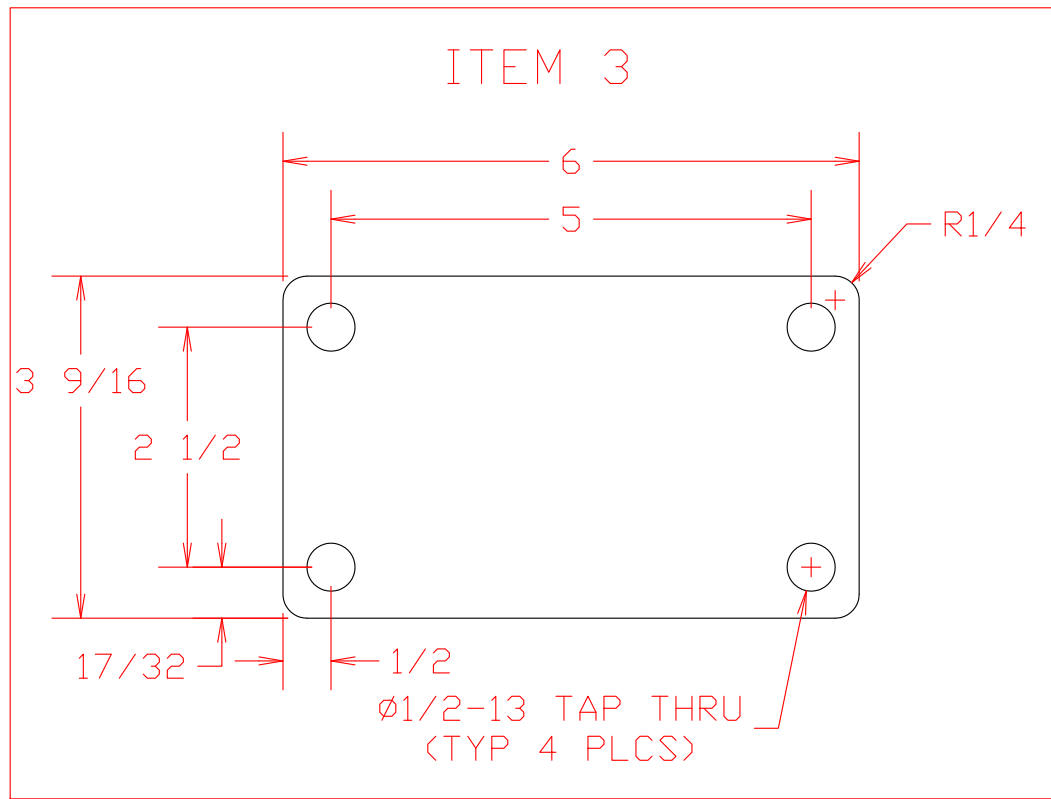
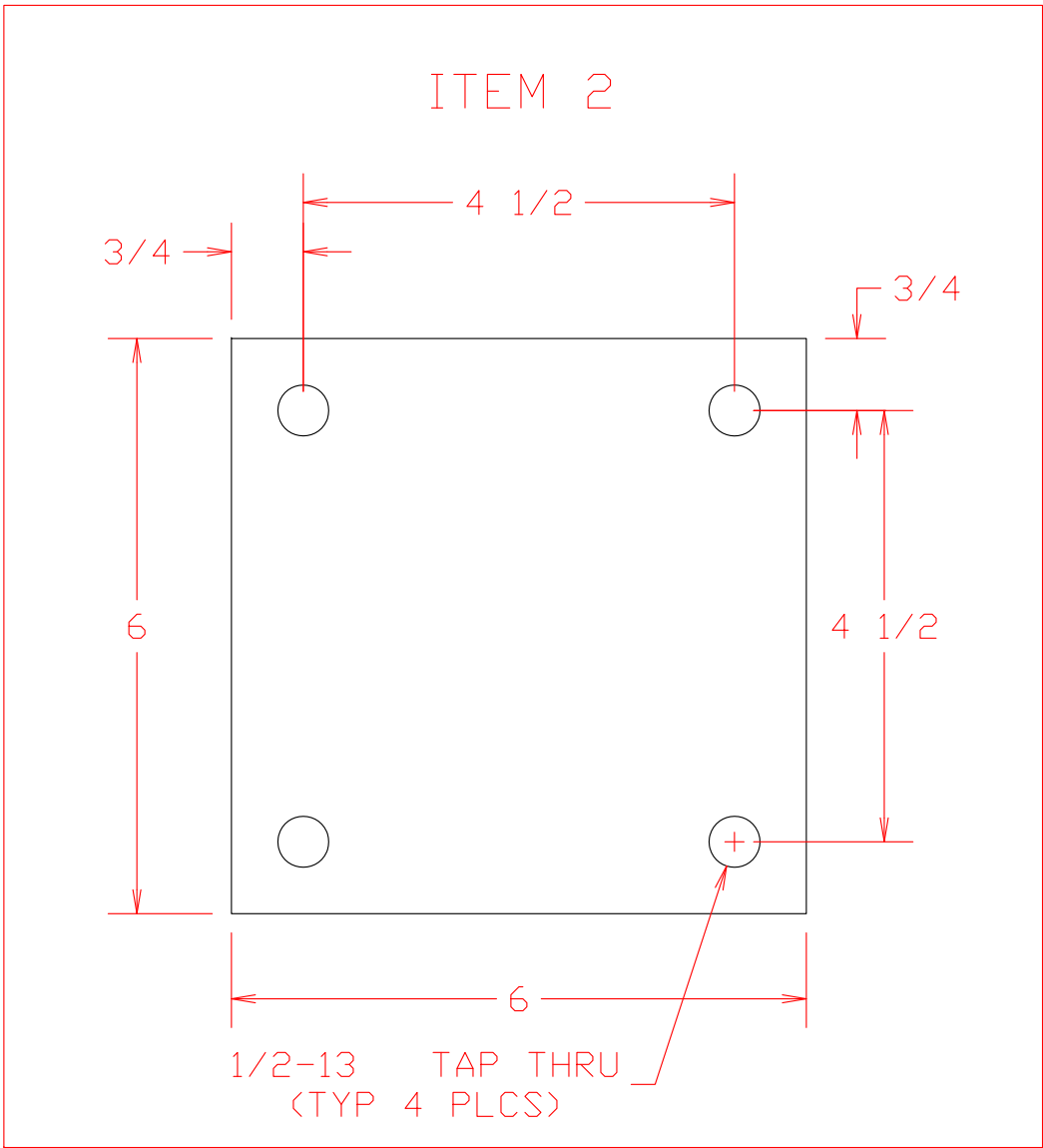
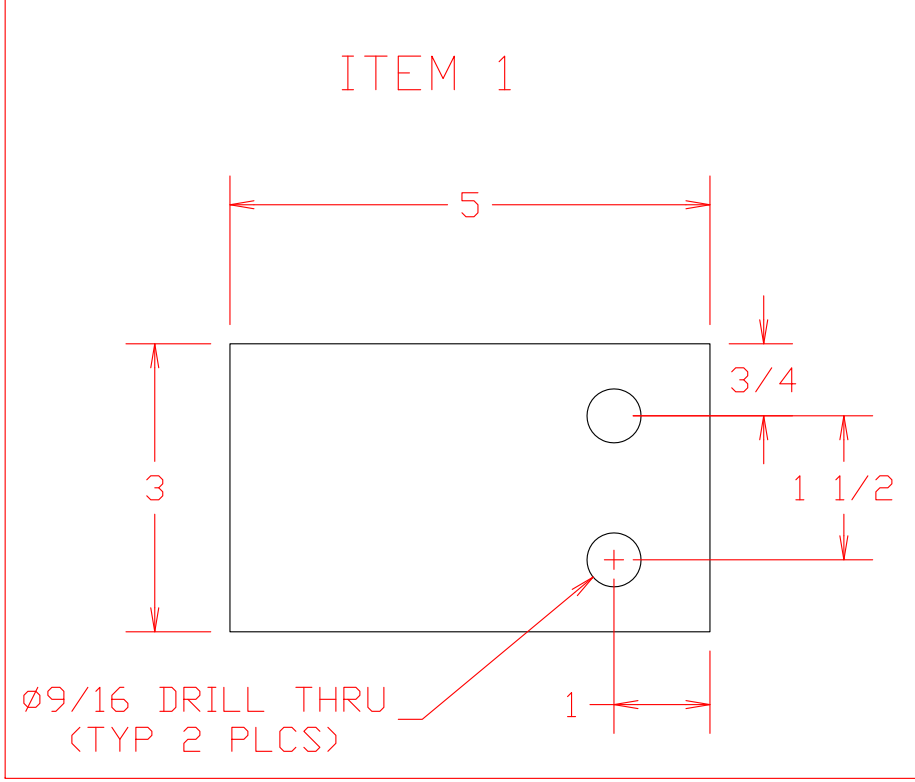


Technical drawing of a roof structure showing a side elevation and a cross-section. The side elevation includes dimensions for height (42 23/32, 35 1/32, 42, 29 5/16), width (40 25/32, 37 3/4, 46 21/32), and slope (57°). The cross-section shows a 7 TREAD and 10 1/2 RISE. Various components are labeled with numbers 103, 104, 105, 106, 107, 108, 109, 110, 111.

PAGE 1 GENERAL ISOMETRIC
PAGE 2 TWO VIEW ISOMETRIC
PAGE 3 BLOW UP ISOMETRIC
PAGE 4 ASSEMBLY "A"
PAGE 5 ASSEMBLY "A1"
PAGE 6 ASSEMBLY "A2"
PAGE 7 ASSEMBLY "A3" "A4"
PAGE 8 ASSEMBLY "B" "B1" "B2" B3 "B4" "B5"
PAGE 9 ASSEMBLY "C" "C1"
PAGE 10 ASSEMBLY "C2" "C3" "C4" "C5"
PAGE 11 ASSEMBLY "C6"
PAGE 12 ASSEMBLY "D" "D1"
PAGE 13 ASSEMBLY "D1" DETAILS
PAGE 14 ASSEMBLY "D2" "D2A" "D2B"
PAGE 15 ASSEMBLY "D3" "D3A"
PAGE 16 ASSEMBLY "D3B"
PAGE 17 ASSEMBLY "E" "E1"
PAGE 18 ASSEMBLY "E2" "E2A"
PAGE 19 ASSEMBLY "E2B"
PAGE 20 ASSEMBLY "A2"
PAGE 21 PLATE DETAILS
PAGE 22 BOM

PAGE 20 OF 22

				THIRD ANGLE PROJECTION							
				ITEM NO.		REVISION		BY		DATE	
TOLERANCE UNLESS OTHERWISE SPECIFIED											
FRACTION		DECIMAL		ANGLE		SURF. FIN.					
±/- 1/64		.XX ±/- .010 .XXX ±/- .005		X° ± 2 0' X° X' ± 0 5'		 -125 -63 -32					
CONC. T.I.R.		BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X .45		REQ'D		MATERIAL		SCALE		1/8 = 1	
.002				--		--		CHECKED BY			
								DRAWN BY		RMS	
								DATE		10-21-06	
								ASSY		EXTMECH	
								DWG. NO.		CH-D00224-M	



THIRD ANGLE PROJECTION 				ITEM NO.		REVISION		BY	DATE
TOLERANCE UNLESS OTHERWISE SPECIFIED									
FRACTION	DECIMAL	ANGLE	SURF. FIN.						
1/64 ±	.0005 ± .010 ±	0' ± 2° 5" ± 0' X	▽ -125 ▽ -63 ▽ -32						
CONC. T.I.R. 0.002				SCALE 1/2" = 1"		TITLE ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100	ASSY EXTMECH		
BREAK ALL SHARP CORNERS AND REMOVE BURRS 45 .02 X				CHECKED BY					
REQ'D --				MATERIAL --		DRAWN BY RMS	DWG. NO. 10-21-06	CH-D00224-M	

BILL OF MATERIALS

ITEM	REQ'D	DESCRIPTION	MATERIAL
A	1	BLENDER SUPPORT ASSEMBLY	---
A1	1	SOUTH SUPDORT LEGS ASSEMBLY	---
A2	1	BLENDER SUPPORT BASE ASSEMBLY	---
A3	1	NE SUPPORT LEG ASSEMBLY	---
A4	1	NW SUPPORT LEG ASSEMBLY	---
B	1	EAST SUPPORT LEGS ASSEMBLY	---
B1	1	WEST LEG ASSEMBLY	---
B2	1	SOUTH CENTER LEG ASSEMBLY	---
B3	1	NORTH CENTER LEG ASSEMBLY	---
B4	1	SOUTHEAST LEG ASSEMBLY	---
B5	1	NORTHEAST LEG ASSEMBLY	---
C	1	LOWER DECK ASSEMBLY	---
C1	1	LOWER DECK FRAME ASSEMBLY	---
C2	1	DECK PLATE ASSEMBLY	---
C3	1	CENTER LEG ASSEMBLY	---
C4	1	EAST LEG ASSEMBLY	---
C5	1	RAIL ASSEMBLY	-
C6	1	WEST LEG ASSEMBLY	---
D	1	UPPER WEST DECK ASSEMBLY	---
D1	1	UPPER WEST FRAME ASSEMBLY	---
D2	1	LIFT DECK ASSEMBLY	---
D2A	1	LIFT DECK FRAME ASSEMBLY	---
D2B	1	LIFT DECK PLATE ASSEMBLY	---
D2C	1	LIFT DECK RAILING ASSEMBLY	---
D3	1	UPPER WEST DECK DECK ASSEMBLY	---
D3A	1	UPPER WEST DECK PLATE ASSEMBLY	---
D3B	1	UPPER WEST DECK RAILING ASSEMBLY	---
E	1	UPPER EAST DECK ASSEMBLY	---
E1	1	UPPER EAST DECK FRAME ASSEMBLY	---
E2	1	UPPER EAST DECK DECK ASSEMBLY	---
E2A	1	UPPER EAST DECK PLATE ASSEMBLY	---
E2B	1	UPPER EAST DECK RAILING ASSEMBLY	---
F	1	STAIR ASSEMBLY	---

ITEM	REQ'D	DESCRIPTION	MATERIAL
1	8	1/2 X 3 FLAT 5 LONG	HRS
2	4	1/2 X 6 FLAT 6 LONG	HRS
3	2	1/2 X 3 9/16 FLAT 6 LONG	HRS
4	2	1/2 X 3 9/16 FLAT 6 LONG	HRS
5	2	1/2 X 3 FLAT 6 LONG	HRS
6	2	1/2 X 3 FLAT 6 LONG	HRS
7	6	1/2 X 5 FLAT 5 LONG	HRS
8	6	1/2 X 5 FLAT 5 LONG	HRS
9	4	1/2 X 4 FLAT 4 LONG	HRS
10	1	1/2 X 2 FLAT 6 LONG	HRS
11	1	1/2 X 2 FLAT 6 LONG	HRS
12	2	1/2 X 3 FLAT 6 LONG	HRS
13	2	1/2 X 6 FLAT 6 LONG	HRS
14	2	1/2 X 3 FLAT 5 LONG	HRS
15	4	1/2 X 5 FLAT 6 LONG	HRS
16	2	1/2 X 3 FLAT 6 LONG	HRS
17	1	1/2 X 3 FLAT 13 LONG	HRS
18	4	1/2 X 5 FLAT 6 LONG	HRS
20	2	3 SQ TUBE 3/16 WALL 43 LONG	A500B
21	2	3 SQ TUBE 3/16 WALL 37 LONG	A500B
22	2	3 SQ TUBE 3/16 WALL 62 1/8 LONG	A500B
23	2	3 SQ TUBE 3/16 WALL 77 LONG	A500B
24	1	2 SQ TUBE 3/16 WALL 37 LONG	A500B
25	2	2 SQ TUBE 3/16 WALL 35 7/32 LONG	A500B
26	2	3 SQ TUBE 3/16 WALL 78 LONG	A500B
27	2	2 SQ TUBE 3/16 WALL 35 1/8 LONG	A500B
28	1	2 SQ TUBE 3/16 WALL 15 15/16 LONG	A500B
29	2	3 SQ TUBE 3/16 WALL 118 1/2 LONG	A500B
30	1	3 SQ TUBE 3/16 WALL 5 LONG	A500B
31	1	3 SQ TUBE 3/16 WALL 40 1/2 LONG	A500B
32	2	3 SQ TUBE 3/16 WALL 36 1/2 LONG	A500B
33	1	3 SQ TUBE 3/16 WALL 31 13/16 LONG	A500B
34	1	2 X 3 RECT TUBE 3/16 WALL 48 7/16 LONG	A500B
35	1	2 X 3 RECT TUBE 3/16 WALL 62 LONG	A500B
36	2	2 X 3 RECT TUBE 3/16 WALL 38 9/16 LONG	A500B
37	2	2 X 3 RECT TUBE 3/16 WALL 25 15/16 LONG	A500B

ITEM	REQ'D	DESCRIPTION	MATERIAL
38	1	3 SQ TUBE 3/16 WALL 61 LONG	A500B
39	1	1/4 X 3 FALT 25 LONG	HRS
40	1	1/4 DECK PLATE 69 5/8 X 25	STL
41	1	1/8 X 4 FLAT 69 5/8 LONG	HRS
42	1	1/8 X 4 FLAT 24 3/4 LONG	HRS
43	1	1/8 X 4 FLAT 52 19/32 LONG	HRS
44	1	2 X 3 RECT TUBE 3/16 WALL 38 1/4 LONG	A500B
45	1	3 SQ TUBE 3/16 WALL 39 1/16 LONG	A500B
46	2	1 1/2 SQ TUBE 14G 38 LONG	A513
47	1	1 1/2 SQ TUBE 14G 28 LONG	A513
48	1	1 1/2 SQ TUBE 14G 25 LONG	A513
49	1	1 1/2 SQ TUBE 14G 39 7/8 LONG	A513
50	1	3 SQ TUBE 3/16 WALL 85 27/32 LONG	A500B
51	1	3 SQ TUBE 3/16 WALL 66 1/2 LONG	A500B
52	1	2 X 3 RECT TUBE 3/16 WALL 29 13/16 LONG	A500B
53	1	3 SQ TUBE 3/16 WALL 63 1/2 LONG	A500B
54	1	2 X 3 RECT TUBE 3/16 WALL 56 LONG	A500B
55	1	2 X 3 RECT TUBE 3/16 WALL 53 LONG	A500B
56	1	3 SQ TUBE 3/16 WALL 31 LONG	A500B
57	1	1/4 DECK PLATE 27 1/2 X 57 1/2	STL
58	1	1/8 X 1 FLAT 11 7/8 LONG	HRS
59	1	1/8 X 4 FLAT 47 7/8 LONG	HRS
60	1	2 X 3 RECT TUBE 3/16 WALL 23 3/4 L	A500B
61	2	2 SQ TUBE 1/8 WALL 52 3/4 LONG	A500B
62	1	2 SQ TUBE 1/8 WALL 23 3/4 LONG	A500B
63	2	3/4 FLAT 4 1/8 X 2 5/8	HRS
64	1	1 1/2 SQ TUBE 14G 42 LONG	A513
65	1	1 1/2 SQ TUBE 14G 25 LONG	A513
66	1	1 1/2 SQ TUBE 14G 22 1/4 LONG	A513
67	1	1 1/2 SQ TUBE 14G 23 1/2 LONG	A513
68	1	1 1/2 SQ TUBE 14G 19 3/4 LONG	A513
69	1	1/8 X 4 FLAT 12 LONG	HRS
70	1	1/4 DECK PLATE 85 27/32 X 66 3/8	STL
71	1	1/8 X 4 FLAT 80 27/32 LONG	HRS
72	1	1/8 X 4 FLAT 7 1/8 LONG	HRS
73	1	1/8 X 4 FLAT 66 3/8 LONG	HRS

ITEM	REQ'D	DESCRIPTION	MATERIAL
74	4	1 1/2 SQ TUBE 14G 42 LONG	A513
75	3	1 1/2 SQ TUBE 14G 40 1/2 LONG	A513
76	1	1 1/2 SQ TUBE 14G 83 27/32 LONG	A513
77	1	1 1/2 SQ TUBE 14G 80 27/32 LONG	A513
78	1	1 1/2 SQ TUBE 14G 64 1/4 LONG	A513
79	1	1 1/2 SQ TUBE 14G 61 1/4 LONG	A513
80	1	3/4-10 HHCS 4 1/2 LONG	PUR
81	1	3/4 PIN McMASTER #98306A566 OR EQUAL	A400B
82	1	2 X 3 RECT TUBE 3/16 WALL 29 13/16 LONG	A500B
83	1	3 SQ TUBE 3/16 WALL 80 1/2 LONG	A500B
84	1	3 SQ TUBE 3/16 WALL 23 13/16 LONG	A500B
85	1	3 SQ TUBE 3/16 WALL 77 1/2 LONG	A500B
86	1	3 SQ TUBE 3/16 WALL 72 1/2 LONG	A500B
87	1	3 SQ TUBE 3/16 WALL 42 11/16 LONG	A500B
88	1	3 SQ TUBE 3/16 WALL 36 LONG	A500B
89	1	1/4 DECK PLATE 80 3/8 X 72 1/2	STL
90	1	1/8 X 4 FLAT 77 3/8 LONG	A500B
91	1	1/8 X 4 FLAT 69 1/2 LONG	HRS
92	1	1/8 X 4 FLAT 25 LONG	HRS
93	1	1/8 X 4 FLAT 9 LONG	HRS
94	1	1/8 X 1 FLAT 12 7/8 LONG	HRS
95	1	1/8 X 4 FLAT 43 3/8 LONG	HRS
96	1	1/8 X 4 FLAT 21 1/2 LONG	HRS
97	3	1 1/2 SQ TUBE 14G 80 1/4 LONG	A513
98	1	1 1/2 SQ TUBE 14G 77 1/4 LONG	A513
99	1	1 1/2 SQ TUBE 14G 72 1/2 LONG	A513
100	1	1 1/2 SQ TUBE 14G 69 1/2 LONG	A513
101	1	1 1/2 SQ TUBE 14G 28 LONG	A513
102	1	1 1/2 SQ TUBE 14G 25 LONG	A513
103	2	1/4 X 7 FLAT 46 21/32 LONG	HRS
104	3	GRIP STRUT 7 X 1 1/2 X 12G 23 1/2 LONG	PUR
105	1	2 X 2 X 1/4 ANGLE 27 LONG	A36
106	1	1/8 X 4 FLAT 23 1/2 LONG	HRS
107	1	1/4 X 5 FLAT 24 LONG	HRS
108	2	1 1/2 SQ TUBE 14G 43 LONG	A513
109	2	1 1/2 SQ TUBE 14G 42 23 /32 LONG	A513
110	2	1 1/2 SQ TUBE 14G 40 25/32 LONG	A513
111	2	1 1/2 SQ TUBE 14G 37 3/4 LONG	A513
--	68	1/2-13 HHCS 1 1/2 LONG W/ LW (MIN GRD 5)	PUR

THIRD ANGLE PROJECTION				ITEM NO.		REVISION		BY	DATE
TOLERANCE UNLESS OTHERWISE SPECIFIED									
FRACTION	DECIMAL	ANGLE	SURF. FIN.						
+/- 1/64	.001 +/- .010 .0004 +/- .005	X ± 2 0' X X' ± 0 5"	▽ -125 ▽ -63 ▽ -32	SCALE	N/A	T I T L E	ACCESS CATWALK ASSEMBLY SECOND LAM BLENDER E-1100		
CONC. T.I.R.	BREAK ALL SHARP CORNERS AND REMOVE BURRS .02 X .45		REQ'D	MATERIAL	CHECKED BY		RMS	ASSY	EXTMECH
.002			--	--	DRAWN BY		DATE	10-21-06	DWG. NO. CH-D00224-M